

Multiple Capacitor Dielectrics Support Wide Band Gap Solutions

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Wide Band Gap Semiconductors

What Are They?

Semiconductor Material	Bandgap Energy (eV)
Germanium (Ge)	0.7
Silicon (Si)	1.1
Silicon Carbide (SiC)	3.3
Gallium Nitride (GaN)	3.4

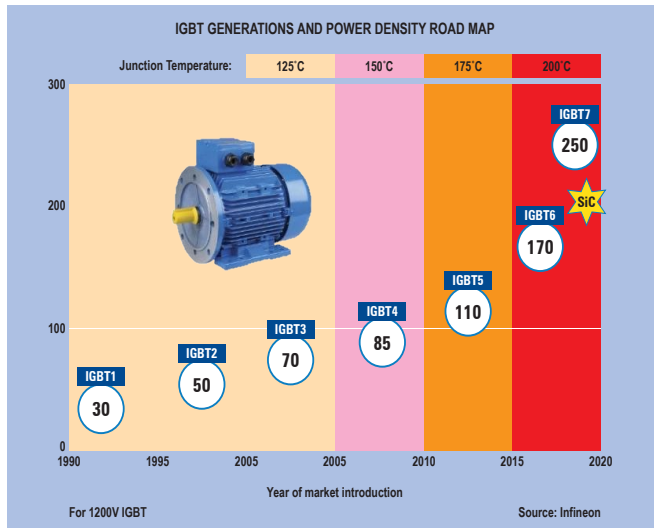
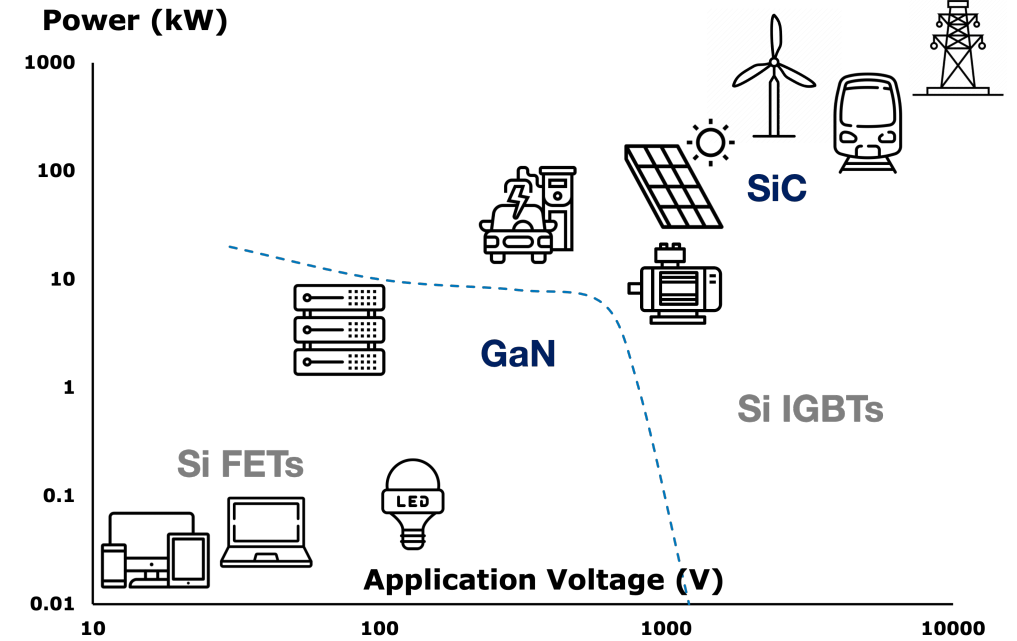
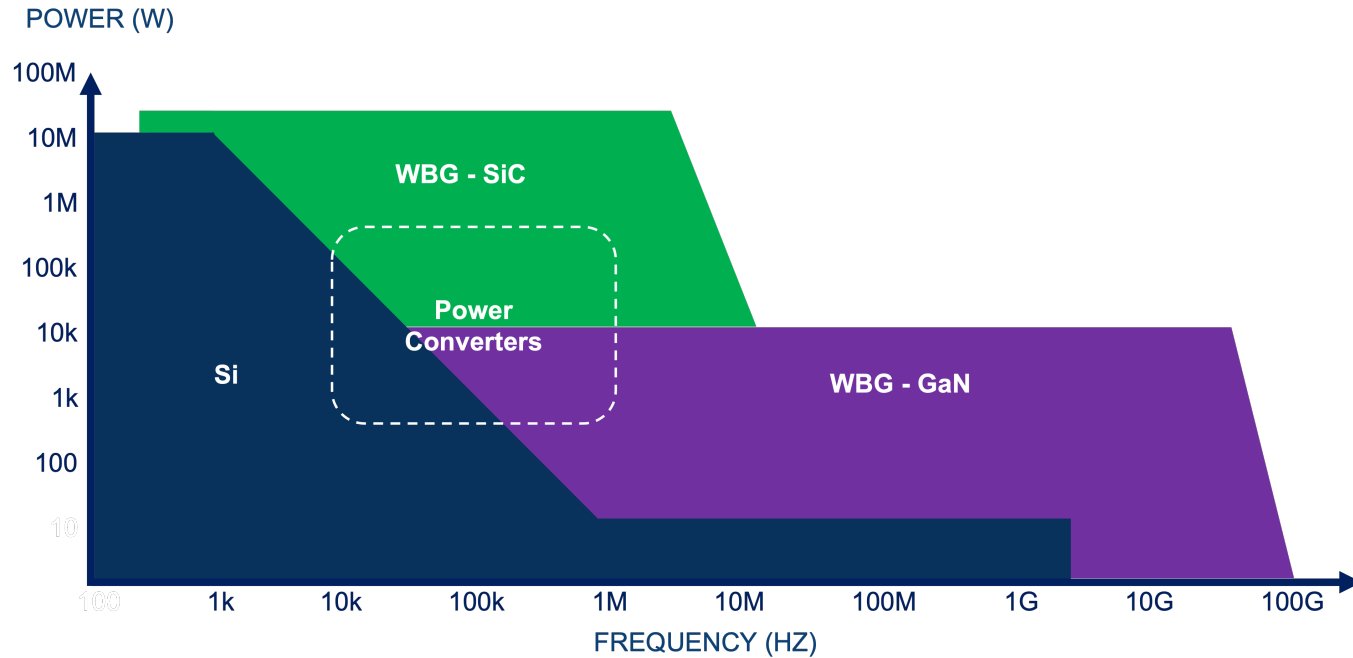
Wide Band Gap

Why Use Them?

- Higher Efficiency Power Conversion
- Smaller Size Systems
 - Frequency ↑ (Smaller passives)
 - Temperature ↑
- Higher Voltage



Performance Characteristics of WBG Semiconductors



THE BIG 3 FOR WBG



Higher Frequency



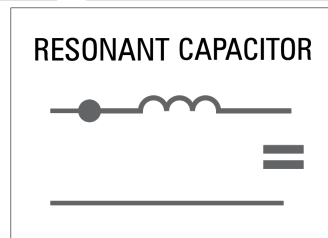
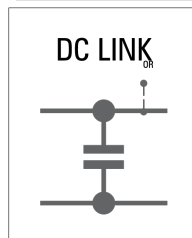
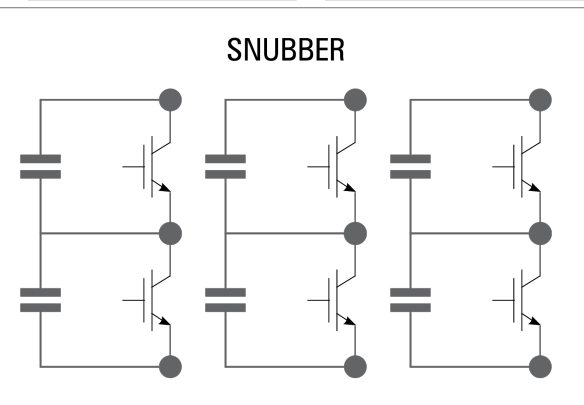
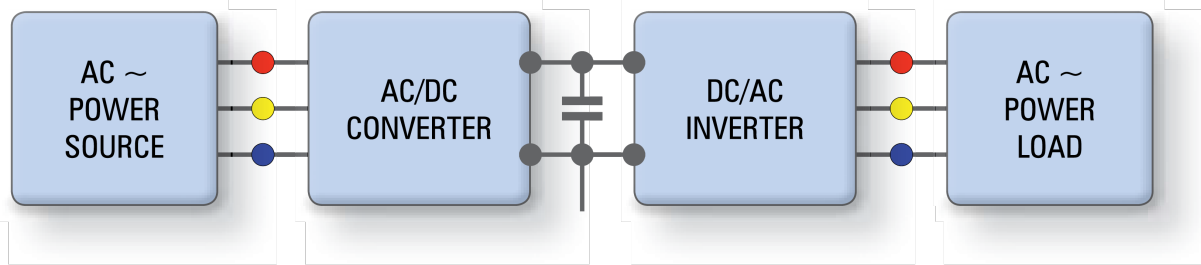
Higher Voltage



Higher Temperature



Capacitor Requirements






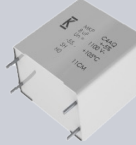
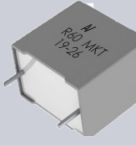
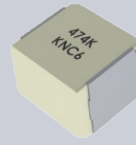


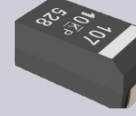


Capacitor Requirements	Wide Bandgap	
	DC-LINK	Snubber
Capacitance Density	●	○
Capacitance Stability vs Temperature	○	○
Capacitance Stability vs Voltage	○	○
Low ESR	●	●
Low Inductance	●	●
High DC Voltages	●	●
High AC Voltages	●	●
High AC Current	●	●
High Temperature Operation (>125C)	●	●
High Frequency Operation (>100kHz)	●	●

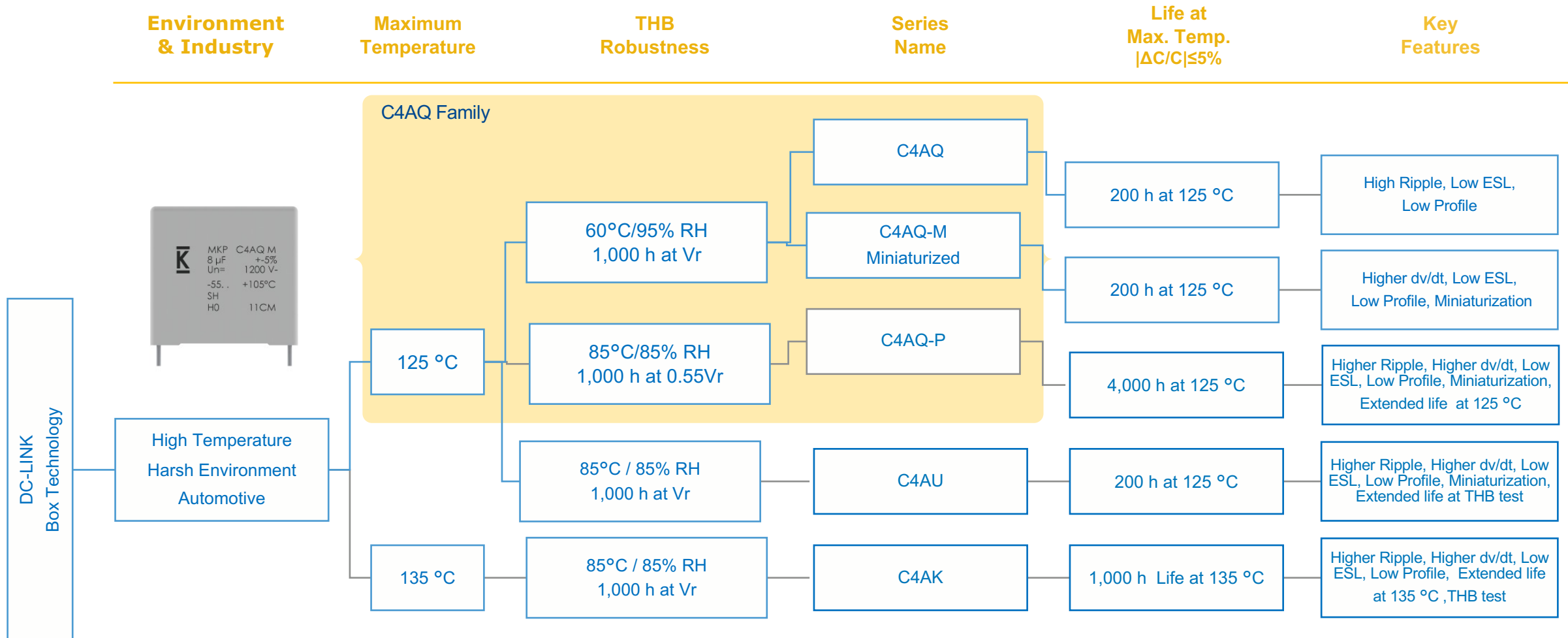
- - Critical Characteristic
- - Important Characteristic, but not Critical



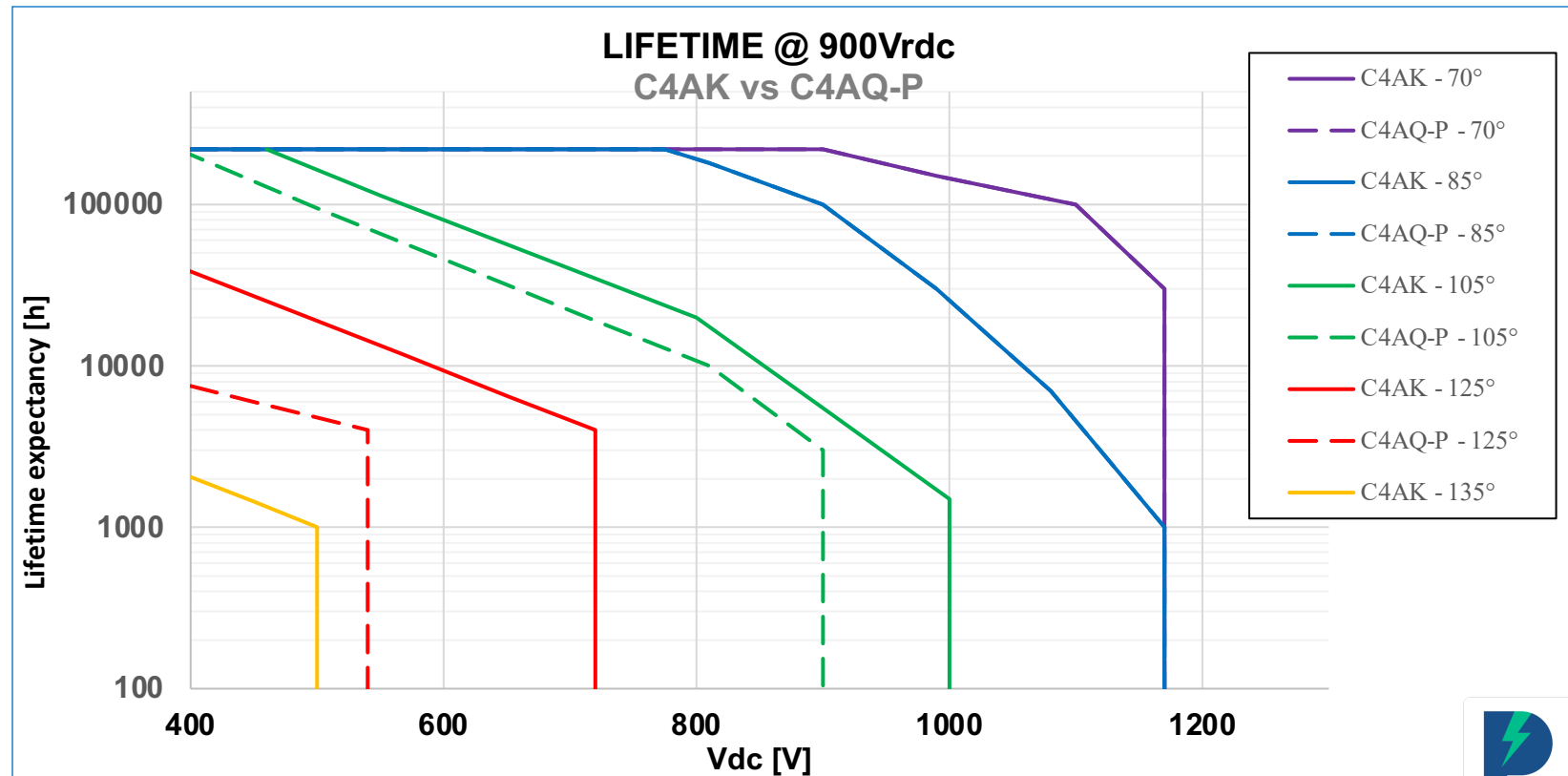
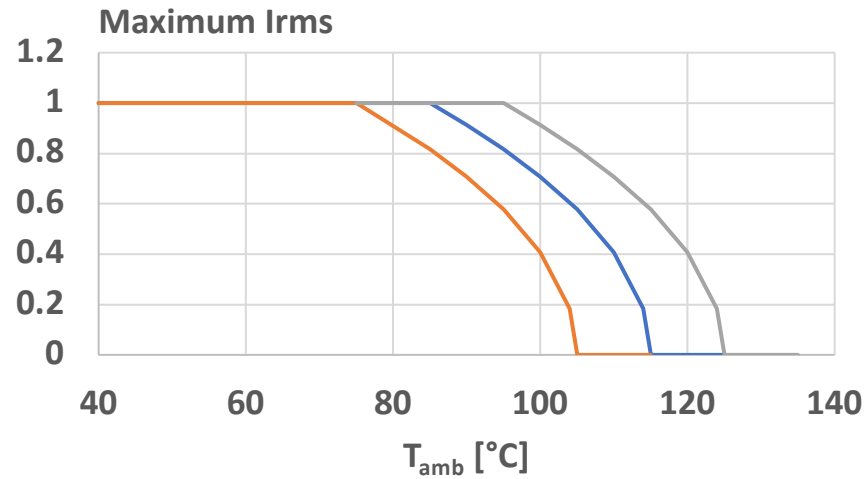
DC-Link Capacitor Choices

Rated Voltage: Application	Electrolytics					Film			MLCCs		Tantalum
	Axials / Hybrid	Snap-Ins	Screw term.	Radial	Polymer / Hybrid	PP	PET	SMD	X7R Bank	KC Link / COG	KO Caps
Up to 100V: Small scale industrial / automotive drives											
Up to 100V: Small scale industrial / automotive drives	✓	✓	✓	✓	✓	✗	✓	✓	✓	✓	✓
100Vdc – 500Vdc: Industrial Drives, eComp, Buffer for industrial ECUs	✓	✓	✓	✓	✓*	✓	✓	✓	✓	✓	✗
500Vdc – 900Vdc: OBC, Power Train	✗	✗	✗	✗	✗	✓	✗	✗	✗	✓ WBG	✗
600Vdc – 1500Vdc: Solar and wind converters	✗	✗	✗	✗	✗	✓	✗	✗	✗	✓ WBG	✗
48V - 52V Powertrain	✓	✗	✗	✗	✓	✗	✗	✗	✗	✗	✗

DC-Link Film Capacitors



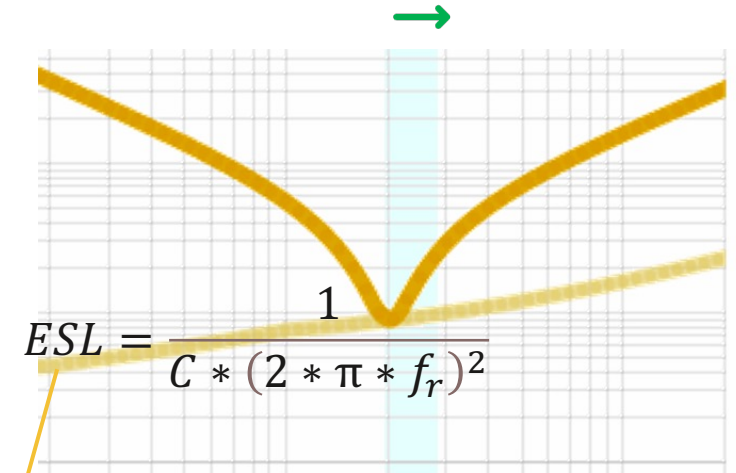
Ripple Current and Lifetime



Resonance Frequency and dV/dt Performance

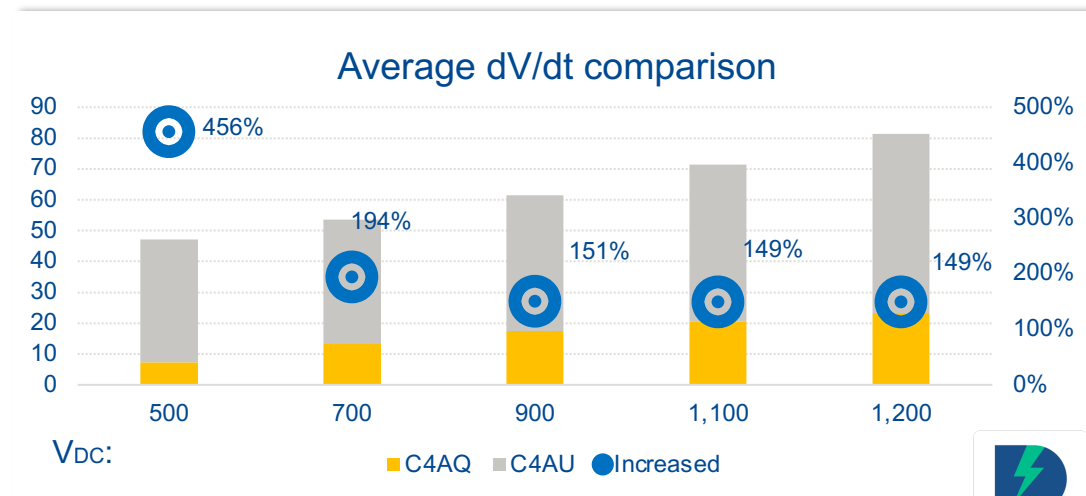
C4AQ Series

Cap Value (µF)	VDC	Dimensions (mm)					Wire ø	ESL old	ESL new	f Res
		B	H	L	P	P1				
UNDC @70°C = 500Vdc; UOP85 @85°C = 450Vdc; UOP105 @105°C = 350Vdc										
5.6	500	11	20	31.5	27.5	\	0.8	25	17	516
10	500	13	25	31.5	27.5	\	0.8	25	22	339
12.5	500	14	28	31.5	27.5	\	0.8	26	24	291
15	500	19	29	31.5	27.5	\	0.8	26	25	260
25	500	22	37	31.5	27.5	\	0.8	28	28	190
40	500	20	40	42	37.5	10.2	1.2	30	12	230
50	500	28	37	42	37.5	10.2	1.2	30	10	225
70	500	30	45	42	37.5	20.3	1.2	30	13	167
90	500	35	50	42	37.5	20.3	1.2	35	14	142
100	500	30	45	57.5	52.5	20.3	1.2	35	13	140
130	500	35	50	57.5	52.5	20.3	1.2	35	15	114
170	500	45	56	57.5	52.5	20.3	1.2	41	17	94
210	500	45	65	57.5	52.5	20.3	1.2	45	19	80



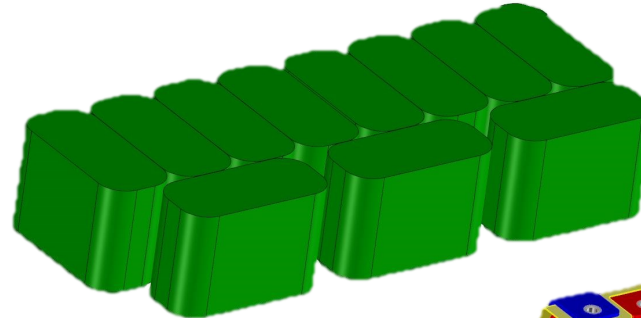
$$ESL = \frac{1}{C * (2 * \pi * f_r)^2}$$

- f_r : (SRF) Frequency at the lowest Z value
- ESL measured near the resonance frequency
- C measured at 1 kHz



Custom Film Brick Capacitors

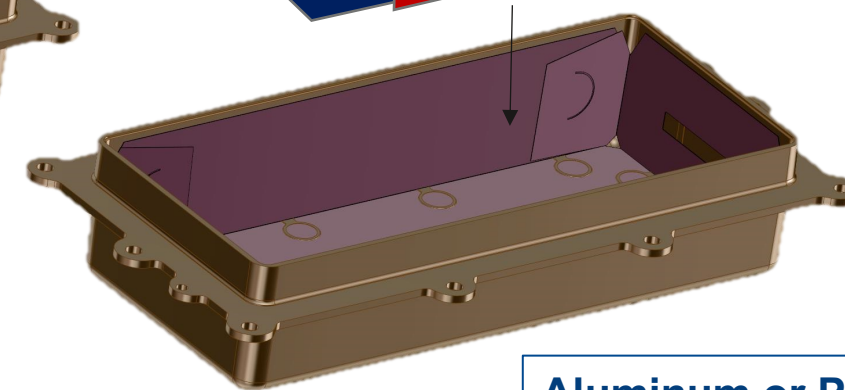
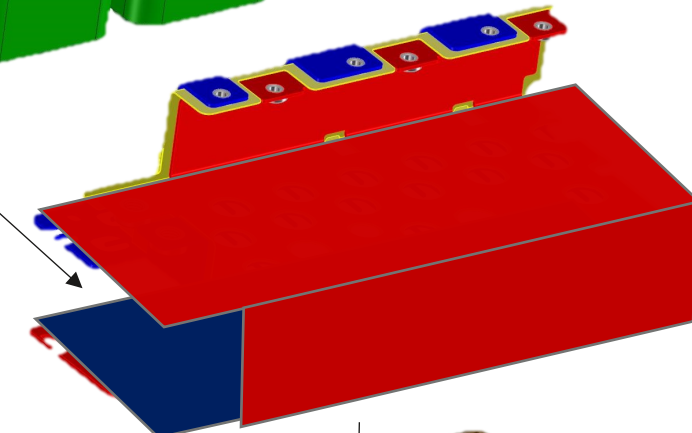
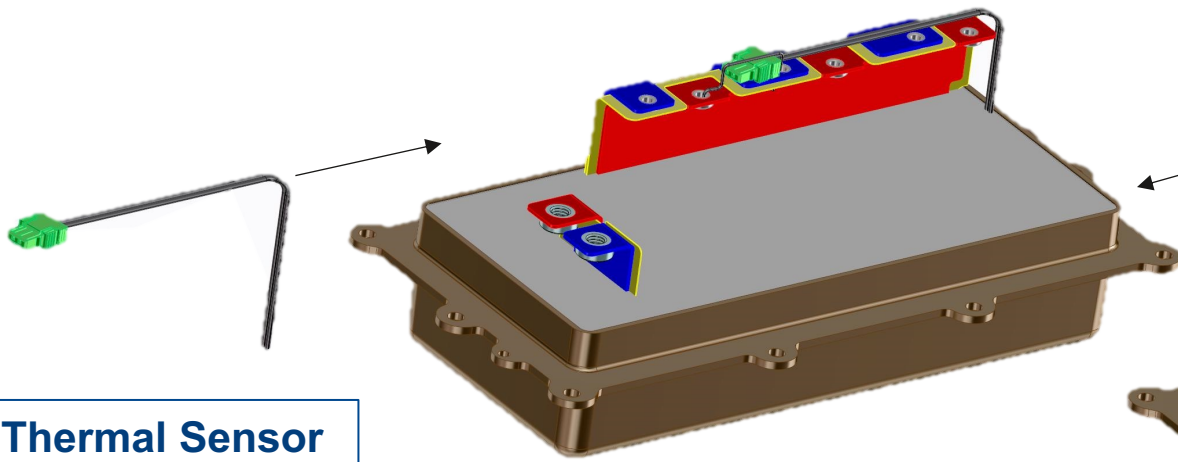
Wounded Elements of Metallized PP
Voltage Range: 400 – 900 V
Film Thickness Range: 1.9 – 4.8 μm



Busbar and
Terminals in
Sandwich Design for
the Minimization of
ESL

The Copper can be
Naked or Ni-
plated/passivated,
and Insulation in
PET. (*)

Thermal Sensor
(OPTIONAL)



Aluminum or Plastic (PST) Case



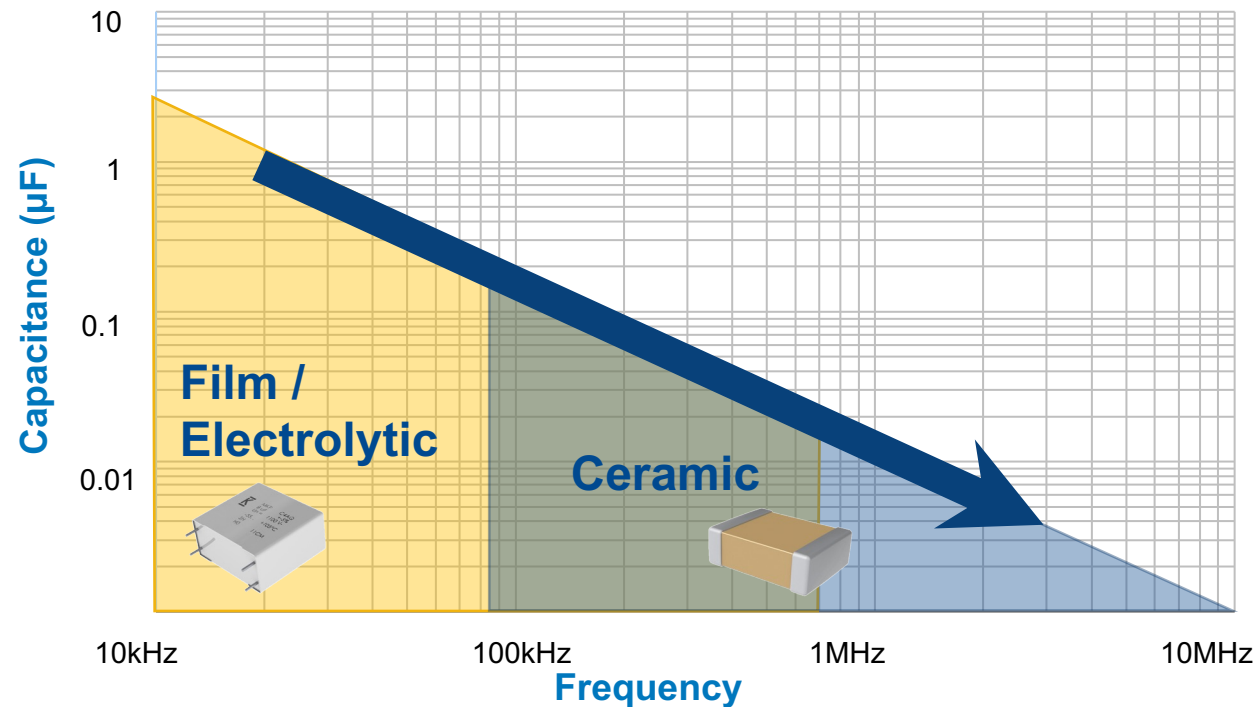
Snubber and Resonant Film Capacitors

Metallization	Series	Max V (V)	Min C (pF)	Max C (μF)	Max Hot Spot T (°C)	Self Healing	Max dV/dt (V/μs)	85/85 THB
Single Metallized	R75	2000	220	33	105	Best	9500	
	R75H	2000	1000	33	125	Best	9500	Yes
Double Metallized	R76	2000	100	12	110	Good	11000	
	R76H	2000	470	12	125	Good	11000	Yes
	R76K	850	4700	0.27	135	Good	4000	Yes
Film/Foil	R73	2000	100	2.2	105	No	54000	



Effect of Frequency on Capacitance Requirements

$$C = \frac{P_{load}}{V_{ripple} \left(V_{max} - \frac{V_{ripple}}{2} \right) 2\pi f_{rectifier}}$$

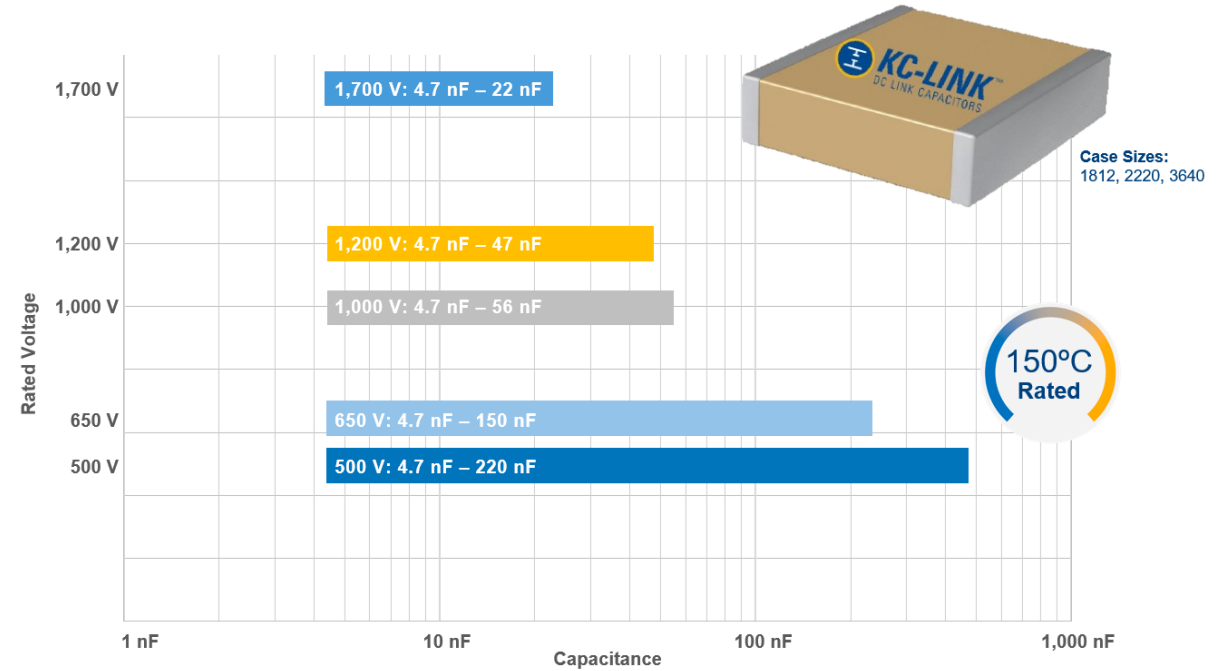
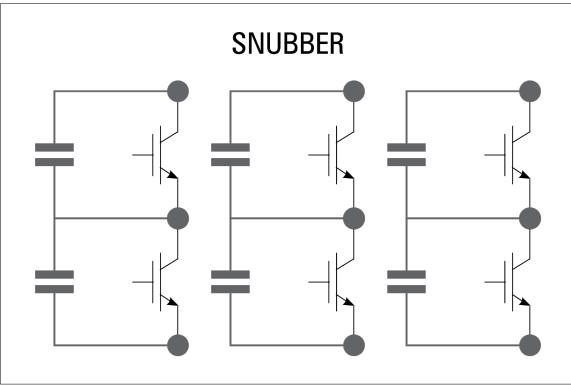
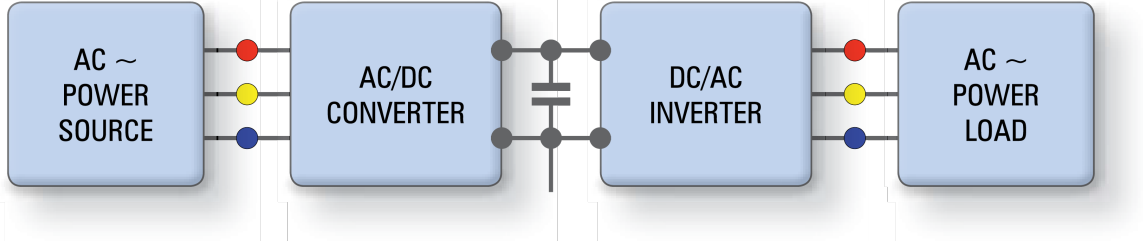


Source: Modified from Prof. R. Kennel, Technical University Munich, Germany

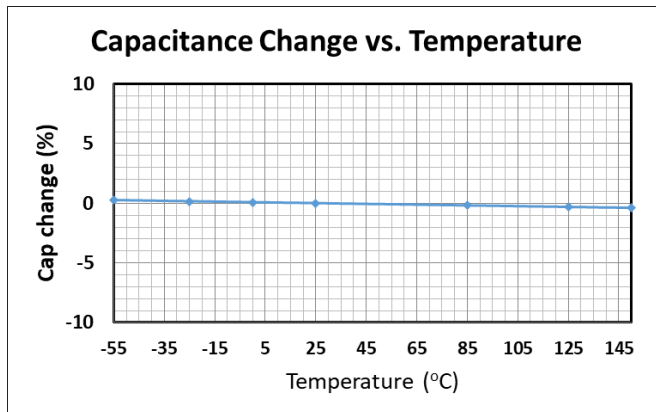
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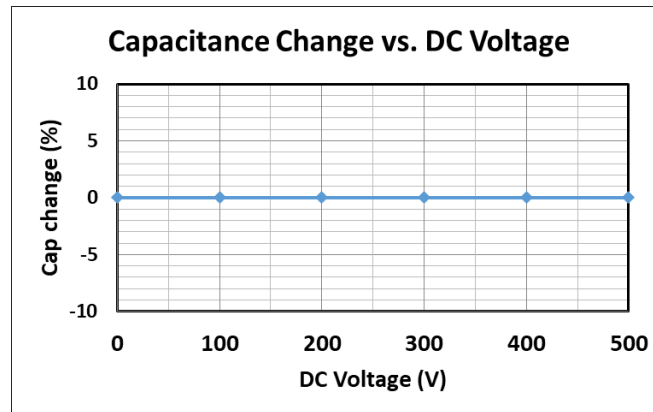
Ceramic Capacitors



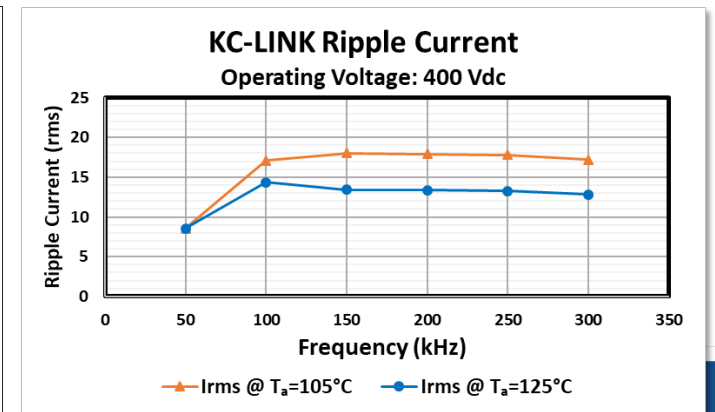
Temperature Stable Capacitance



Voltage Stable Capacitance



High Ripple Current

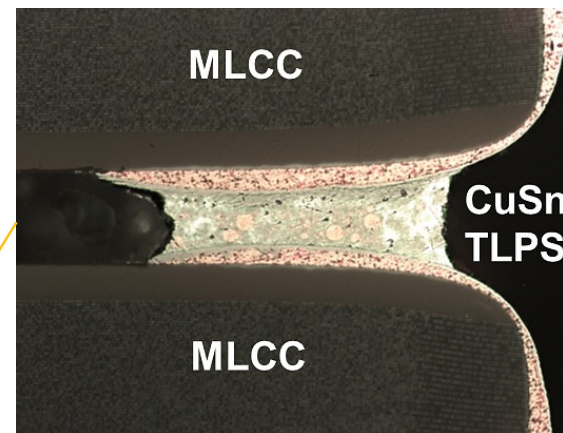


Features
3640,
0.22µF,
500V

What is **KONNEKT™** ?

High Density Packaging

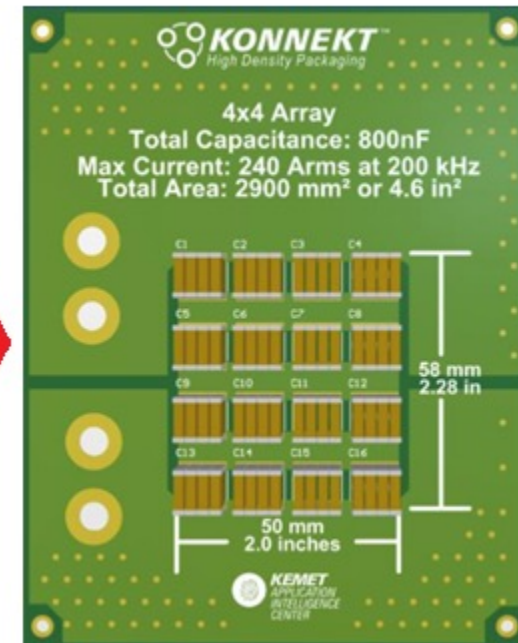
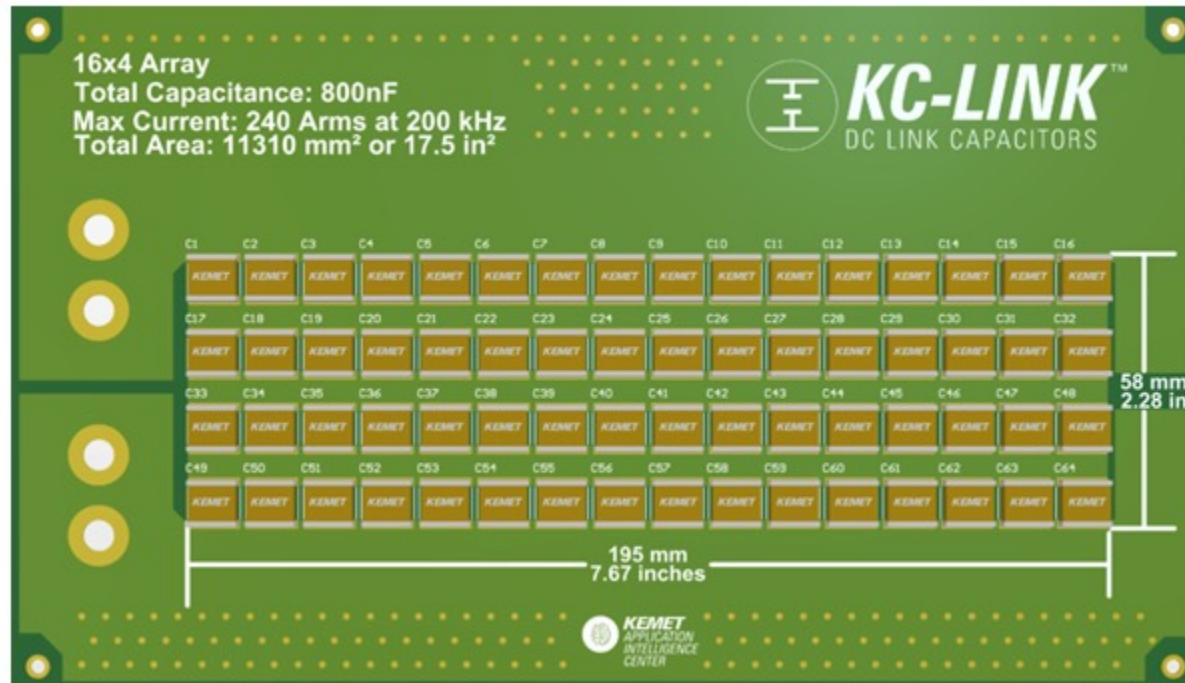
- KEMET KONNEKT™ is a high density packaging technology that allows components to be bonded together without leads
- Multilayer Ceramic Capacitors (MLCCs) packaged in this way are surface mountable using normal pick-and-place and SAC reflow processing

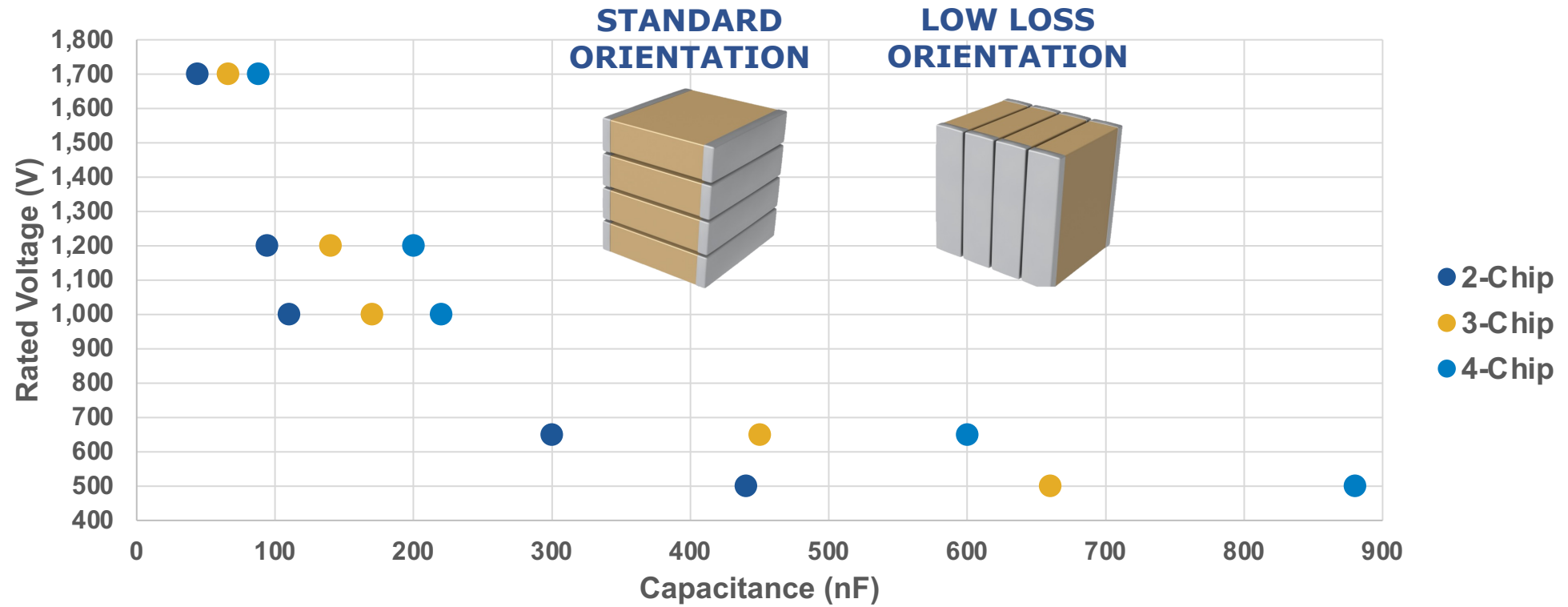


Bonds component terminations together using innovative Transient Liquid Phase Sintering (TLPS) technology



KEMET KONNEKT™ Saves Board Space



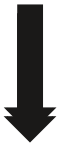
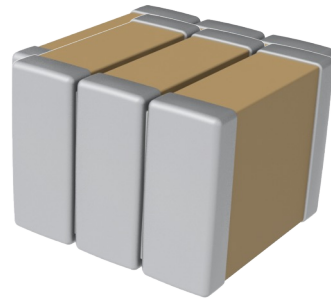


Product Design and Performance

STANDARD ORIENTATION



LOW LOSS ORIENTATION

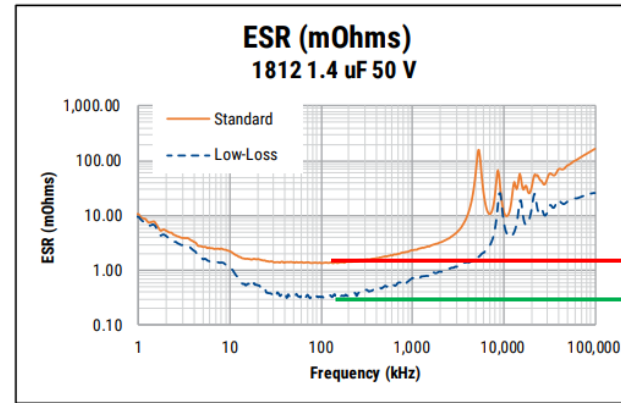
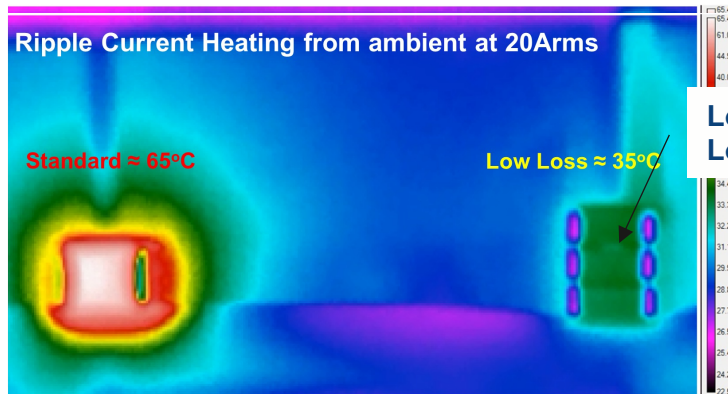


Ripple Current Heating from ambient at 20Arms

Standard = 65°C

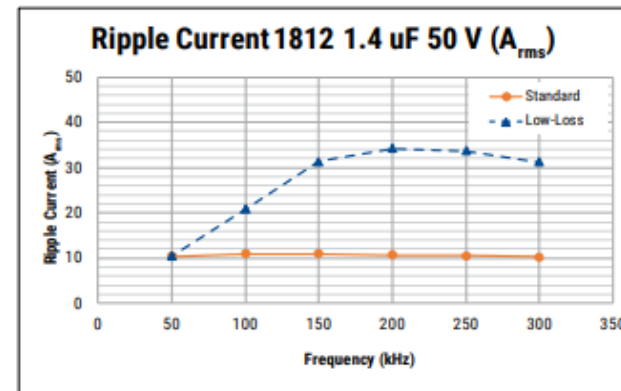
Low Loss ≈ 35°C

Lower i^2R Losses



Benefits of Low-Loss Orientation vs Standard Orientation:

- Lower ESR
- Lower Thermal Resistance
- Lower Inductance
- Higher Ripple Current



ESL

Standard	1.6 nH
Low-Loss	0.4 nH





Summary

- Wide Band Gap Solutions are driving the need for components to operate at:
 - Higher frequency
 - Higher temperature
 - Higher voltage
- Film capacitors with advanced dielectrics are capable of operation to 135°C
 - Standard box configurations and custom brick configurations are available
- Higher frequency operation allows less capacitance to be used which opens the possibility of using MLCCs
 - Class 1 MLCCs with temperature ratings to 150°C and voltage ratings to 1700V are available
 - They can be stacked using KONNEKT™ technology for greater capacitance



Thank you for your interest.



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