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# Multi-phase Integrated Voltage Regulators using Discrete & Integrated coils for Microprocessor Power Delivery

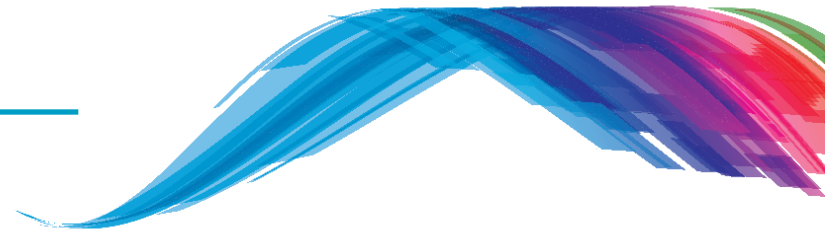


...personal  
...portable  
...connected

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# Agenda

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Introduction

Microprocessor Power Supply- Architecture

Dialog's Integrated VR- Discrete coils & Integrated Coils

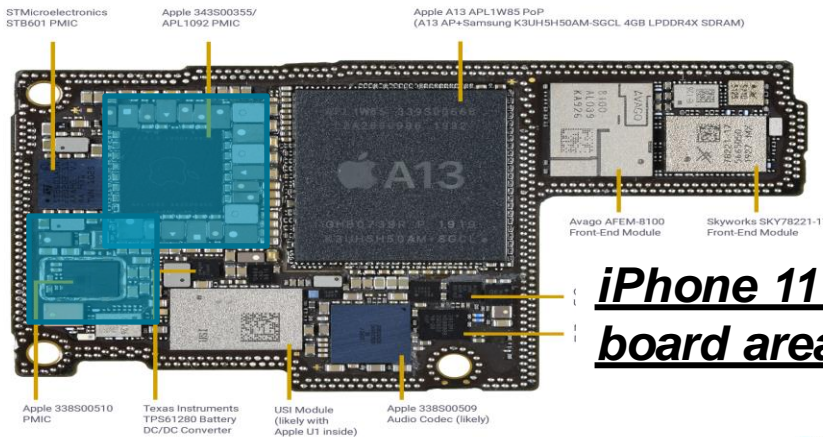
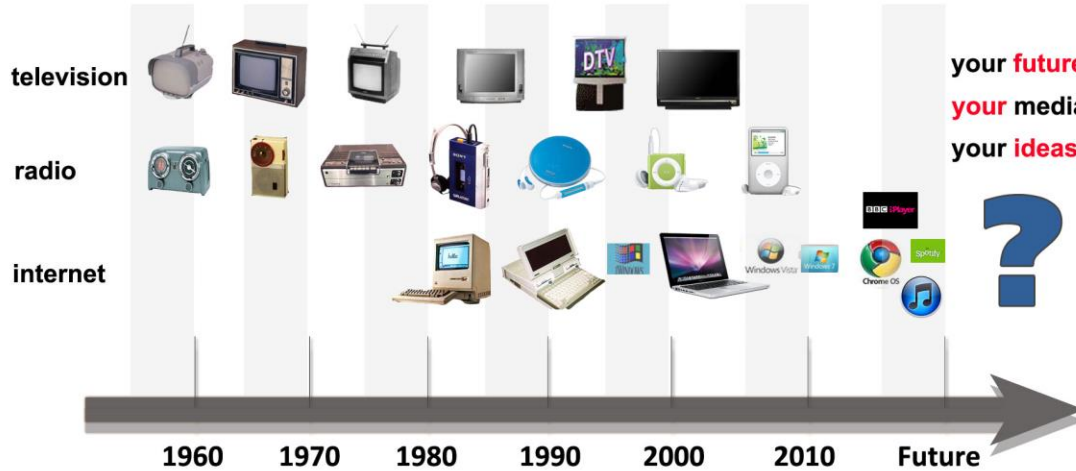
Measurements & Analysis

Dialog's IP Portfolio- Buck Converter



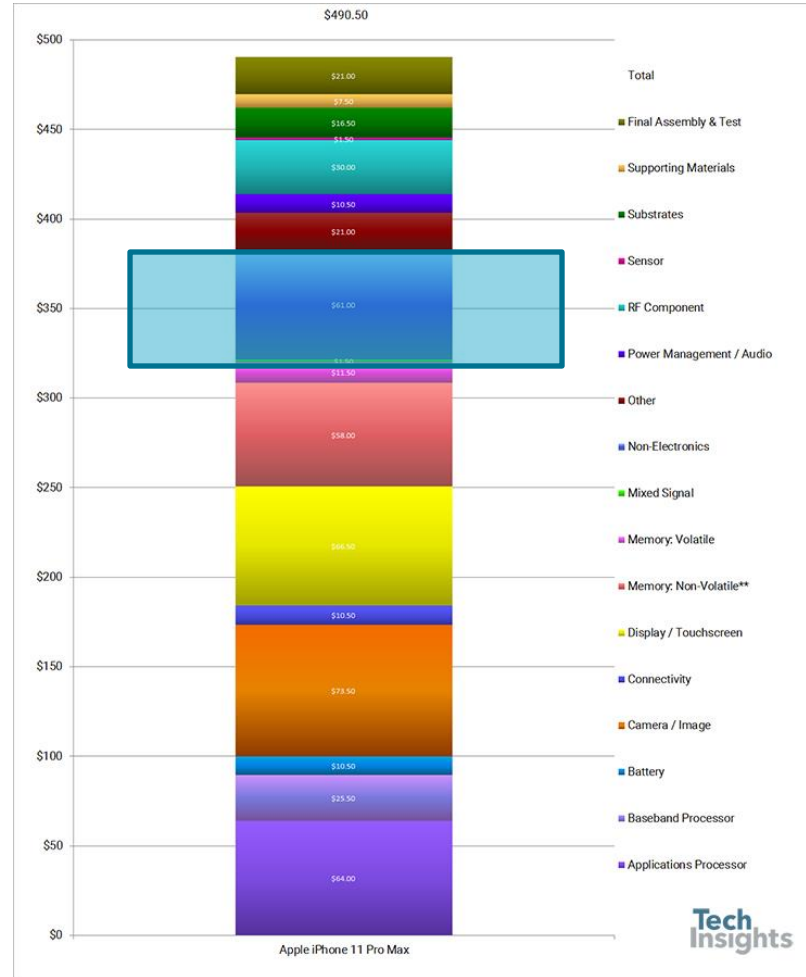
# Evolution of Products & Power Delivery

## EVOLUTION OF MEDIA



**iPhone 11 power board area ~30%**

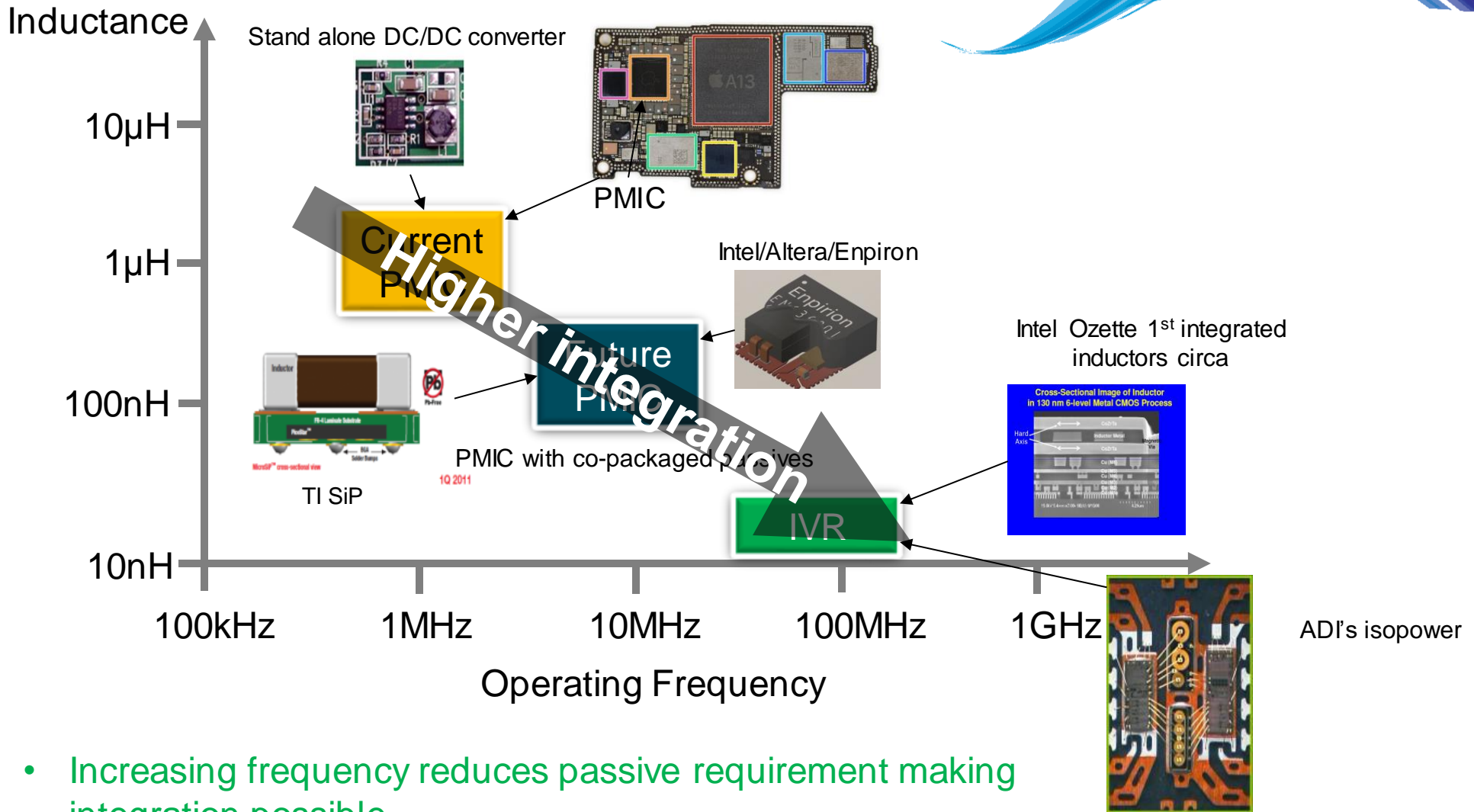
**iPhone 11 – Power cost ~ 12%**



**Achieving increased power density, performance & cost requires integration of PMIC with SoC**



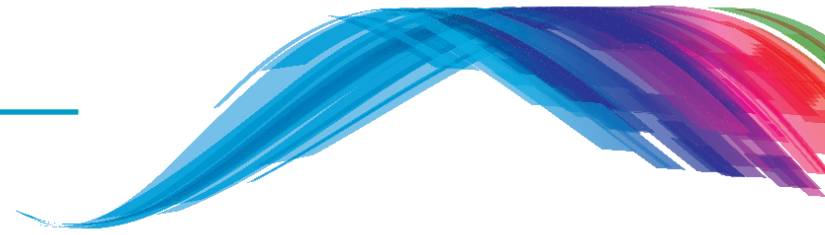
# Reducing the area for power conversion



- Increasing frequency reduces passive requirement making integration possible

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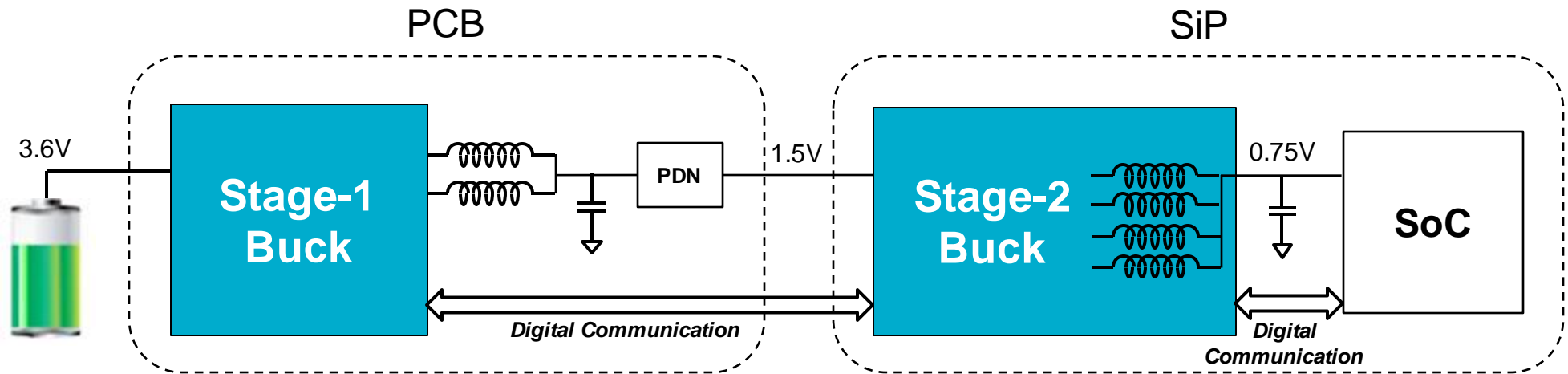


# Dual-Stage Buck Architecture

## PMIC-in-Package

### Dual-stage buck system

- Stage-1 pre-regulator typically remains with main system PMIC
- Stage-2 high-frequency buck is in-package with SoC
- Dual-stage system is optimized for target SoC load profile



- Target fsw < 5MHz
- Target efficiency ~93% @ 2:1 voltage ratio
- Low accuracy, high efficiency, low bandwidth, low power modes
- External magnetics
- Target fsw > 50MHz
- Target efficiency ~85% @ 2:1 voltage ratio
- High accuracy, high efficiency, wide bandwidth, droop mitigation
- On-die/in-package magnetics



# Benefits of Dual-Stage System

## Droop Mitigation

1. Wide bandwidth buck converter (stage-2 regulator)
  - Very effective at eliminating 2<sup>nd</sup> and 3<sup>rd</sup> droop
  - Limited effect on 1<sup>st</sup> droop due to bandwidth limitations
2. Large on-die decoupling capacitors
  - Very effective at reducing 1<sup>st</sup> droop
  - Tends to be very area intensive (even with 20fF/μm MiM capacitors).
3. SoC clock stretching in response to voltage droop
  - Requires close interaction between PMIC and SoC to detect and respond to droop
  - Careful balance between too much and not enough clock stretching
4. Parallel high-speed OTA
  - Behaves as a closed-loop wide bandwidth parallel current source
  - Low efficiency, but only triggered under droop conditions
5. Non-linear droop response
  - Synchronous non-linear phase alignment on droop detection
  - Use of fast triggers and high-speed comparators
  - Non-linear response to droop conditions is effective but difficult to control

# Different Architecture options

Compare different architecture options for power management

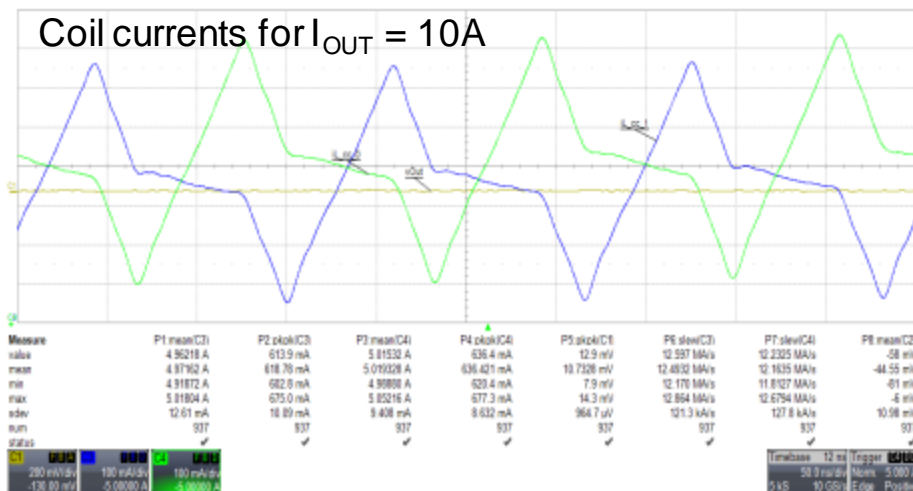
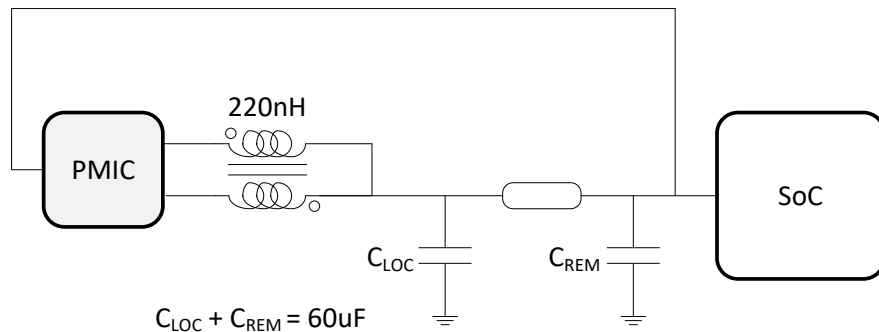
- Five main PMIC architecture options for microprocessor power supply
  1. 2x Buck: 1st stage from 5V to 1.5V, 2nd stage from 1.5V to 1V
  2. 1xBuck: single stage 5V to 1V direct conversion
  3. CP + Buck: unregulated 1st stage charge-pump from 5V to ~1.5V, 2nd stage from 1.5V to 1V
  4. MLC + Buck: regulated 1st stage MLC from 5V to 1V, 2nd stage from 1.5V to 1V
  5. 1x Hybrid: 5V to 1V direct conversion

Parameters	2x Buck	1x Buck	CP+Buck	MLC+Buck	Hybrid
Peak efficiency	80%	80%	82%	82%	84%
Package size (approx.)	Y mm <sup>2</sup>	1.5Y mm <sup>2</sup>	1.5Y mm <sup>2</sup>	1.2Y mm <sup>2</sup>	1.5Ymm <sup>2</sup>
Comments	Good compromise (base case)	Poor peak eff. & moderate cost increase	Good efficiency & moderate cost increase	Good efficiency & small cost increase	Excellent efficiency & highest cost



# VR using coupled coils without Pre-reg

Stelvio is a prototype dual-phase buck converter with coupled-coils

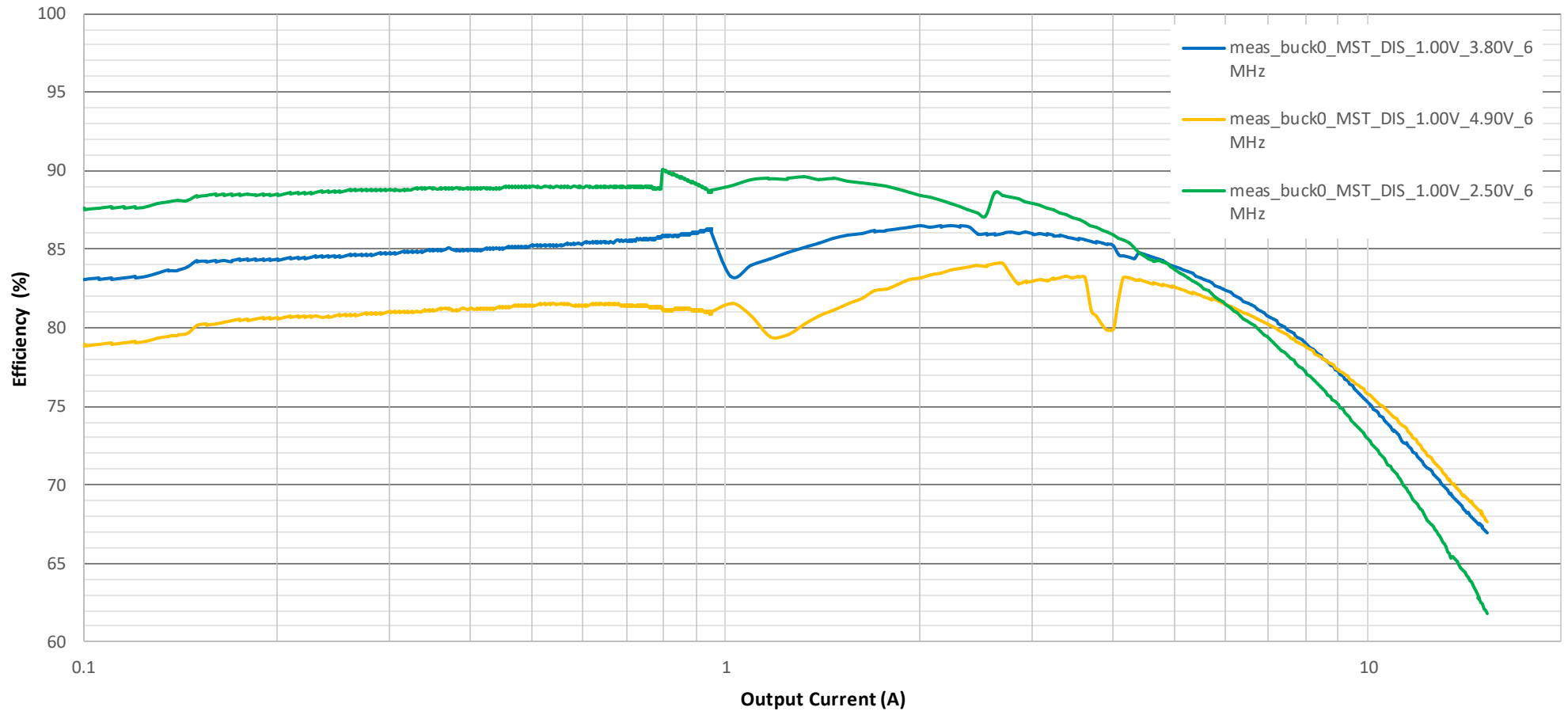


Parameter	Value
$V_{IN}$	2.3 - 4.9 V
$V_{OUT}$	0.5 – 1.2 V
Switching Frequency	6 - 9 MHz
Max $I_{OUT}$ DC	15 A
Max $I_{OUT}$ Pulsed	25 A for 25% duty cycle
Buck+BOM	16.4 mm <sup>2</sup>
Peak Efficiency	87% (5V- $V_{in}$ )

- ✓ Coupled coils increase power density
- ✓ Improved transient response
- ✓ 31% reduction in BOM+Si over existing solution

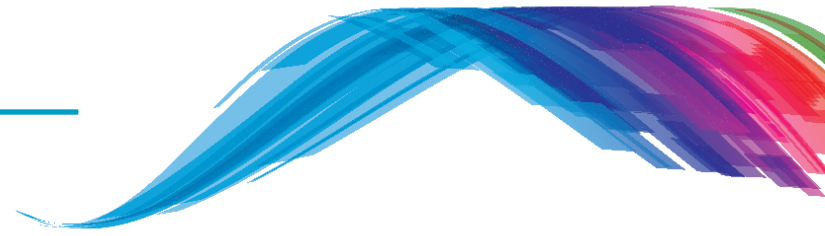
# Stelvio 2- phase efficiency comparison

Efficiency for different Vin at 6MHz



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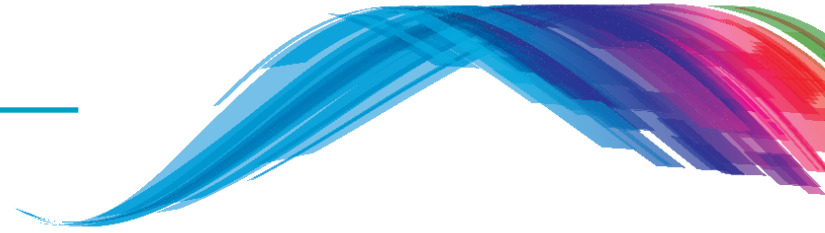
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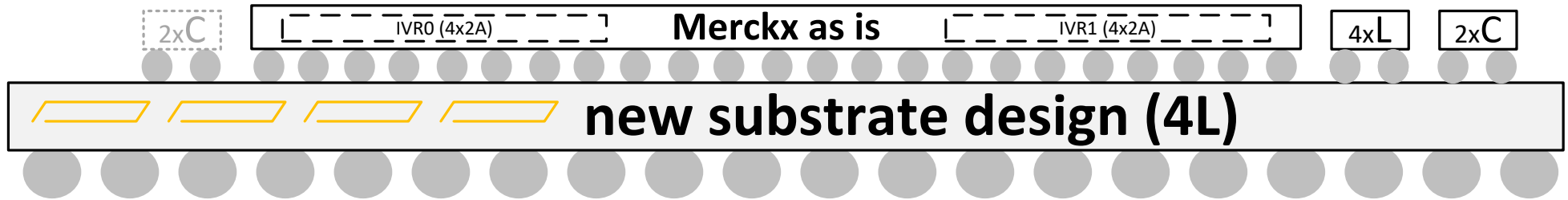


# Dialog's IVR test chip- Merckx

Merckx variants

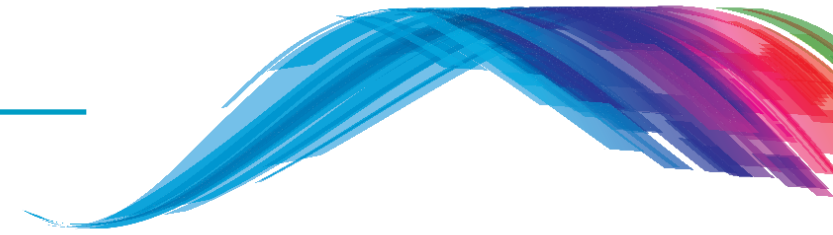


## Merckx-Substrate:



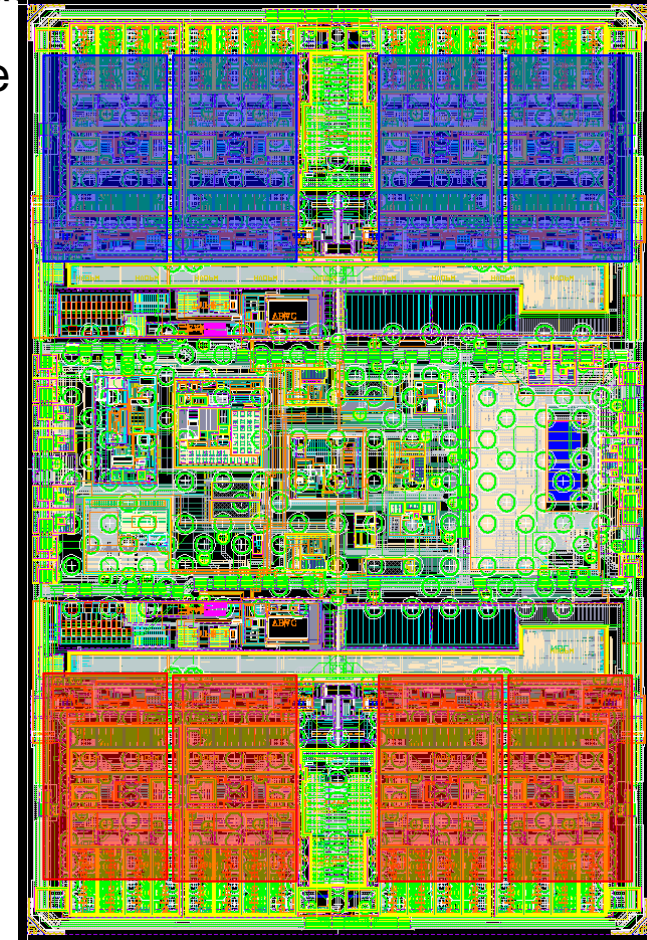
- Merckx-Sub- two design variations- in-package inductors & discrete 0402 inductors

# Merckx-Sub & Si- design variations



- Merckx silicon contains two identical 4-phase bucks (total 8A each)
- Merckx-Sub includes discrete inductors and air coils in package

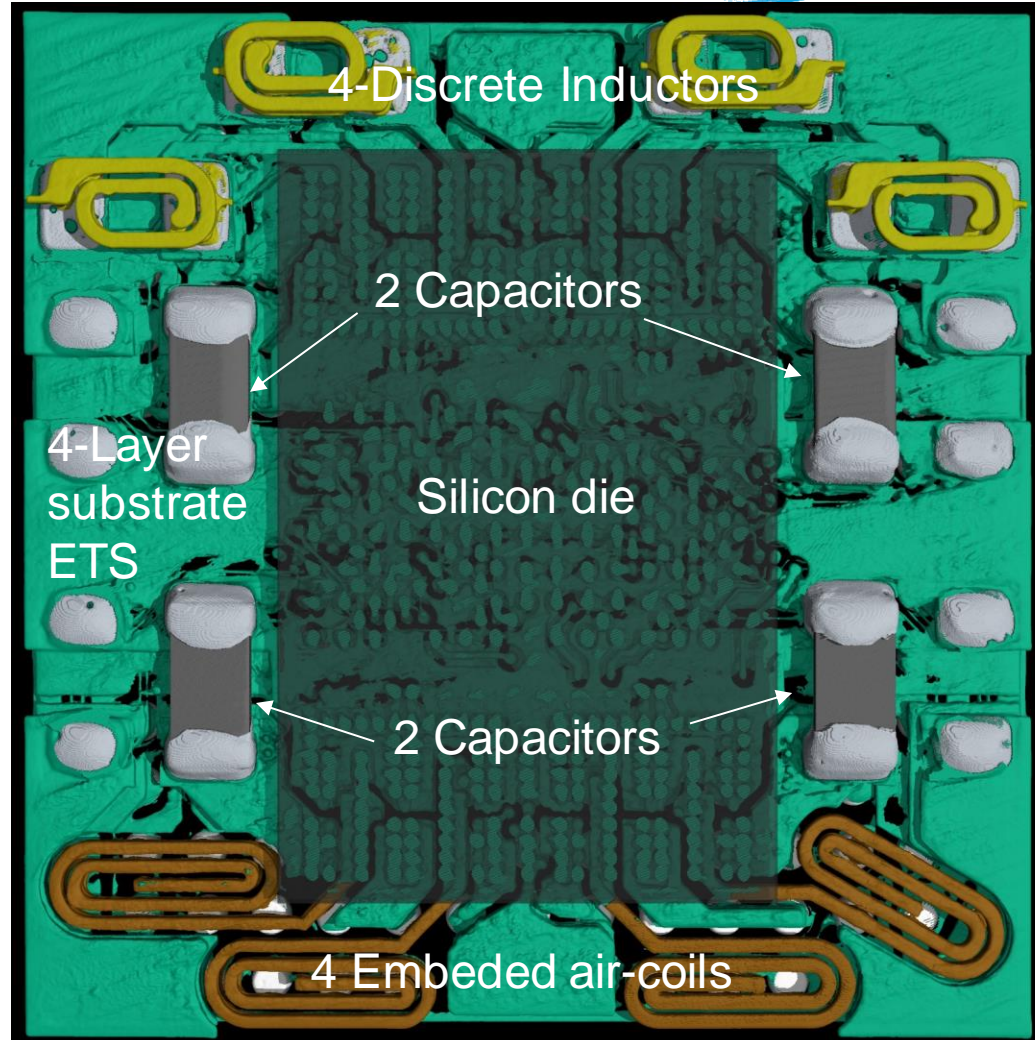
	Discrete (Magnetic core)	Spiral- (Package)
Technology	Package	ETS-Package
L	6 nH	2.7 nH
DCR	21 mΩ	35 mΩ
L Footprint Area	0.72 mm <sup>2</sup>	0.9 mm <sup>2</sup>
Isat	3 A	>3 A
Comments	Cost/Integration challenges	EMI





# Merckx-Sub & Si layout

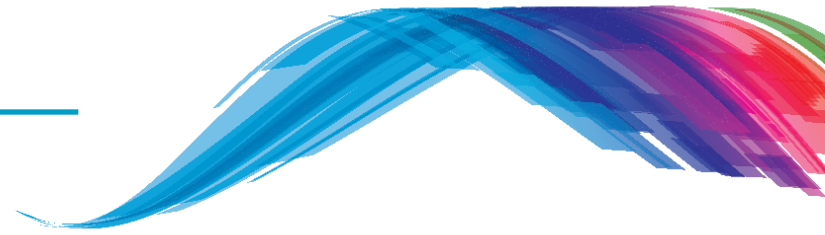
Merckx-Sub -Discrete, Air coils in package





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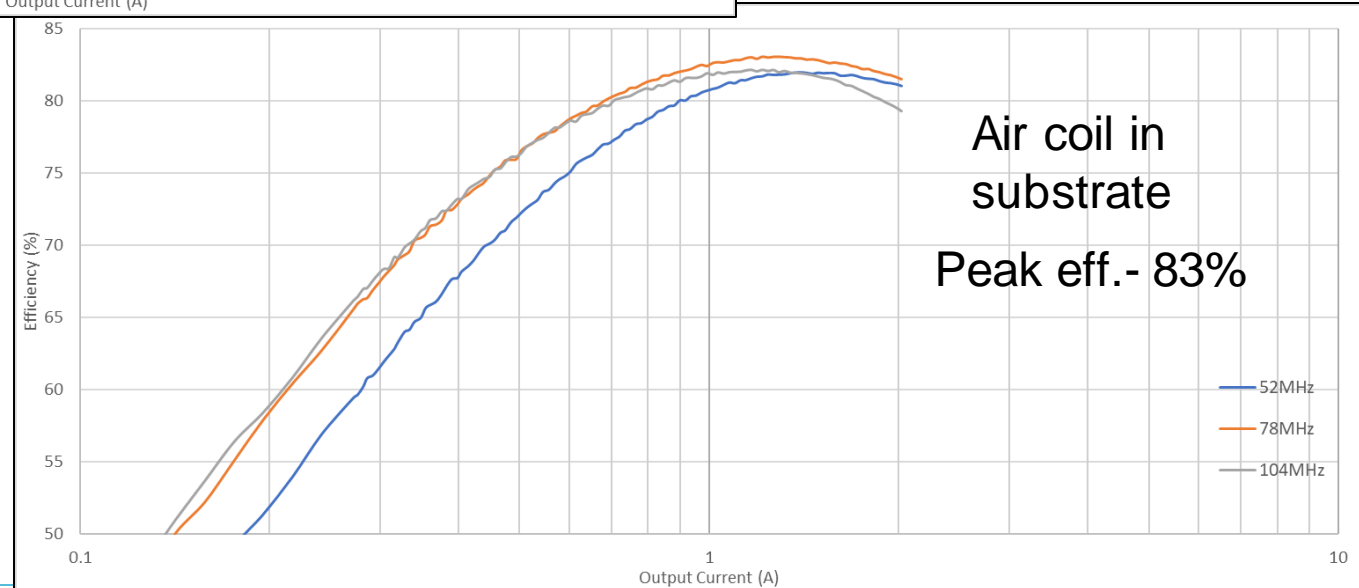
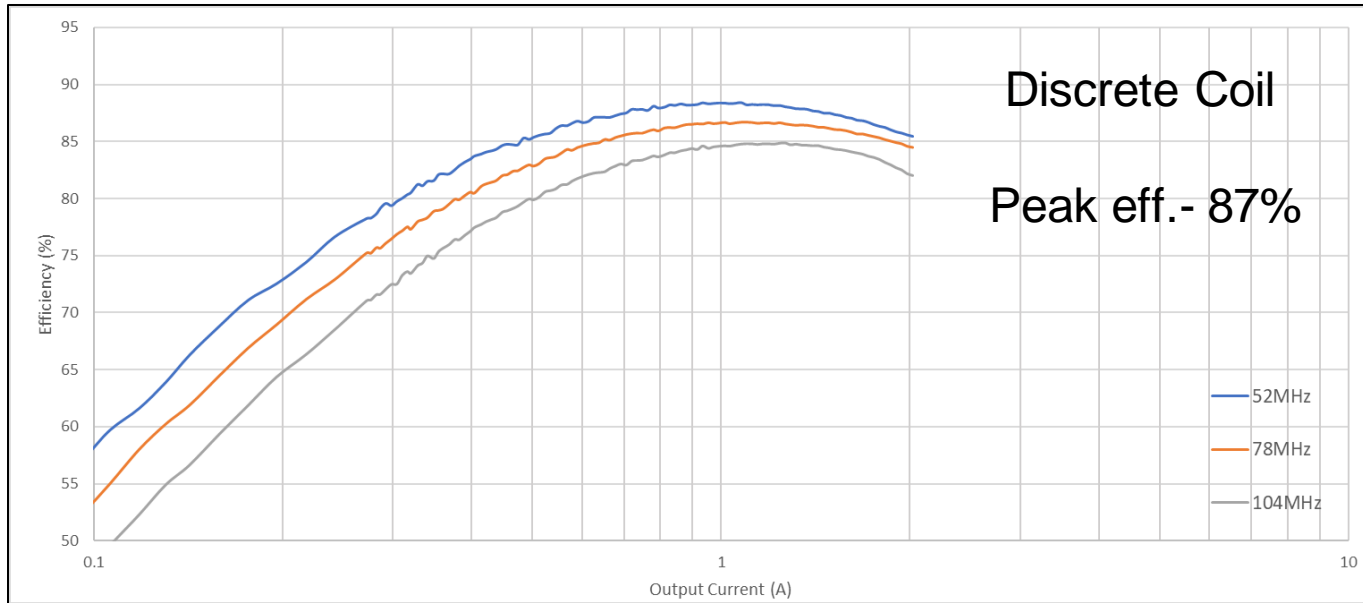
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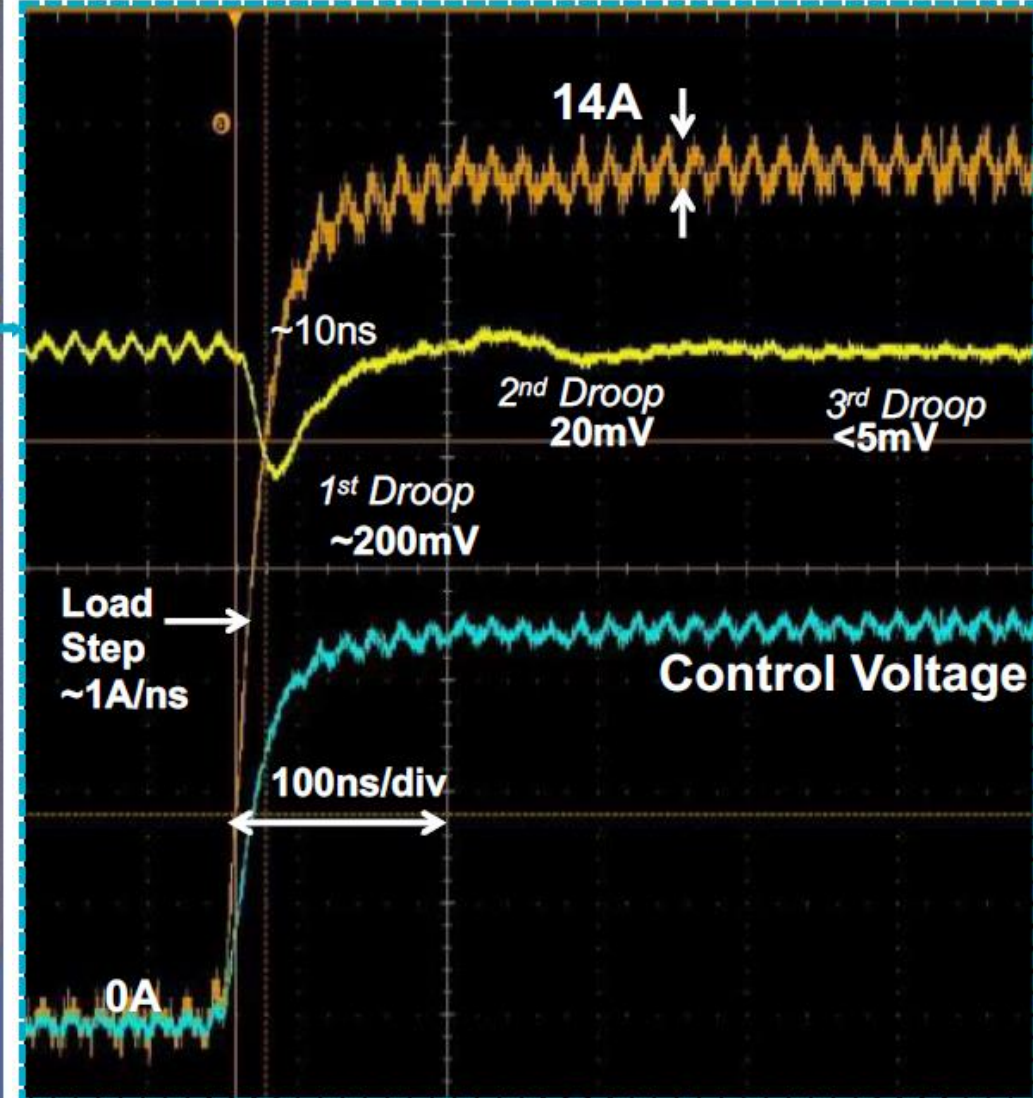
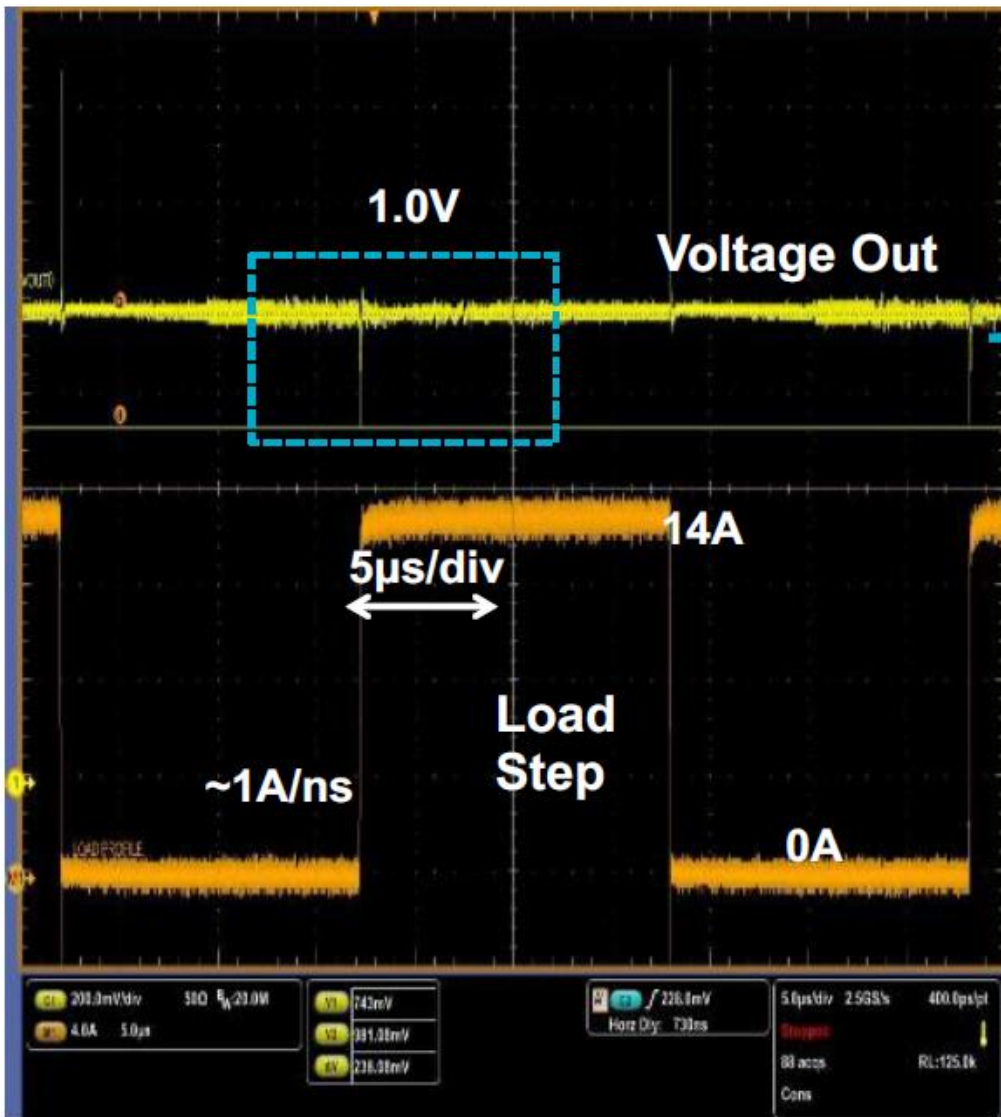
Measurements & Analysis

Dialog's IP Portfolio- Buck Converter

# Summary of Achieved Measurements

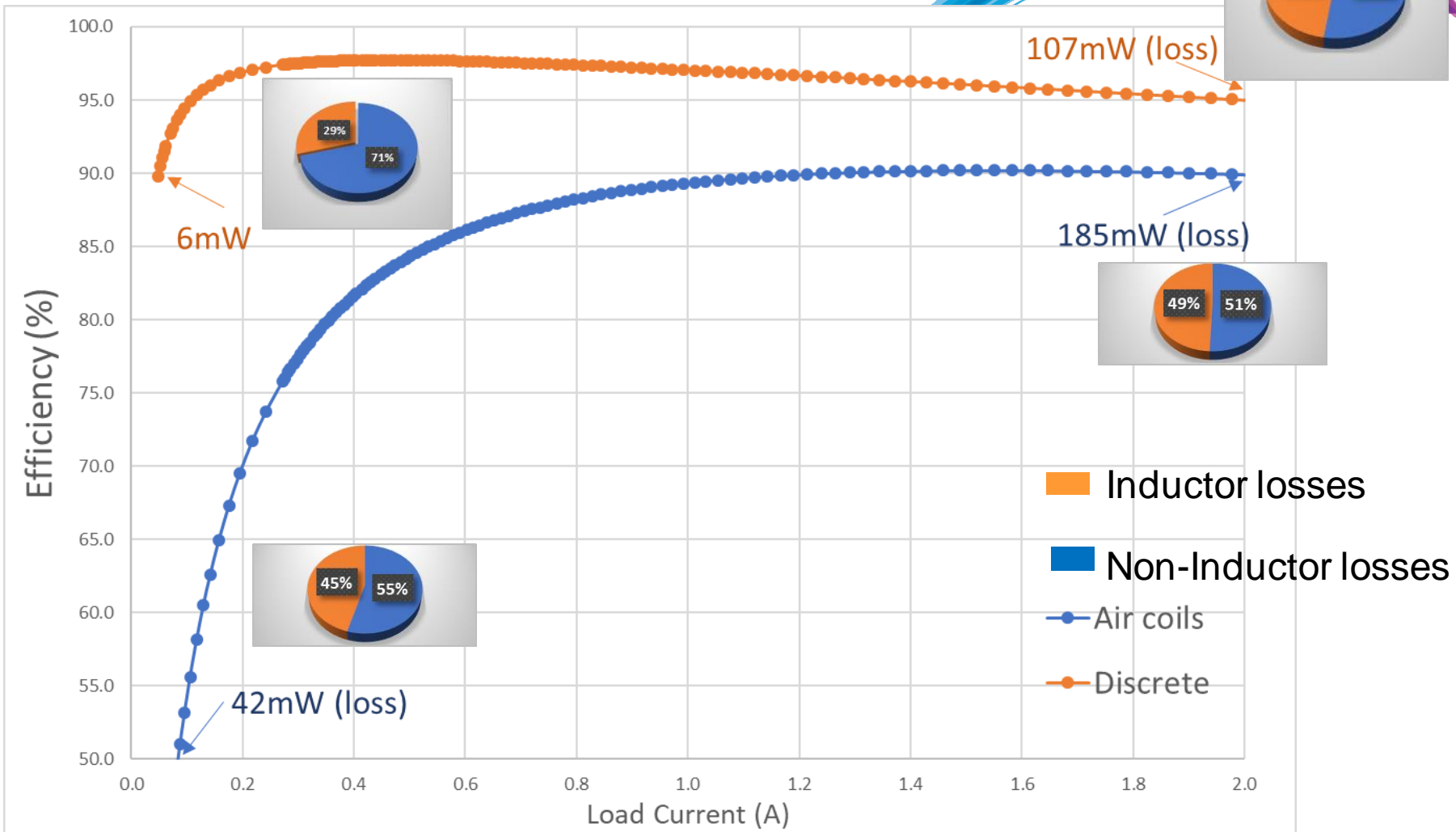


# Measurements: Load Step/Transient Response



# Discrete vs Air coil- Inductor efficiency

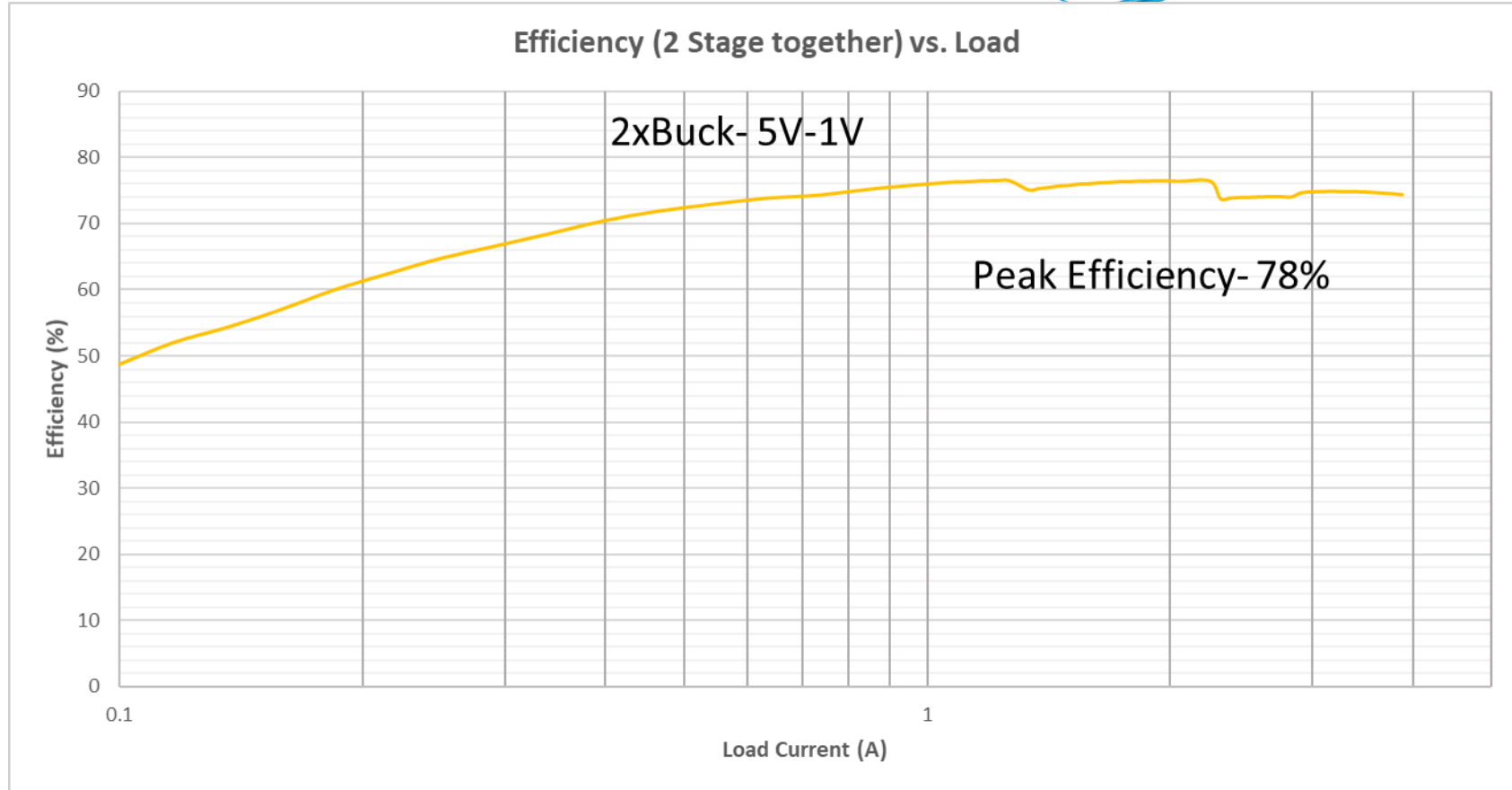
Loss breakdown at 78MHz



- Discrete coils have lower ac losses (Higher inductance; lower ac current)
- At higher dc current-dc losses dominate performance, Discrete coils have lower dc resistance

# Dual Stage Efficiency measurements

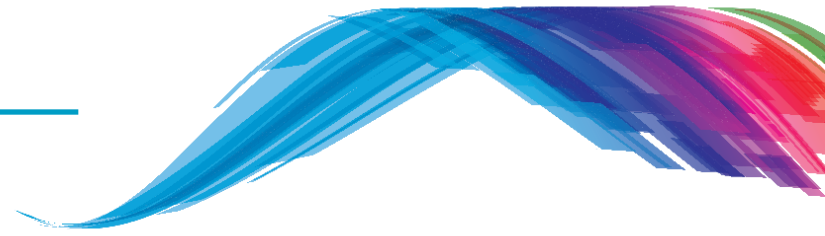
Measurements with pre-regulator & IVR



- Peak efficiency of 78% when pre-regulator and IVR are together

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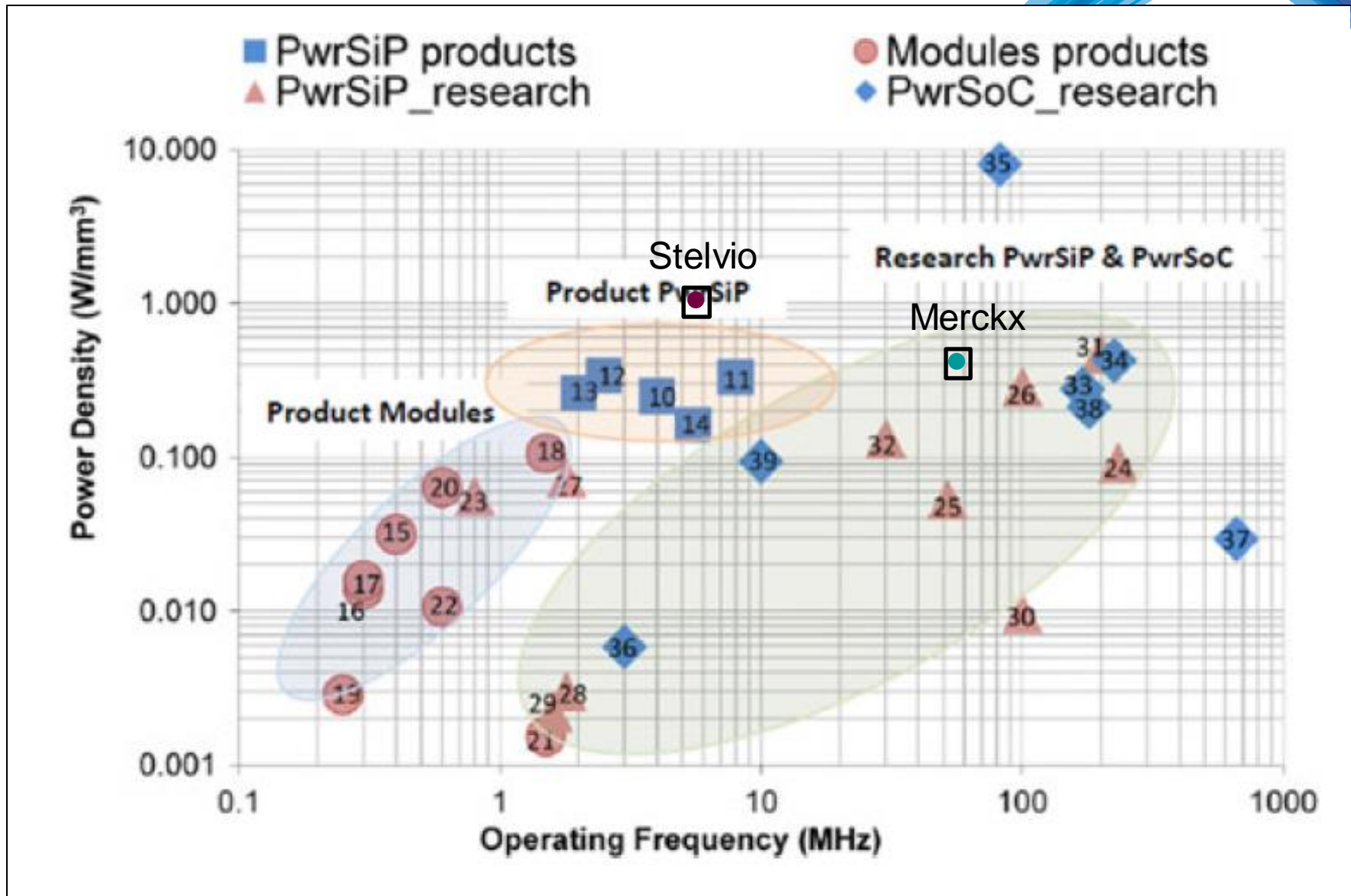
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Dialog's IP Portfolio-Buck converters

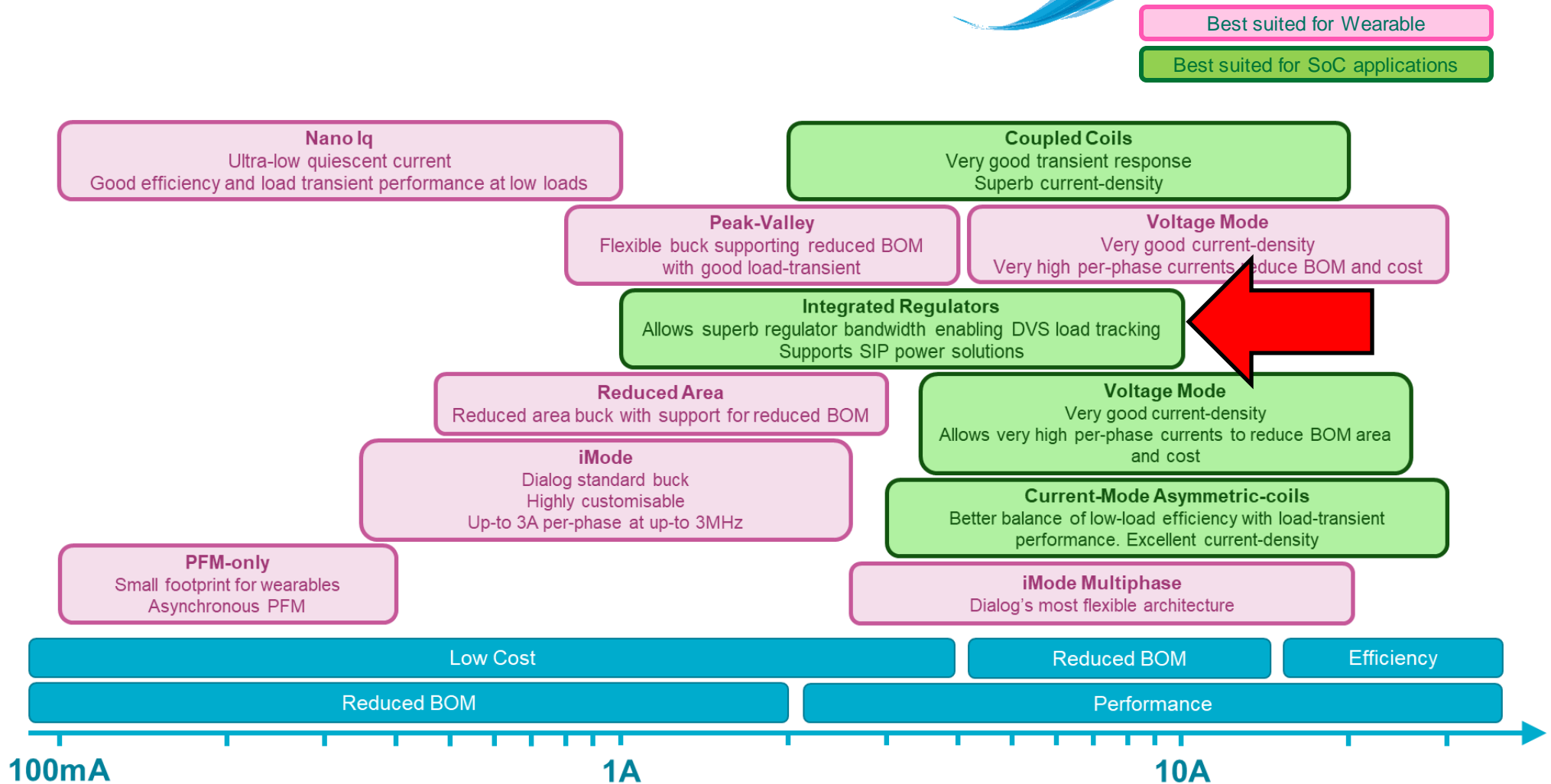




# Comparison with SoA



# Dialog Buck technology portfolio



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# The power to be



...personal  
...portable  
...connected