



GaN Integrated Circuits for Highest Performance Power Supplies

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Business model



Innovative patented circuit architecture for AC/DC Power supply

Design expertise and improved GaN/Si Design Kit for GaN IC





Offer to market

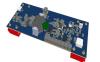


Gan-ICs

Power + driver
Mass production (TMSC)

Reference design

Application support





Business environnent





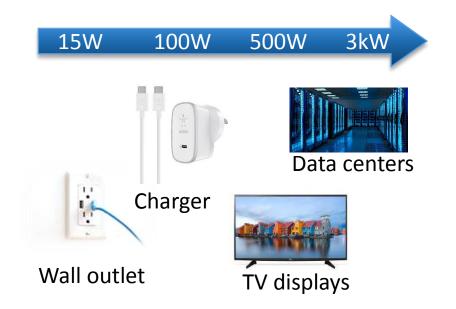
Innovation from national R&D center





Industrial partner for manufacturing



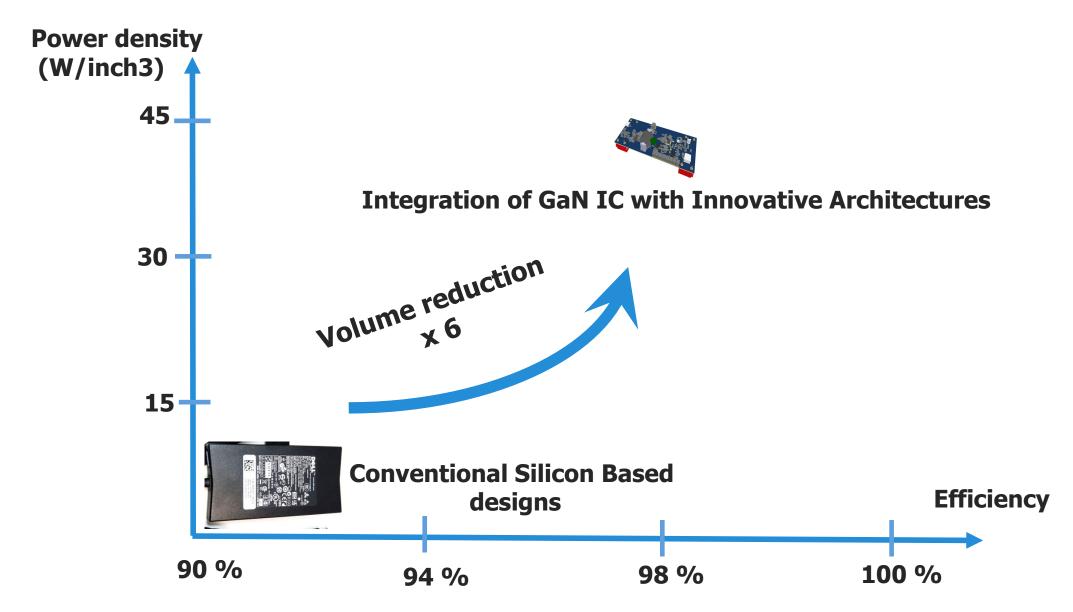


Wall outlet
Battery Operated Consumer Electronics
House Hold Power Supplies, Charger
TV displays, datacenters



Breakthrough: size & efficiency







GaN integration: Why?



GaN for power conversion has now proved its ability to enable higher operating frequencies and higher efficiency, however...

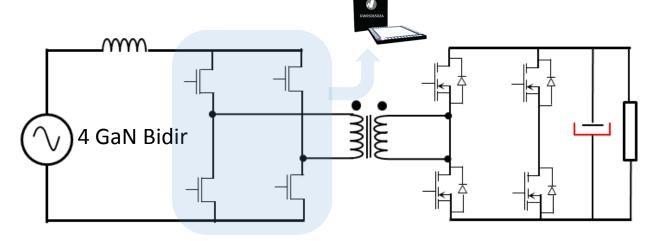
- High frequency means high speed commutations,
- High speed commutation (high dv/dt and di/dt) produces unwanted perturbations due to *stray inductances* in the circuit, $V=L\,di/dt$. Stray inductances come from packaging and coppers tracks in PCB connecting various elements in the power signal path.
- → Integrating along the power path reduces stray inductance and allows fast and clean commutations.
- → GaN integration means getting the power transistors together with the gate drivers on the same die to start with.

APSIC Our innovative e-DAB architecture



Innovative embedded Dual Active Bridge (e-DAB)

- 1 gate Bidirectional GaN transistors
- ZVS detection & control



AC input bridge using AC switches Integrated in one die!

- Smaller High power density & rectifier bridge removed with bidirectional devices
- Reliability reduced high voltage component count
- More efficient = low losses with ZVS in the DAB architecture
- Cost effective= TSMC GAN/Si CMOS compatible technology high volume capability



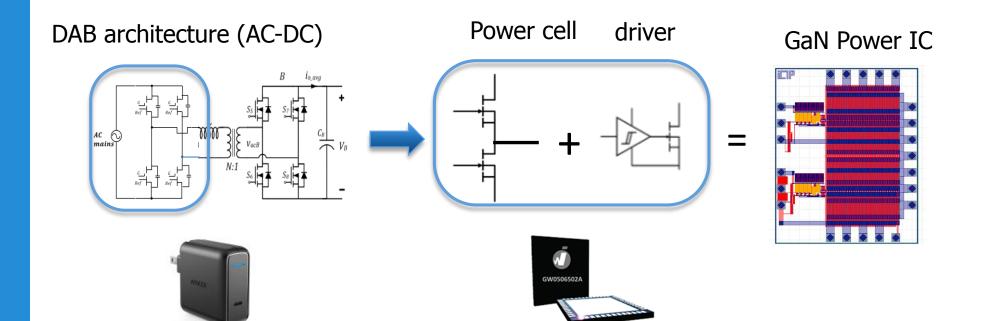
APEC Our Product: GAN IC



- → Monolithic Power GaN integrated circuit (Driver + Power in one die)
- → Done with a patented innovative e-DAB architecture



→ On a new GaN/Si qualified technology from TSMC

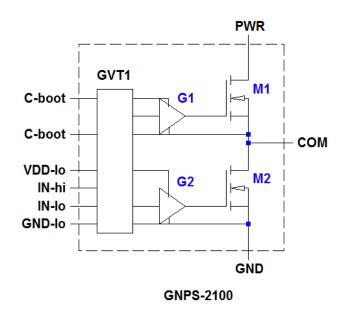




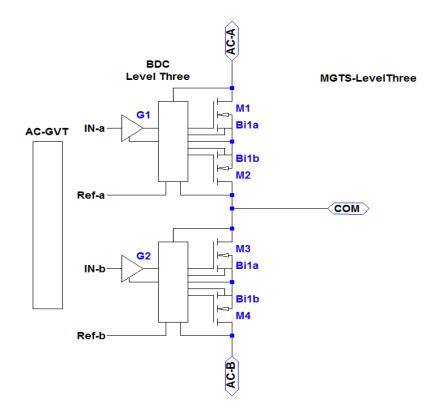
APEC First Targeted GaN IC: half bridge



Half bridge + driver + level shifter



Half bidirectional bridge + driver + level shifter

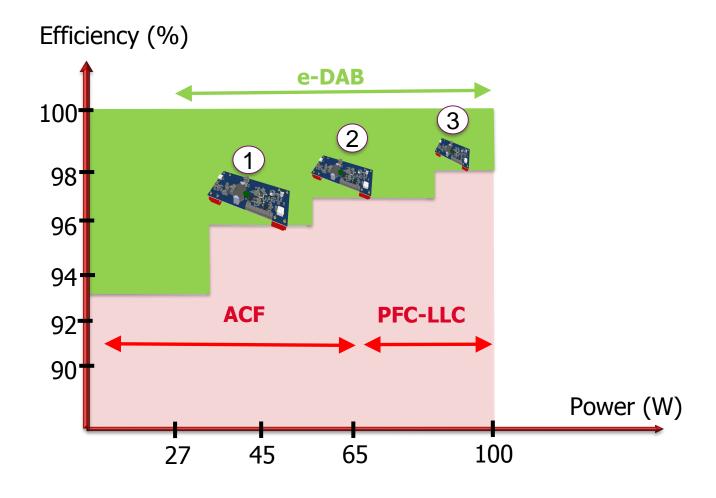




e-DAB architecture benefits



- Improve efficiency: 96% to 98%
- Reduce size: power density > 3kW/l
- Compatible for all power range: PFC integrated in the primary side

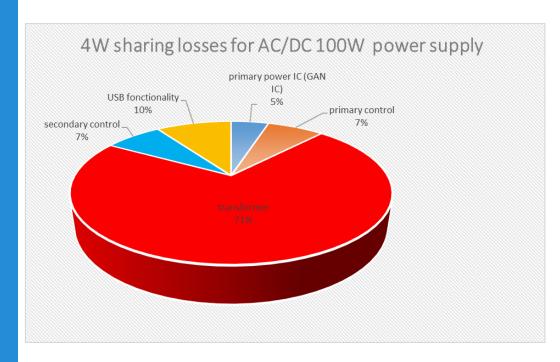




Integrating Magnetics



Super Flat 1mm thick Magnetic Core integrated in PCB





100W, 1MHz prototype integrated transformer using proprietary magnetic core (CEA-tech Liten)



Smaller

More efficient

100W, 1MHz AC-DC power supply tests 240V AC → 20 VDC



Integrated transformer



Target: high frequency planar compact transformer working at 1MHz with optimized yield upper 97%.

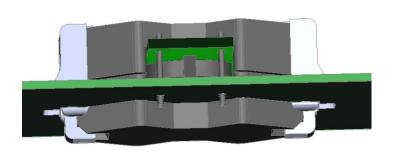
Optimize Copper and Fe losses.

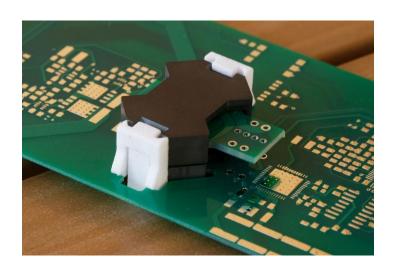
We use Ferroxcube material with 30mT and we have

Fe losses: 1W

Copper losses: 2W

Transformer is included in the PCB board. Primary side is inside the PCB board.

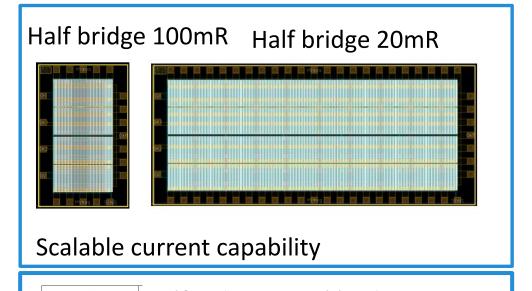


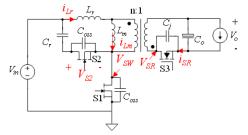




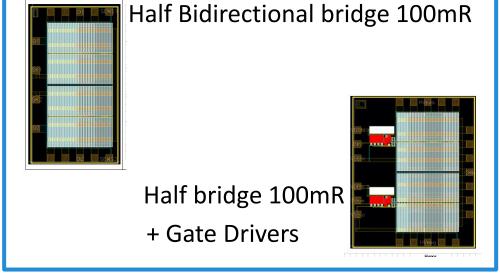
Integrated circuit chips

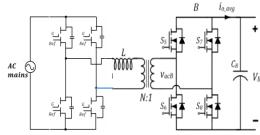






Active Clamp Flyback < 65W





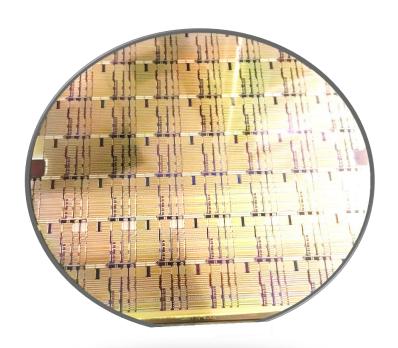
e-DAB > 65W



APEC Device Static characterisation



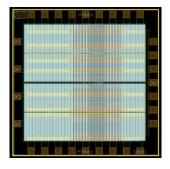
- Validation of static behavior of all devices in the first lot
- Discrete power transistor 650V/100m Ω /50m Ω and 20m Ω (Ron.S=4 m Ω .cm²)
- With kelvin source and current sense pad
- Bidirectional power transistor 650V/40m Ω & 80m Ω
- Driver for half bridge 1MHz operation
- Level shifter for half bridge
- Pad ESD protection



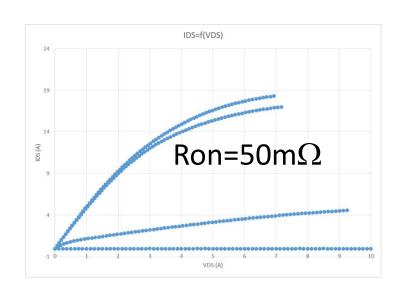


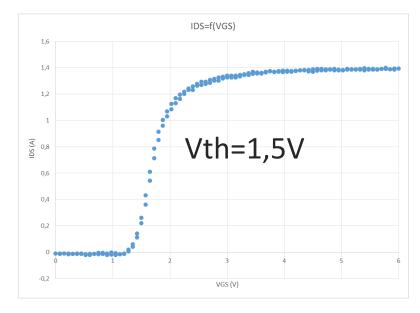
Device Static characterisation

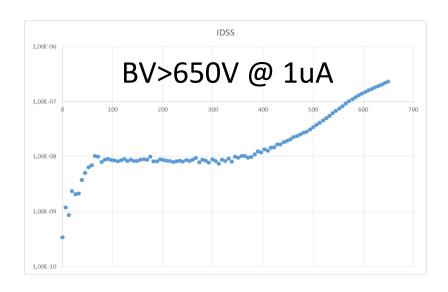


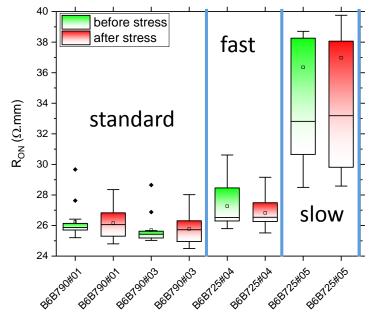


3 mm square





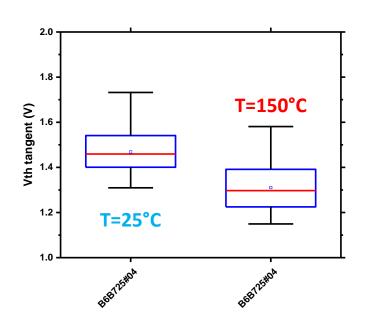


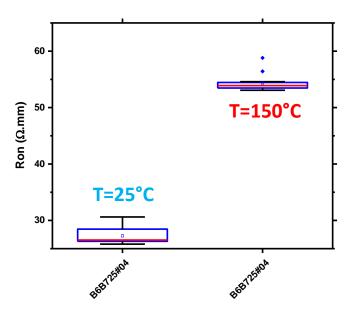


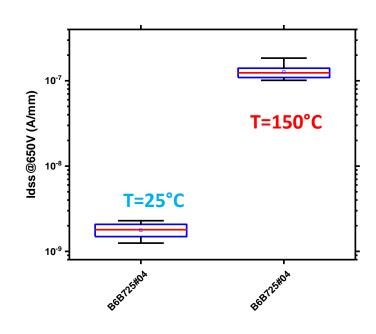


APEC Temperature characterisation









Vth decreases with the temperature

- Vth@25°C = 1,5V
- Vth@150°C = 1,3V

R_{DS}(ON) increases with the temperature

- Ron@25°C = 26 Ω .mm
- Ron@150°C = 53 Ω.mm

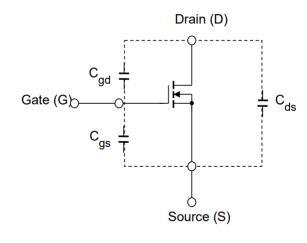
Idss increase with the temperature

- $Idss@25^{\circ}C = 1,9.10^{-9} A/mm$
- Idss@150°C = $1,3.10^{-7}$ A/mm



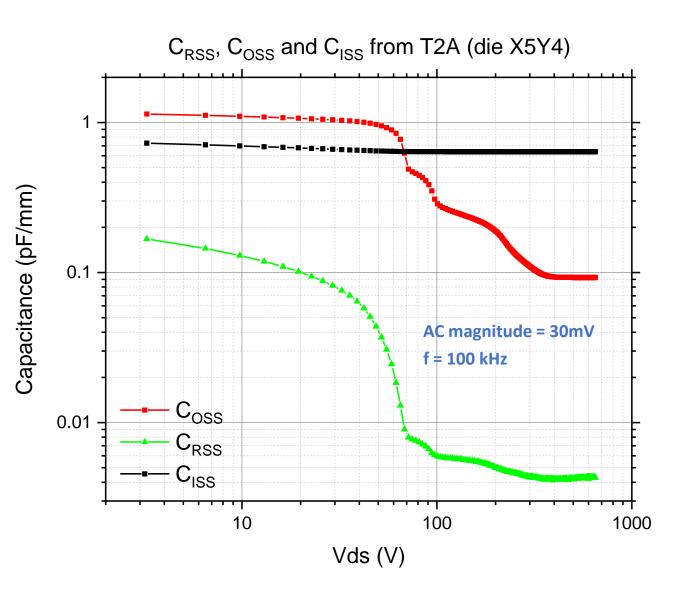
APEC Dynamic device characterisation





Input capacitance $(C_{iss}) = C_{gd} + C_{gs}$ Output capacitance $(C_{oss}) = C_{ds} + C_{gd}$ Reverse transfer capacitance $(C_{rss}) = C_{gd}$

Spec	T = 25°C
C _{iss} (pF/mm)	0,64
C _{oss} (pF/mm)	0,1
C _{rss} (pF/mm)	4.10 ⁻³

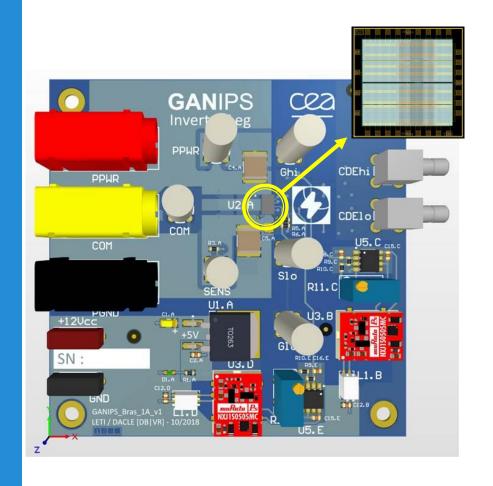


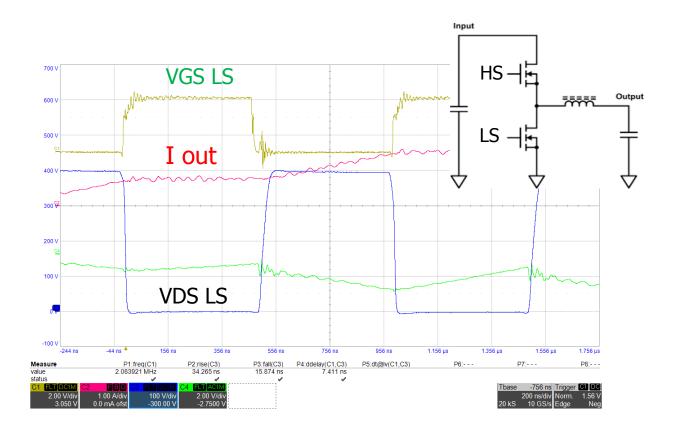


Device dynamic evaluation



• Integrated half bridge tested in buck mode 1MHz / 400V / 2A







First GaN IC in QFN package



- GaN IC assy in 8x8mm QFN package: half bridge with source sense and source kelvin
- Use for prototyping the 100W USB type C PD power supply



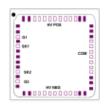
GW0506502A Half bridge Power GaN IC 650 V E-mode GaN transistor Preliminary Datasheet

Features

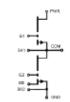
- 650 V enhancement mode half bridge power switch
- Bottom-side cooled configuration
- R_{DS(on)} = 50 mΩ per switch
- I_{DS(max)} = 5 A
- Low inductance QFN PACKAGE
- Easy gate drive requirements (0 V to 6 V)
- Transient tolerant gate drive (-20 V / +10V)
- · Very high switching frequency (> 10 MHz)
- · Fast and controllable fall and rise times
- · Integrated Source sense
- Reverse current capability
- Zero reverse recovery loss
- Small 8 x 8 mm² PCB footprint
- · RoHS 6 compliant



Package Outline



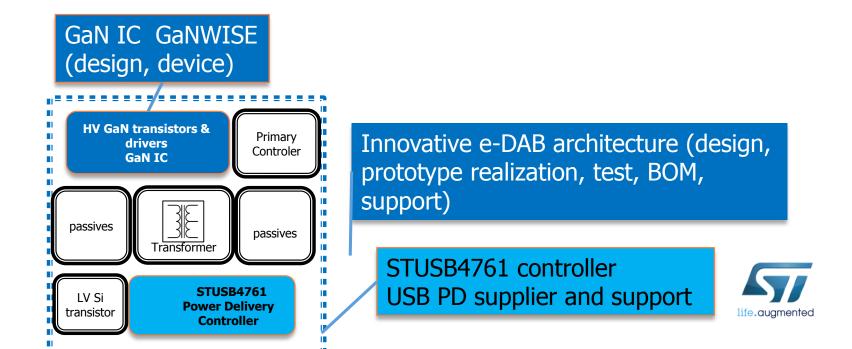
Circuit Symbol



APEC First innovative 100W USB PD demonstrator



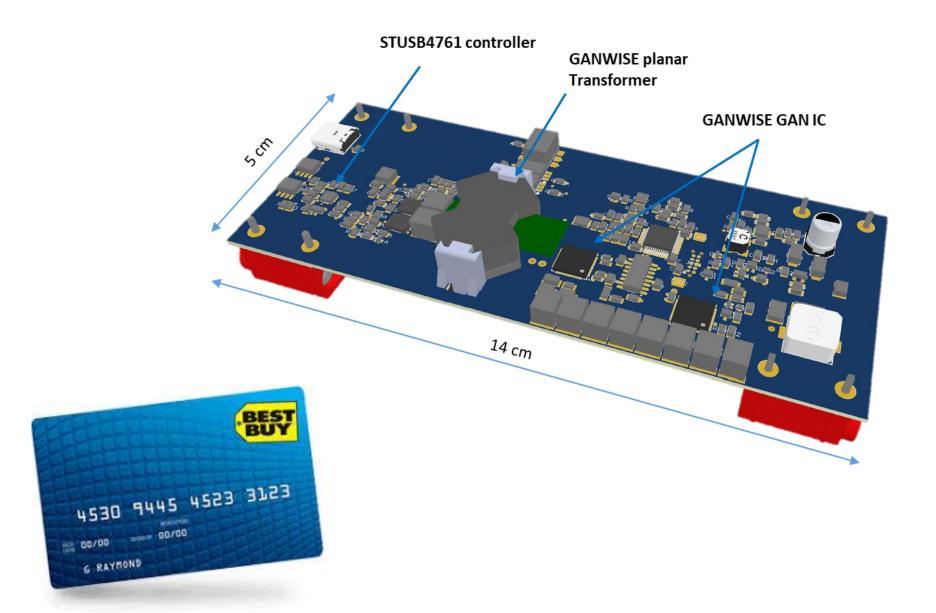
- Target is to validate the new innovative system topology with our first GaN IC
 - 100W
 - 96% of efficiency (+2% vs actual state of the art)
 - Using new innovative ST controller STUSB4761 to manage USB C protocol
 - Design with EMI filters
 - Available for demonstration in April 2019





100W USB PD demonstrator







Wall plug application



What are the challenges to integrate?



Integration
Limited volume of wall plug

Thermal dissipation

Robustness & device interoperability



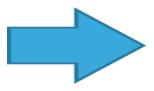
Technology challenges for wall plug integration



How to integrate power block delivering 15W (smart phone) up to 60W -100W (computer / display / TV)?



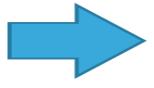
Integration
Limited volume of wall plug



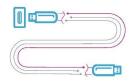
GaN technology with innovative power
GaN integrated circuit and system
architecture
(GANWISE GAN IC + e-DAB)



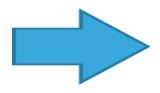
Thermal dissipation



Smart USB Power Delivery controllers with power sharing
New discrete component technologies



Robustness & device interoperability



Certified USB Power Delivery controllers
Smart USB Power Delivery controllers with
embedded protections
(overvoltage / current / temp)

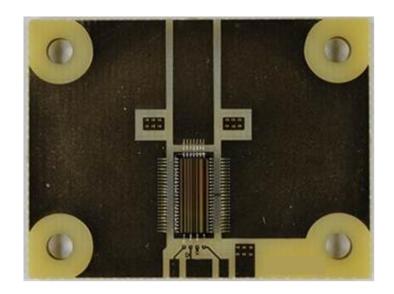


Others applications



GaN is robust to radiation!

DC-DC converters for spatial market



• GaN is working at high temperature > 200°C

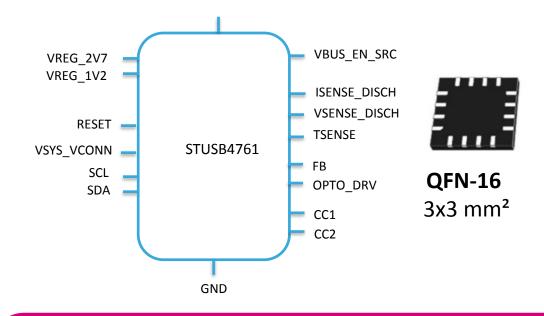
Motor drive for industrial applications in harsh environment





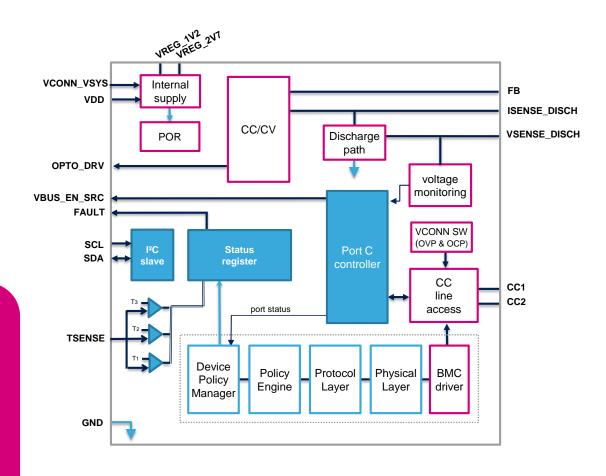
Standalone USB PD controller STUSB4761 with integrated CC/CV for AC/DC applications





Benefits

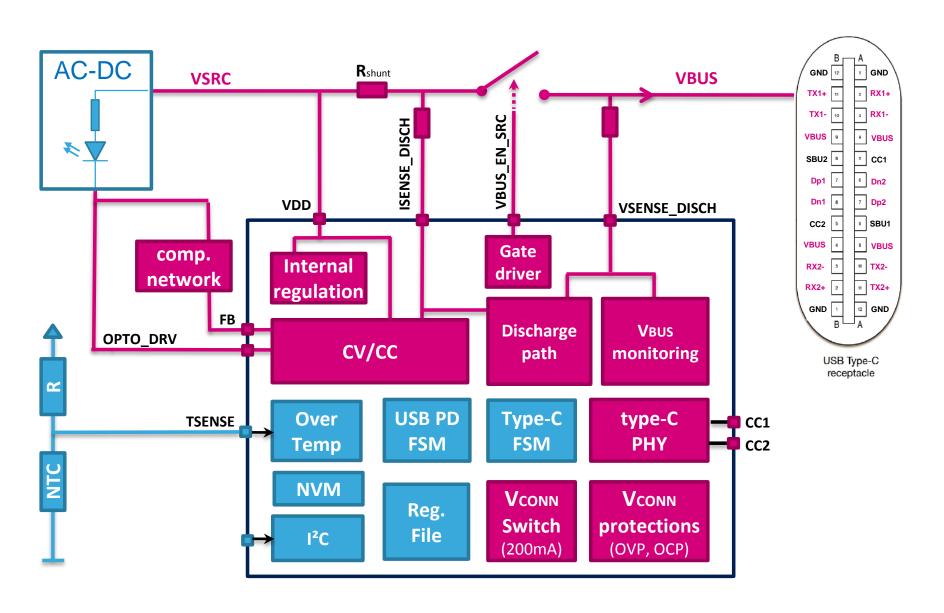
- No software skills required
- Robustness to high voltage
- Configurable and flexible
- Easy industrialisation
- reduced PCB area and cost versus discrete (small QFN 3x3 package





APEC Simplified schematic STUSB4761



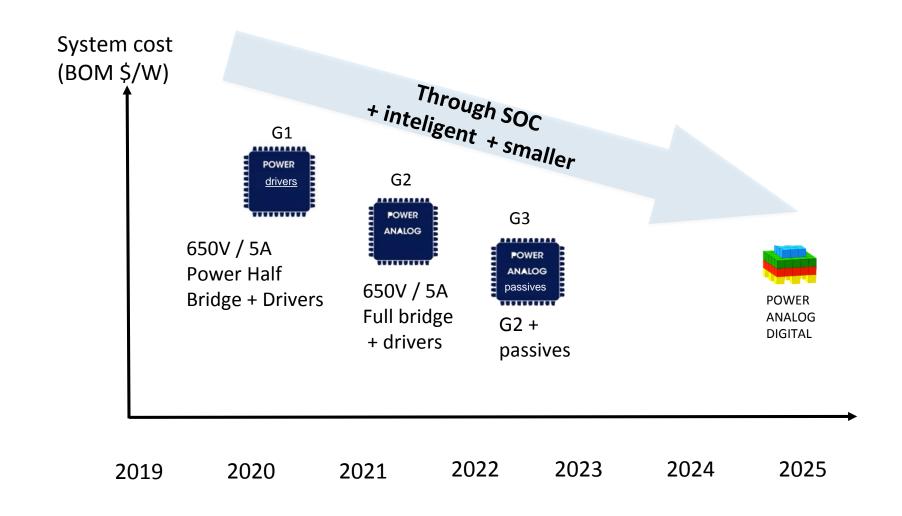




GaNWise Road map



road map, next improvement steps and cost evaluation







Thank You