



Aluminum Electrolytic vs. Aluminum Polymer Capacitor



**APEC 2018 in San Antonio
Industry Session**



Frank Puhane

**Technical Engineering
Team leader**

Short Introduction of Today's Presenter



Frank Puhane

Technical Project Engineer &
Team Leader Technical Engineering
eiCap Capacitor Division



Background:

- More than 10 years of work experience in electronics industry
- Background in Electronics, Power Supply Development and formerly worked as Field Application Engineer
- In charge for technical product services and application support of capacitor division at WE



+49 7942945 4033



frank.puhane@we-online.com



www.we-online.com

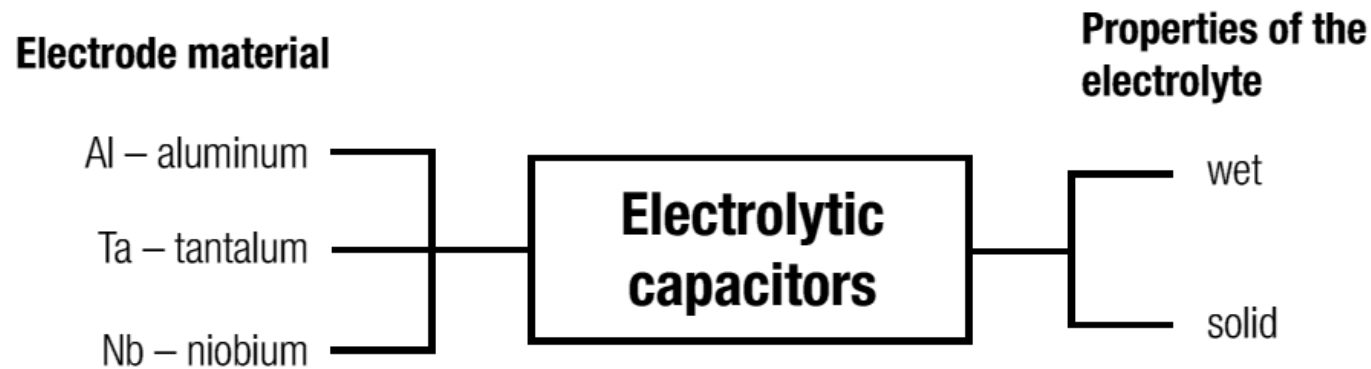
Agenda

- **Overview about Technologies**
- **Influence of Input Capacitor**
- **Influence of Output Capacitor**



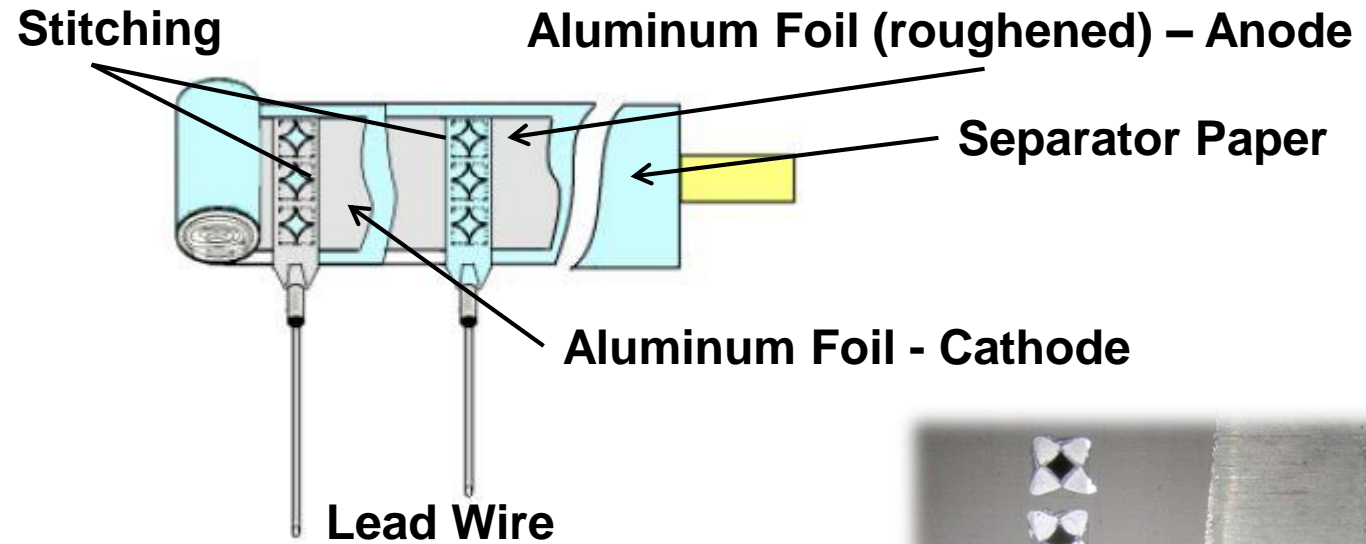
Overview of Electrolytic Capacitors

- Differentiation of electrolytic capacitors:

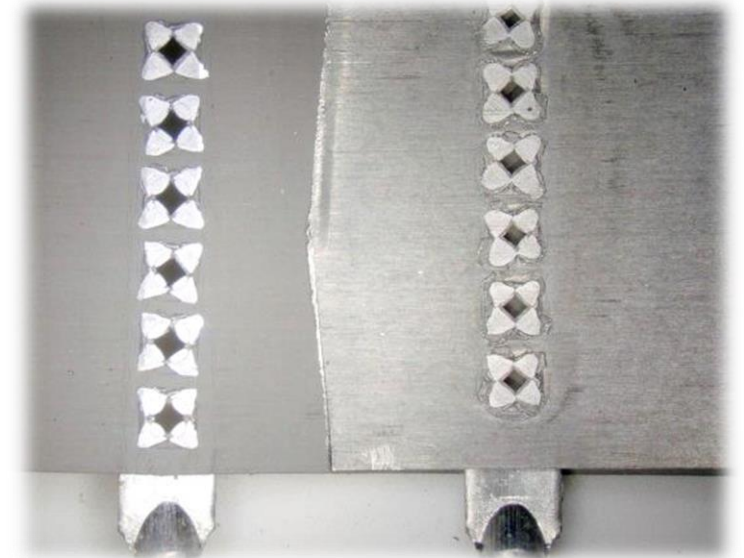
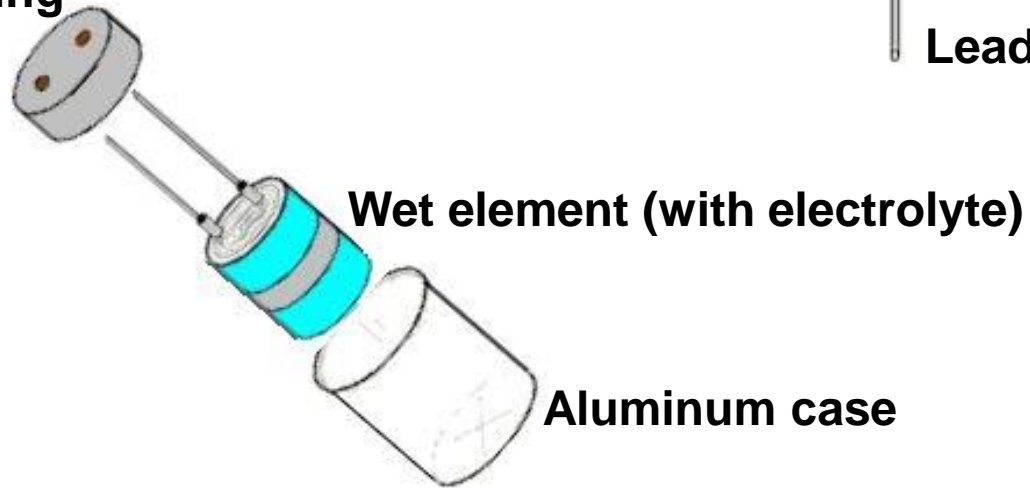


Anode electrode material	Dielectric	Relative permittivity (ϵ_r) at +20 °C
Al – aluminum	Al_2O_3 – aluminum oxide	9.3
Ta – tantalum	Ta_2O_5 – tantalum pentoxide	26
Nb – niobium	Nb_2O_5 – niobium pentoxide	42

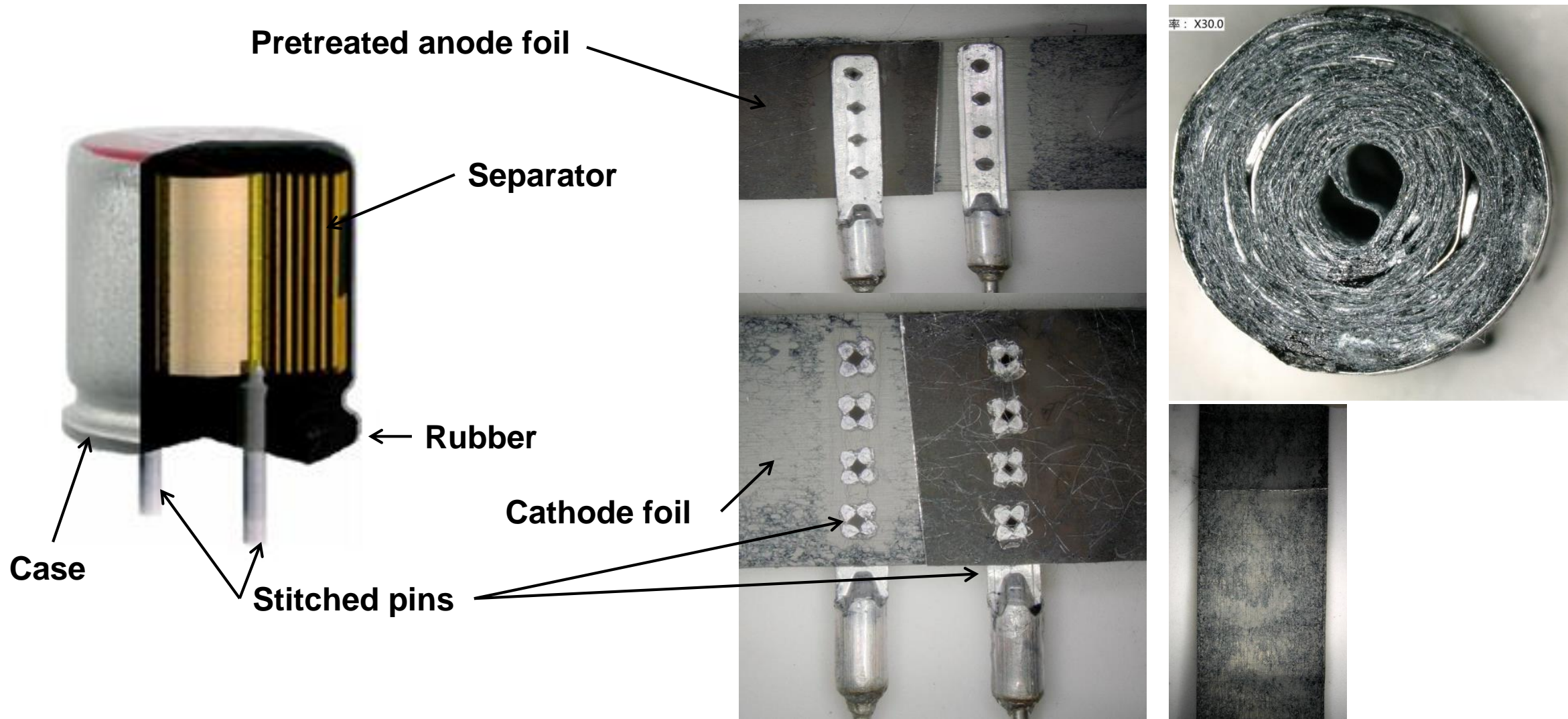
Construction of Aluminum Electrolytic Capacitor



Sealing



Construction of Aluminum Polymer Capacitor

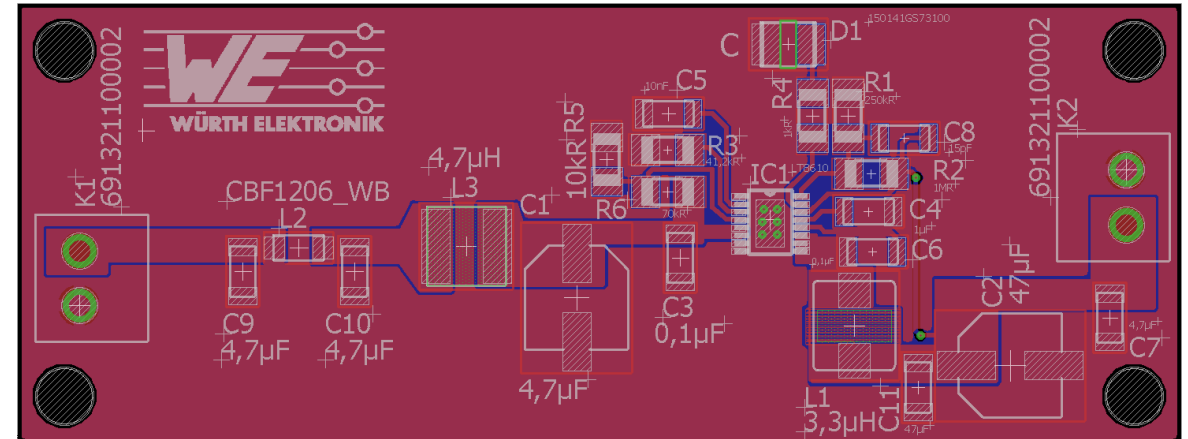
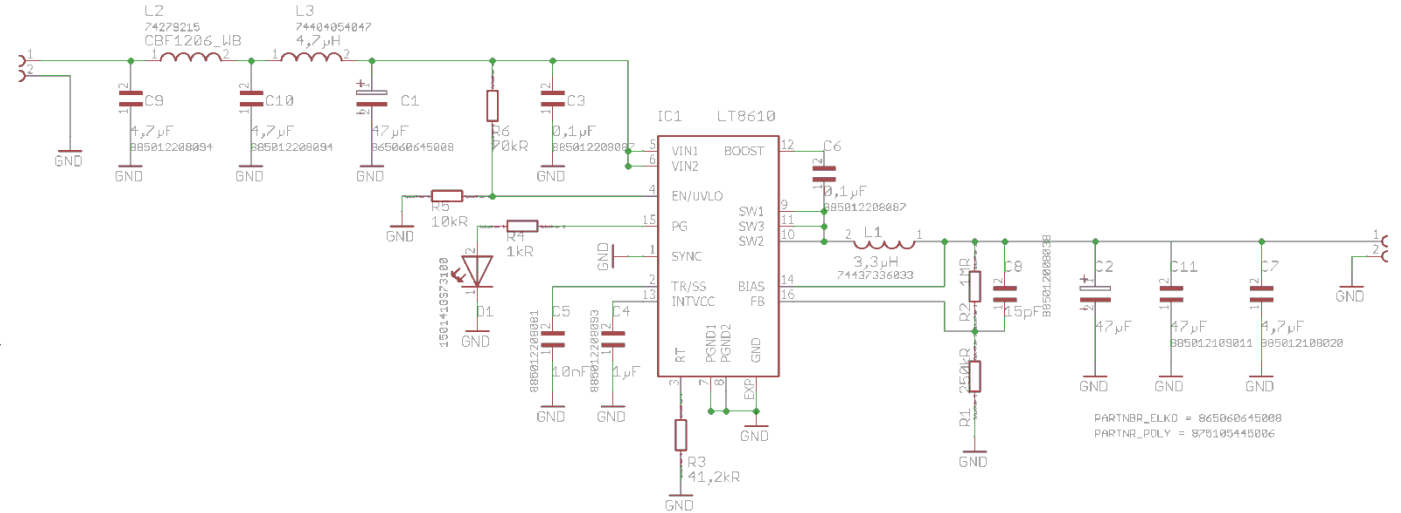


INFLUENCE OF THE INPUT CAPACITOR FOR A BUCK CONVERTER



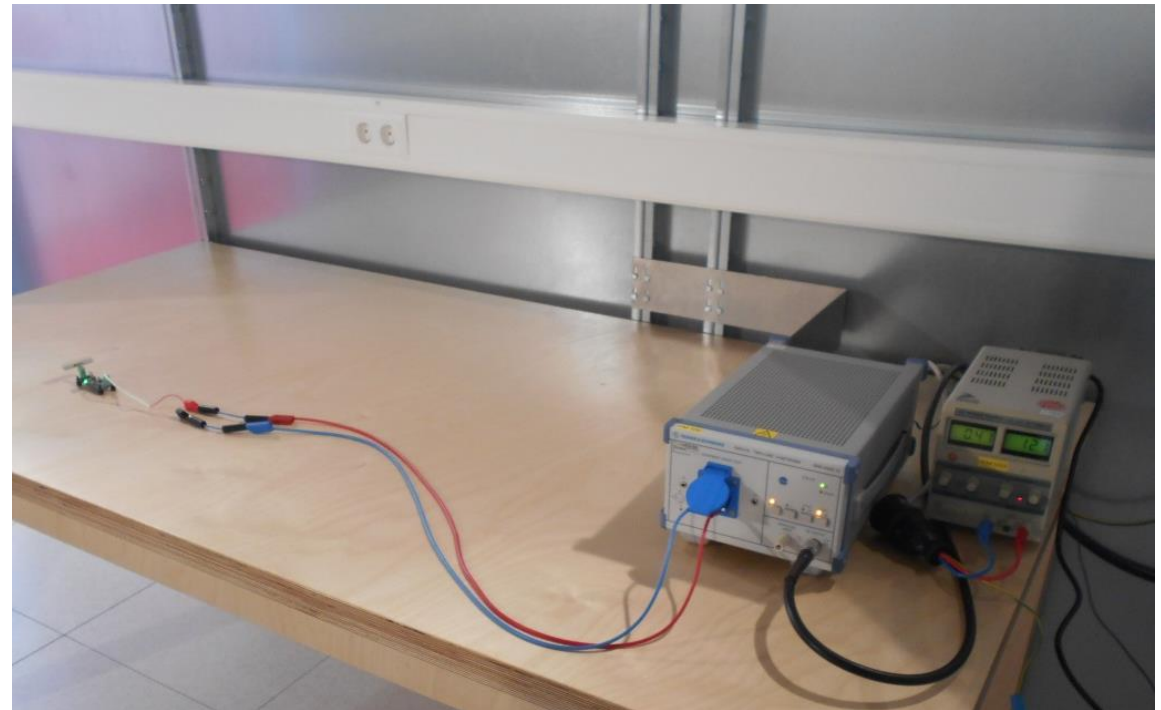
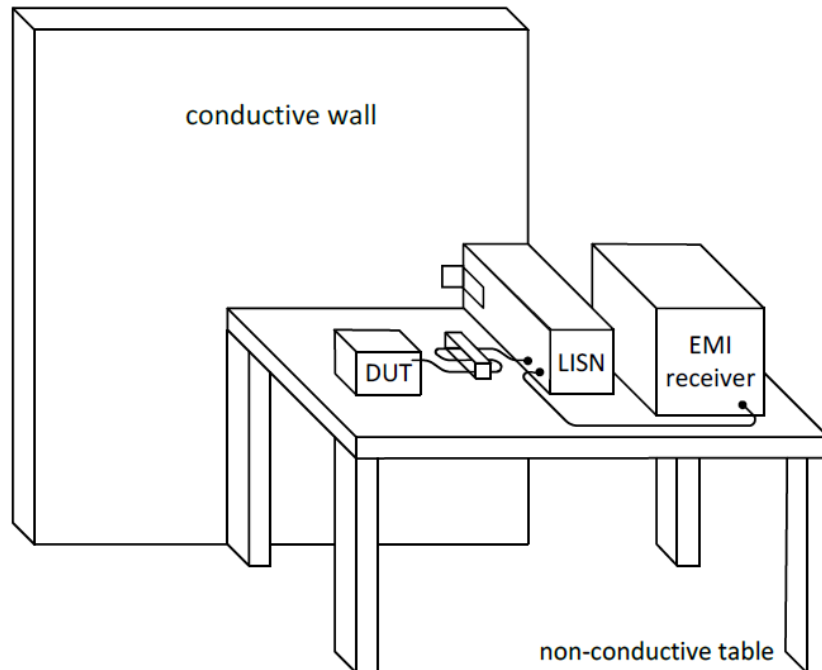
Influence of the Input Capacitor for a Buck Converter

- Input voltage $U_{in} = 12V$
- Output voltage $U_{out} = 5V$
- Load current 1A (ohmic load)
- Frequency $f_{switch} = 1MHz$
- Monolithic synchronous converter
- Molded power Inductor
- Input filter



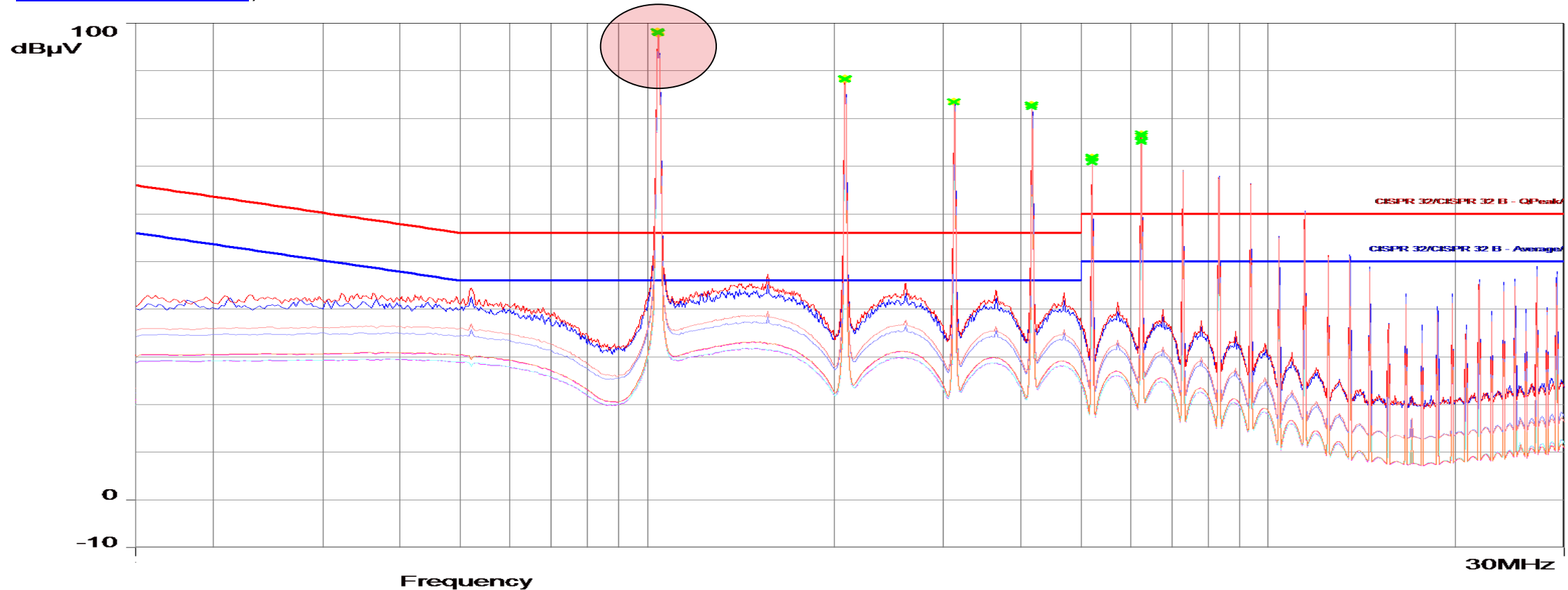
Measurement of Conducted Emission

- **Measurement equipment**
 - R&S ESRP 3 EMI Test Receiver
 - LISN => ENV216 Two-Line V-Network
 - Measurement in a shielded room



Conducted Emission – Measurement 1

- No input filter
- Input capacitor: WCAP-ASLL 865060343004 => $47\mu\text{F}$ / 16V => ESR = 411mR / ESL = 19nH
(REDEXPERT: <http://we-online.com/re/46R2IMfx>)

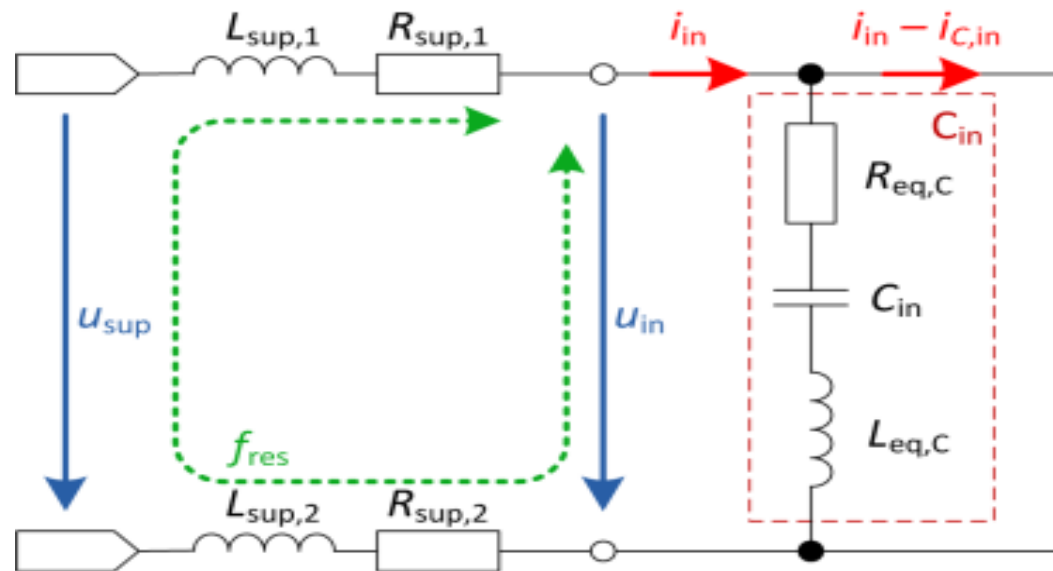


Conducted Emission – Root Cause

- Symmetrical voltage at the input is:

$$u_{\text{sup}}(t) \approx i_{\text{in}}(t) \cdot R_{\text{sup}} + u_{\text{in}}(t) = i_{\text{in}}(t) \cdot R_{\text{sup}} + i_{\text{C,in}}(t) \cdot R_{\text{eq,C}} + u_{\text{C,in}}(t)$$

- ESR and ESL should be as small as possible

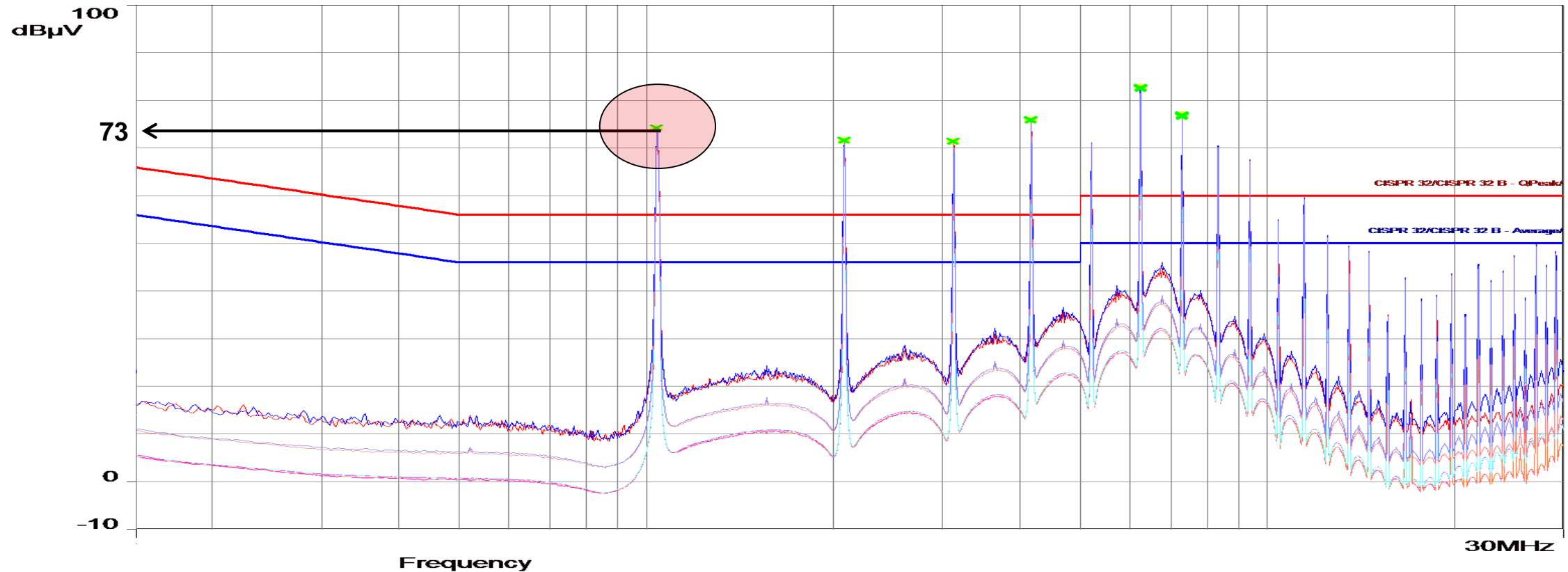


Possible resonance
by L_{sup} , $L_{\text{eq,C}}$ and C_{in}

Conducted Emission – Measurement 2

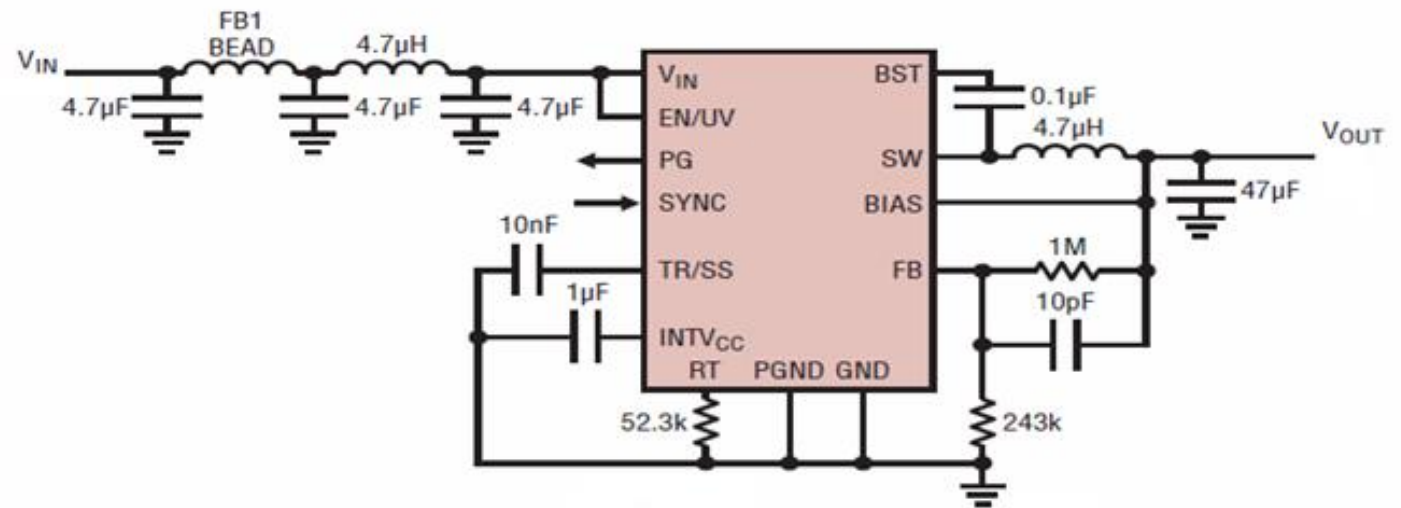
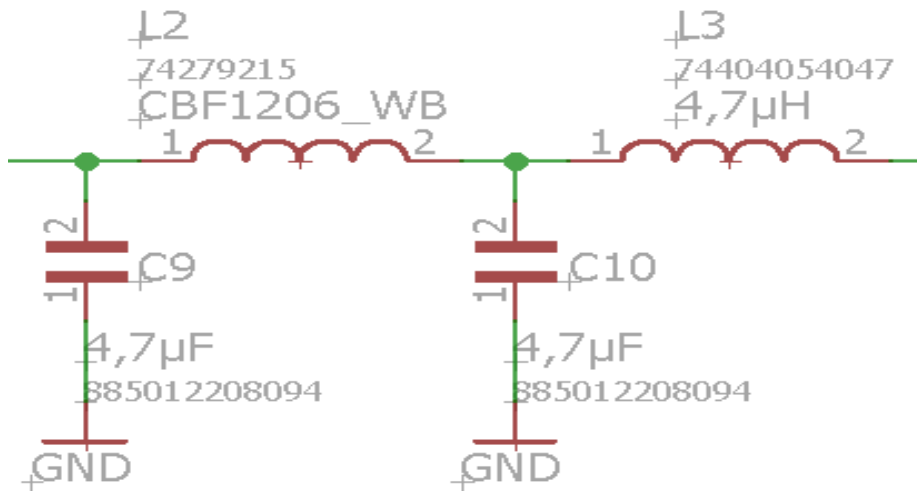
- No input filter,
- WCAP-PSLP 875105344006 => $47\mu\text{F} / 16\text{V}$ => $\text{ESR} = 20,7\text{mR} / \text{ESL} = 3,9\text{nH}$

(REDEXPERT: <http://we-online.com/re/48TxCoJe>)



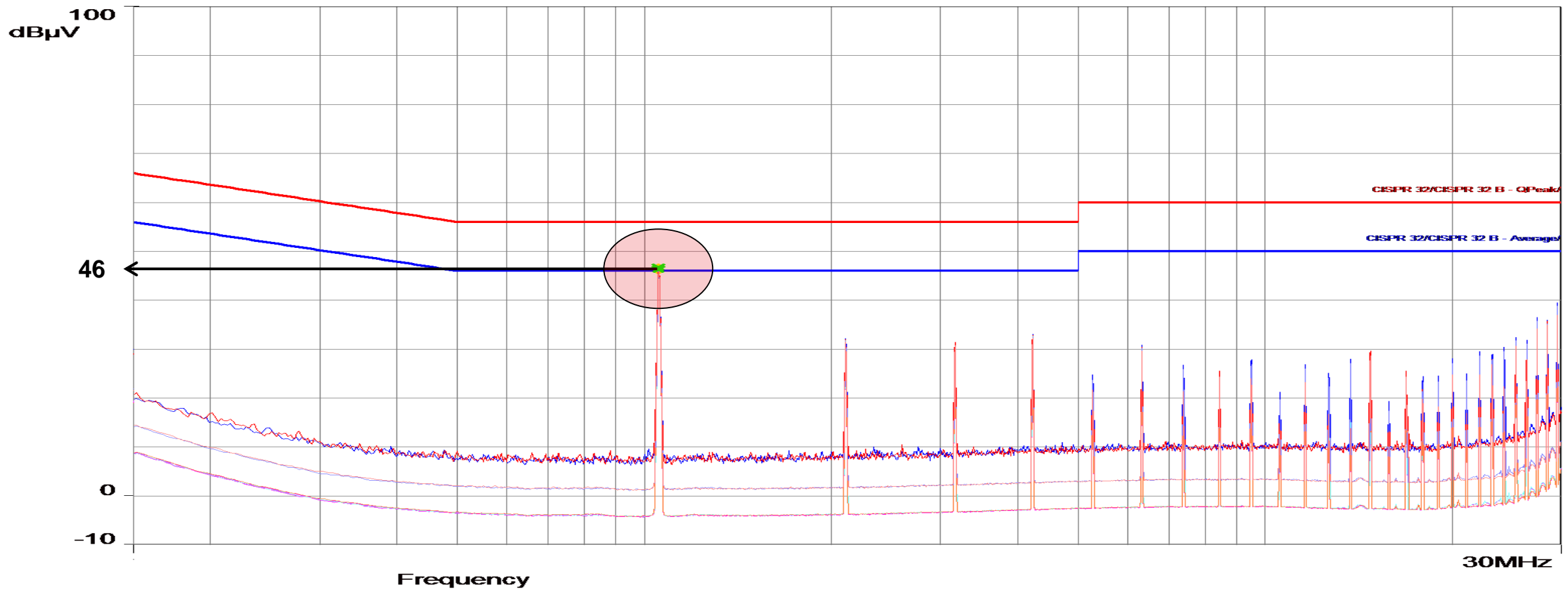
EMC Action – Input Filter

- Definition of input filter
- π -filter with secondary stage inductor
 - MLCC -> WCAP-CSGP
 - Ferrite -> WE-CBF
 - Inductor -> WE-LQS



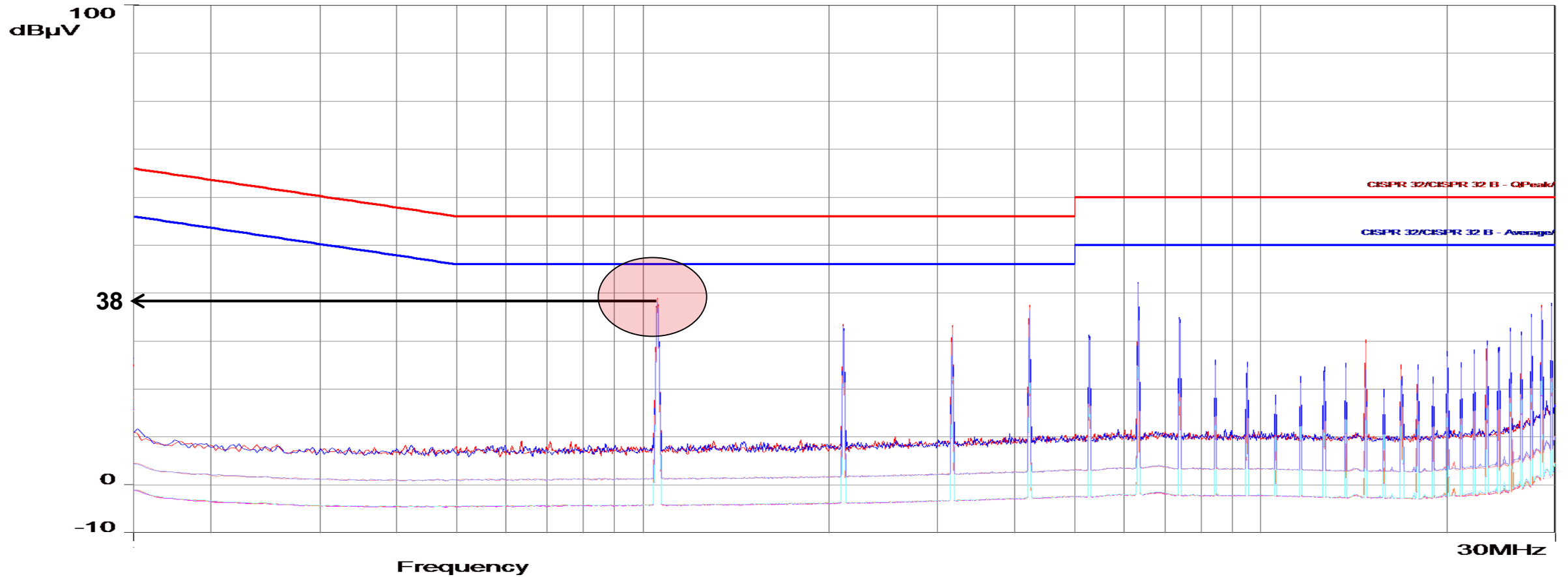
Conducted Emission – Measurement 4

- Input filter plus input capacitor => WCAP-ASLL 865060343004



Conducted Emission – Measurement 5

- Input filter plus input capacitor => WCAP-PSLP 875105344006

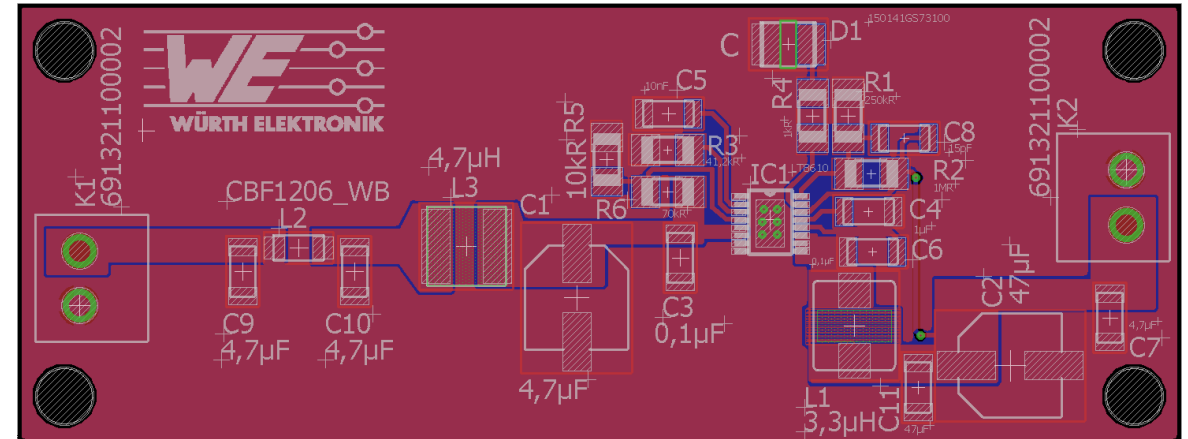
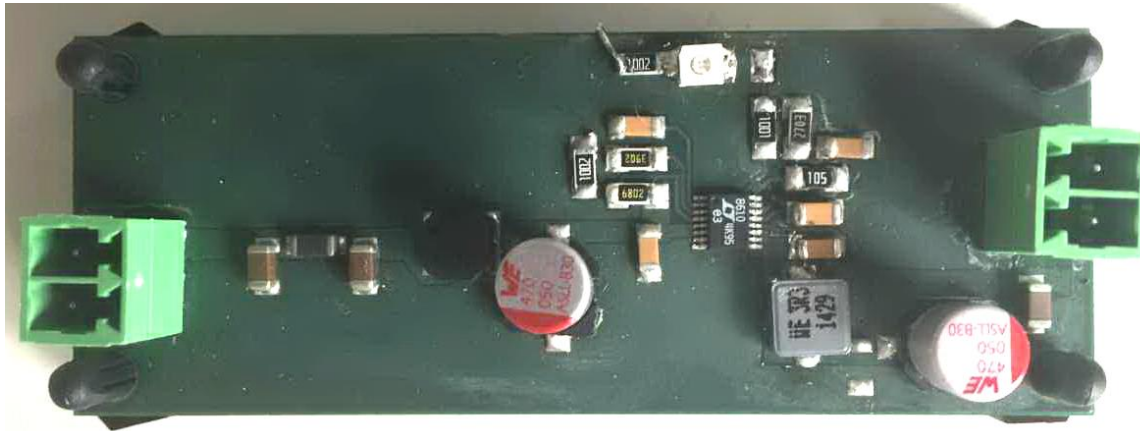
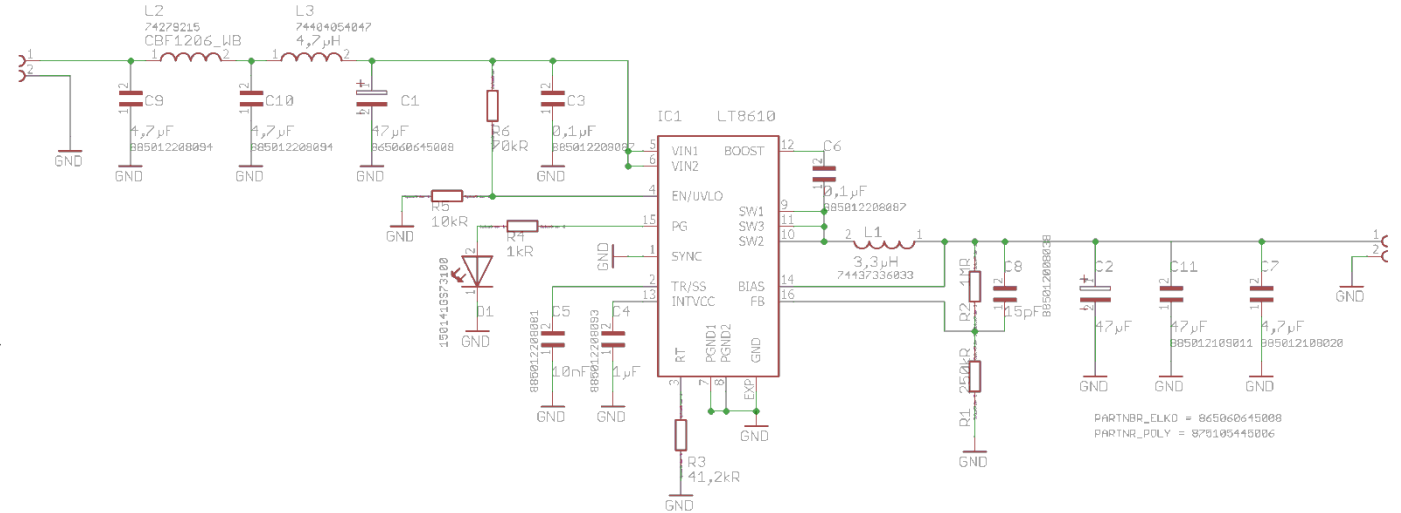


INFLUENCE OF THE OUTPUT CAPACITOR FOR A BUCK CONVERTER



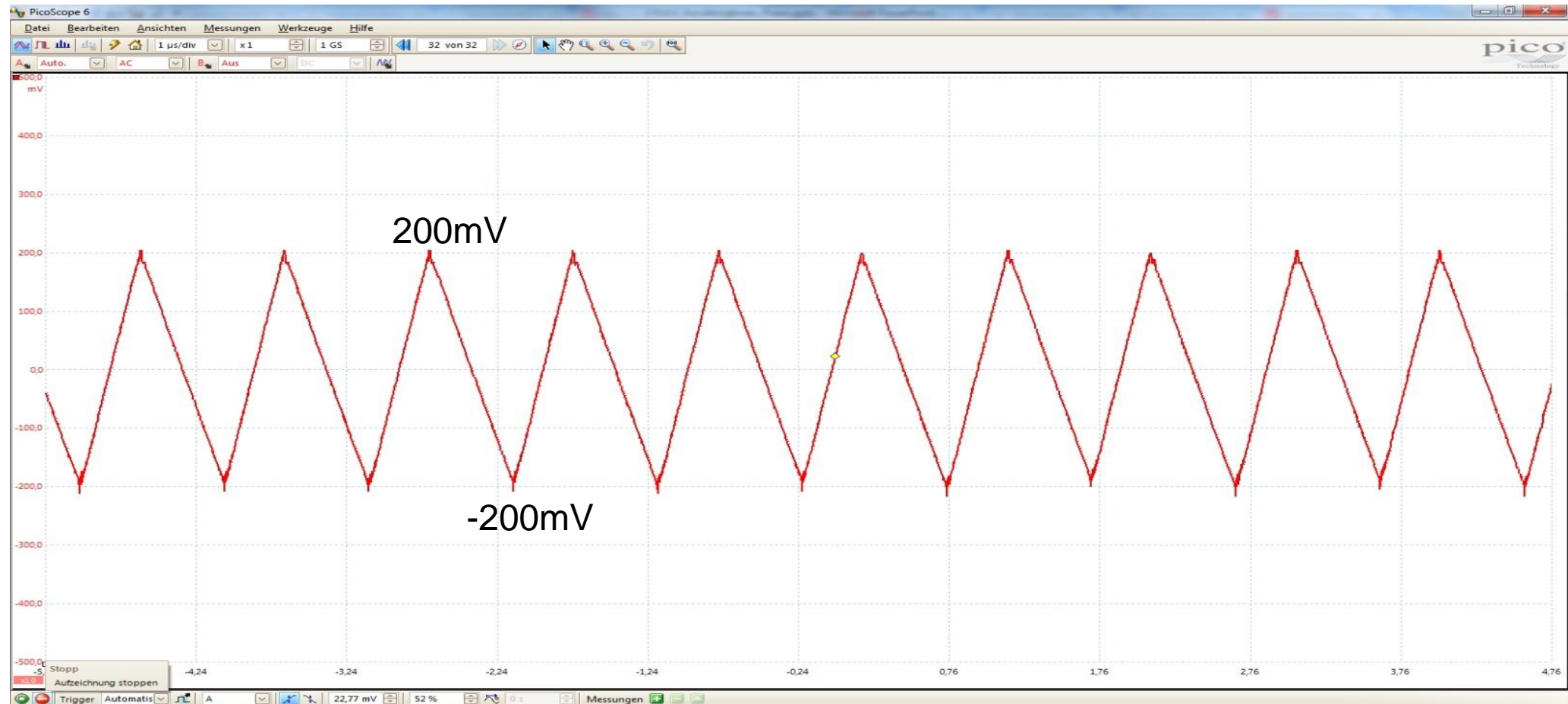
Influence of the Output Capacitor for a Buck Converter

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- Output voltage $U_{out} = 5V$
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Influence of the Output Capacitor for a Buck Converter

- Output capacitor => WCAP-ASLL 865060343004 => $47\mu\text{F} / 16\text{V}$; $\text{ESR} = 411\text{m}\Omega / \text{ESL} = 19\text{nH}$

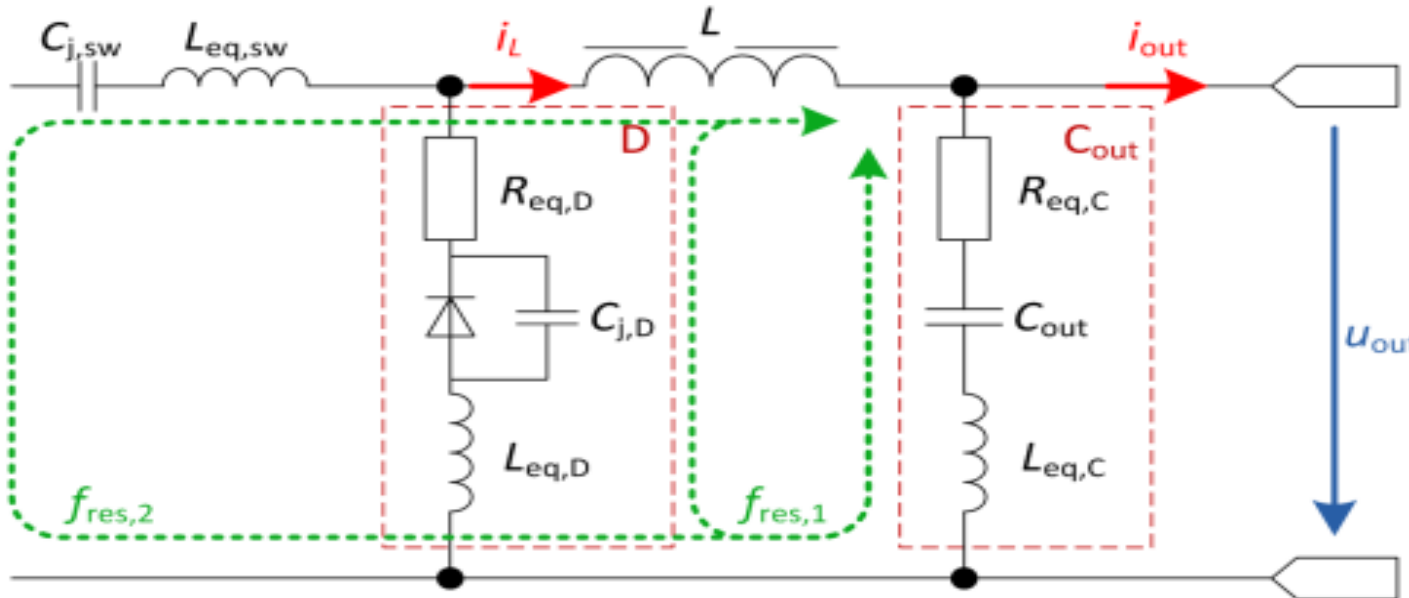


Output Voltage Ripple – Root Cause

- The symmetrical voltage at the output is:

$$u_{\text{out}}(t) \approx i_{C,\text{out}}(t) \cdot R_{\text{eq},C} + u_{C,\text{out}}(t)$$

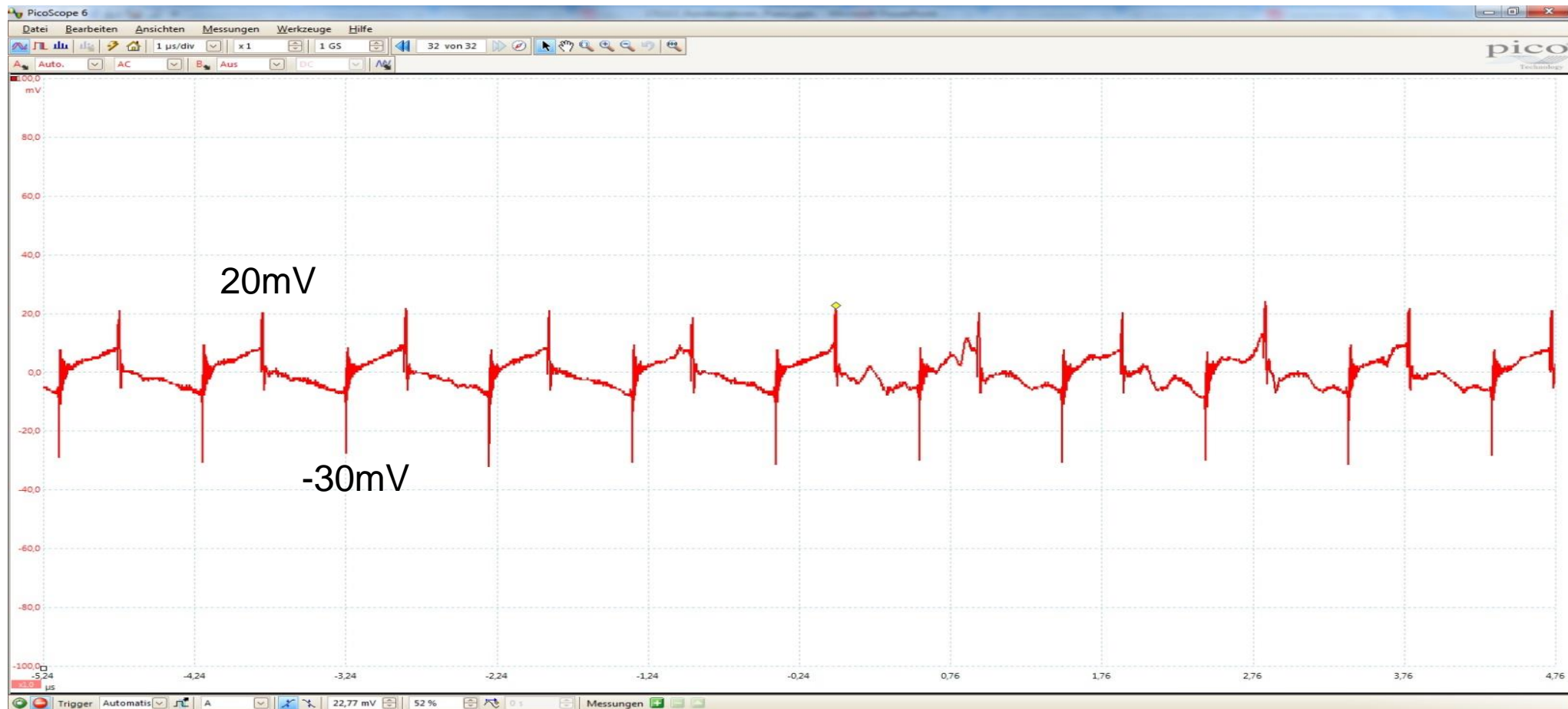
- ESR as small as possible



Possible differential resonances due to parasitic of the component

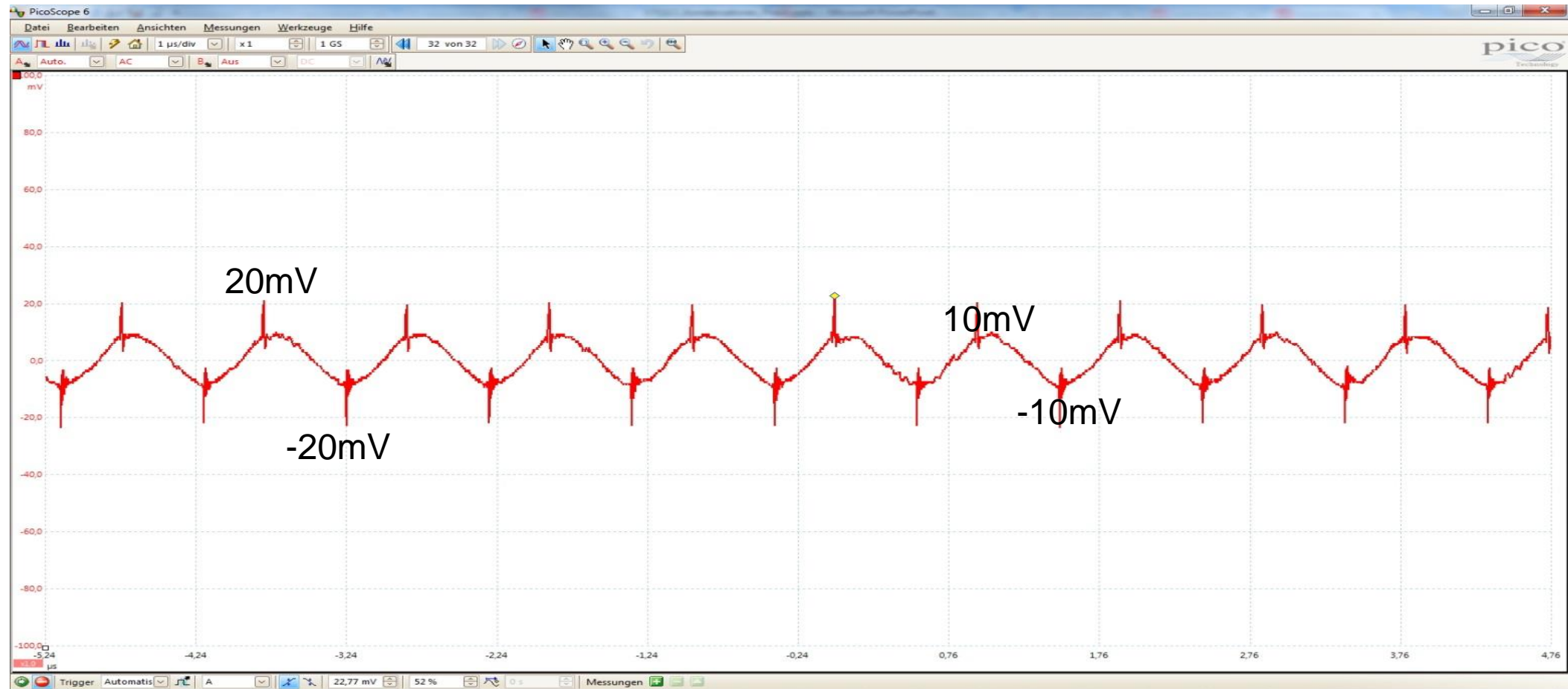
Influence of the Output Capacitor for a Buck Converter

- Output capacitor => WCAP-PSLP 875105344006 => $47\mu\text{F} / 16\text{V}$; $\text{ESR} = 20,7\text{m}\Omega / \text{ESL} = 3,9\text{nH}$






















Influence of the Output Capacitor for a Buck Converter

- Output capacitor => WCAP-PSLP and WCAP-CSGP



Conclusion

Application	Aluminum Electrolytic	Aluminum Solid Polymer
Filter		
DC-DC Converter		 
Battery powered appl.		 
Low / green energy		
Low temperature		
High temperature		
Audio		
Higher vibration	 	

Thanks for your attention!

