

Cost Effective ToF Lidar Using GaN Devices

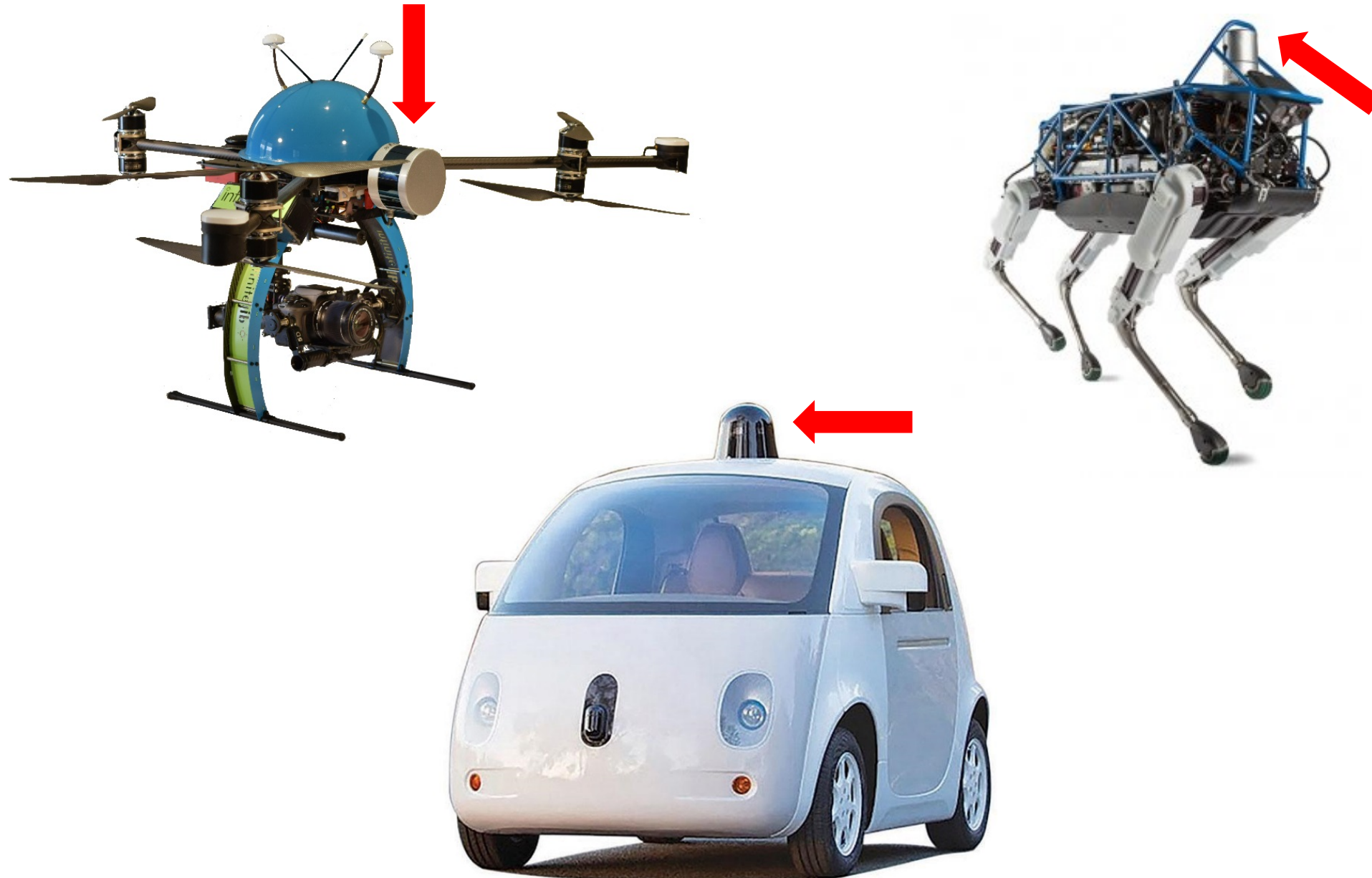
John Glaser

Alex Lidow

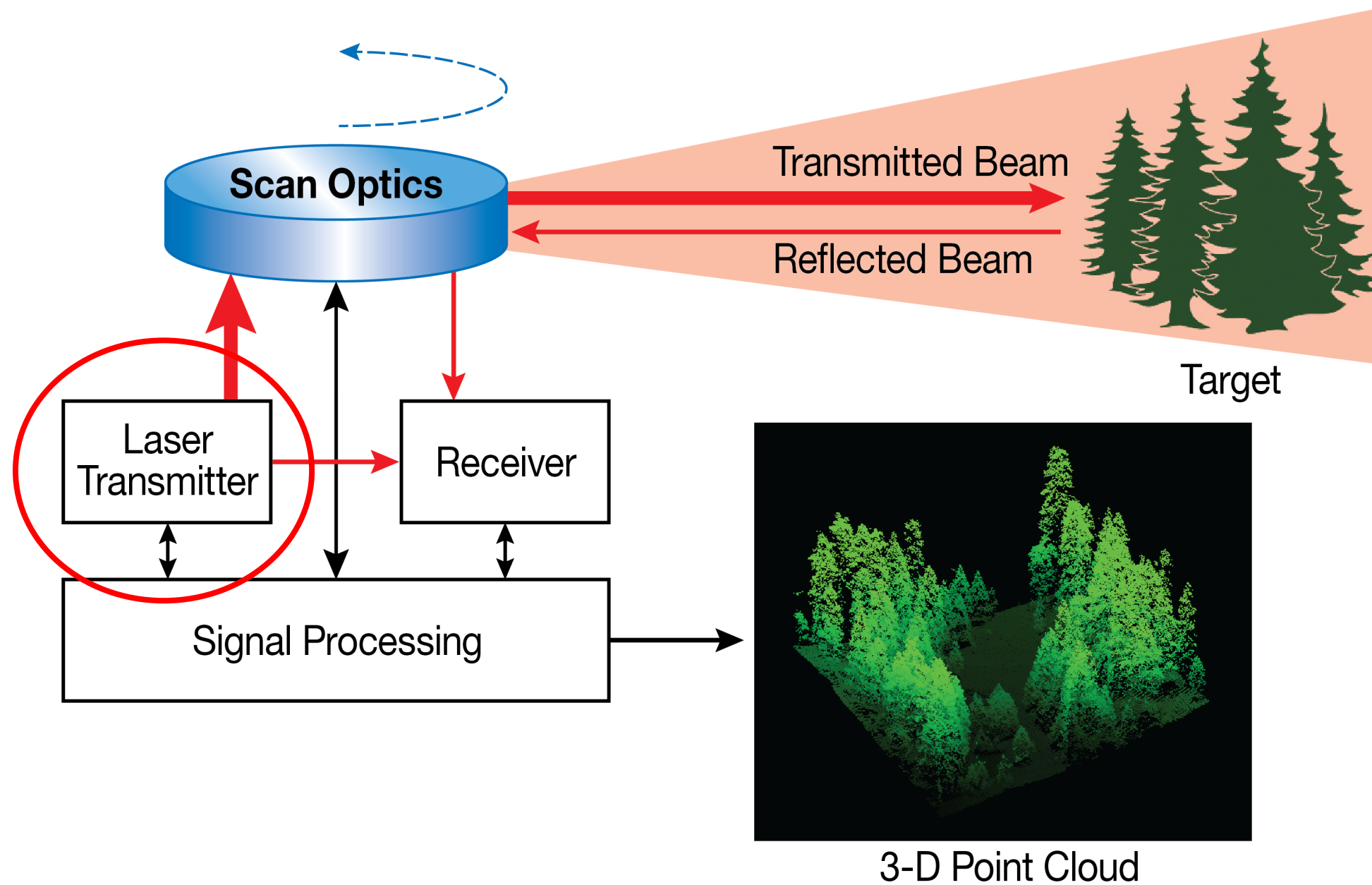
Topics

- What is lidar?
- Basic lidar laser drivers
- Why eGaN[®] FETs?
- Inductance
- Layout
- Performance examples
- Conclusion – Upcoming trends

Lidar for Autonomous Vehicles



What is Lidar?

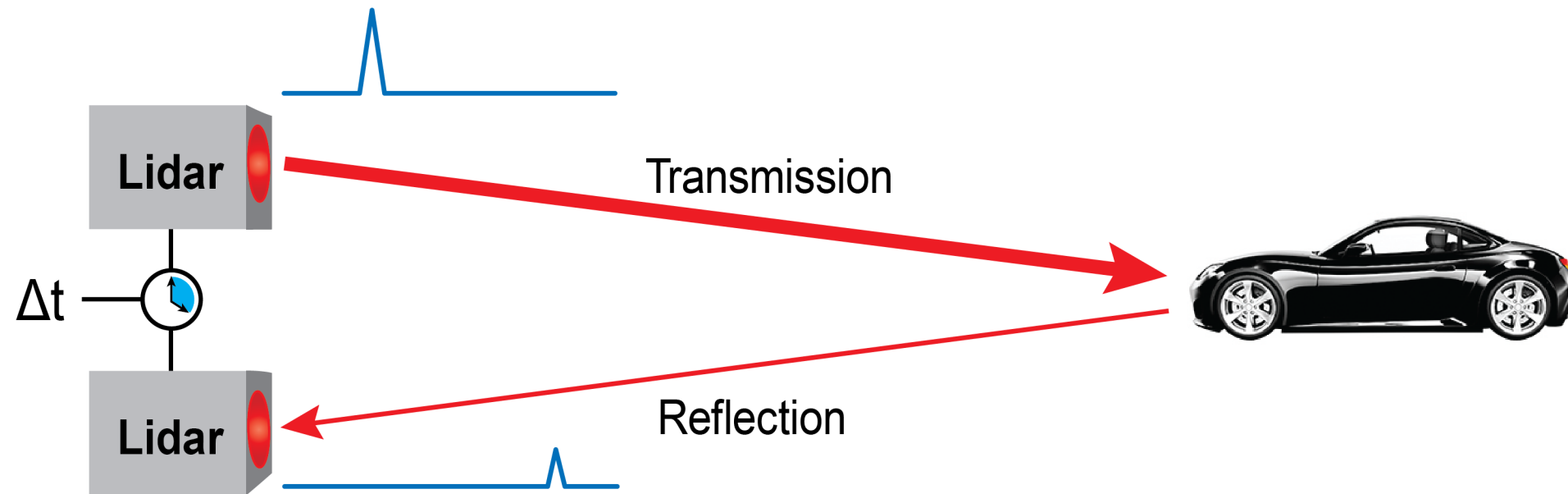


Source of 3-D point cloud image: http://ucanr.edu/blogs/green//blogfiles/11605_original.png

Types of Lidar

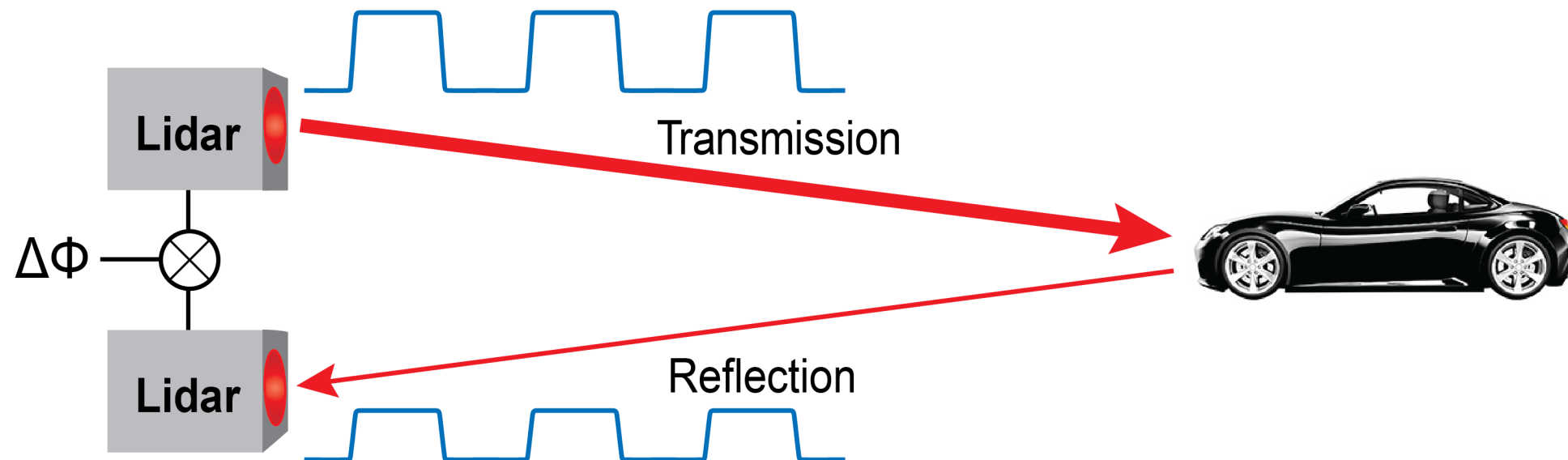
- Time of flight (ToF) for distance measurement
- Doppler
- Spectroscopic
- Multispectral
- Polarized
- ...

Direct vs. Indirect ToF



Direct (DToF)

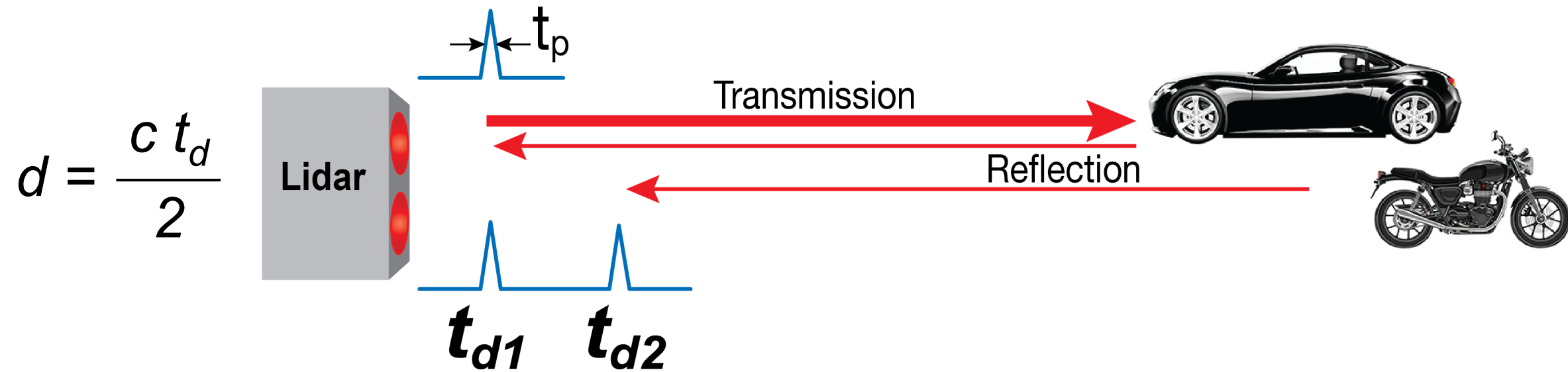
Measure time difference between TX and RX pulse



Indirect (IToF)

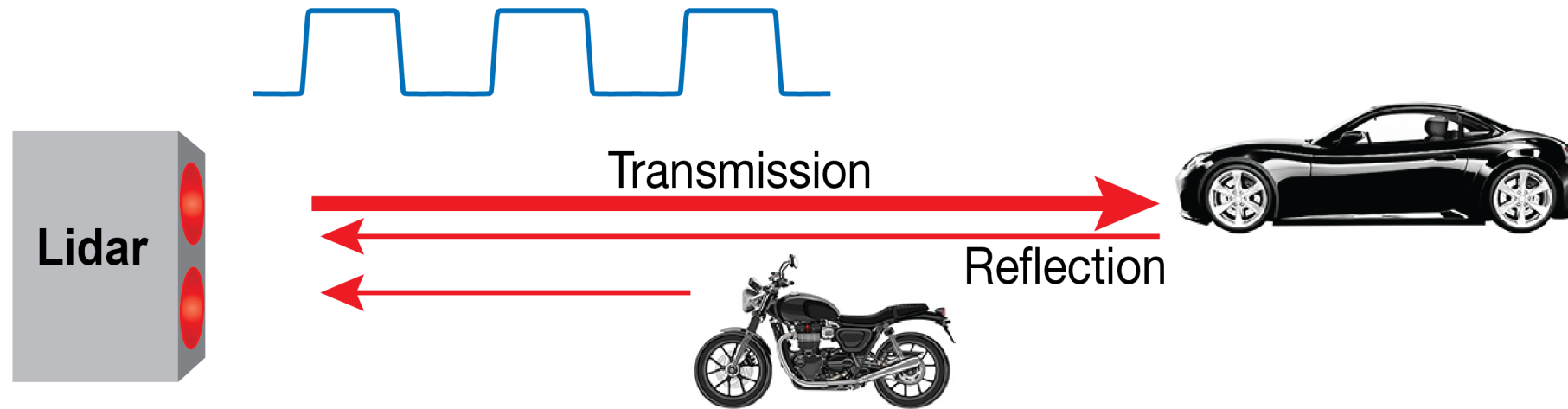
Measure phase difference between TX and RX envelope

Importance of Pulse Shape (Direct)



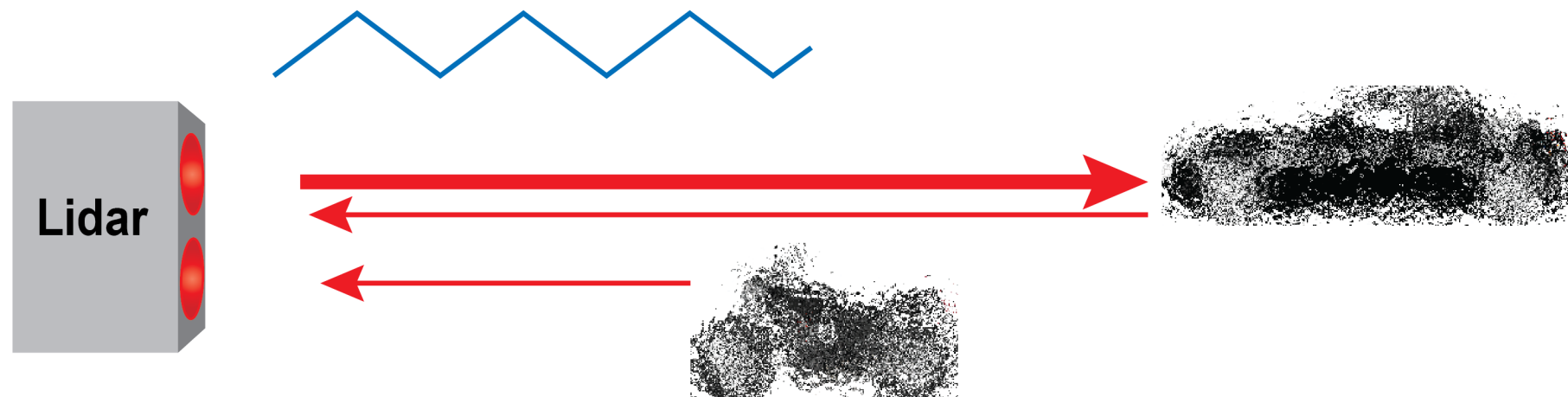
Shorter pulse = better resolution

Importance of Pulse Shape (Indirect)



Fast transition

- Linear phase and time response
- Low cost CMOS detector
- Direct ToF readout



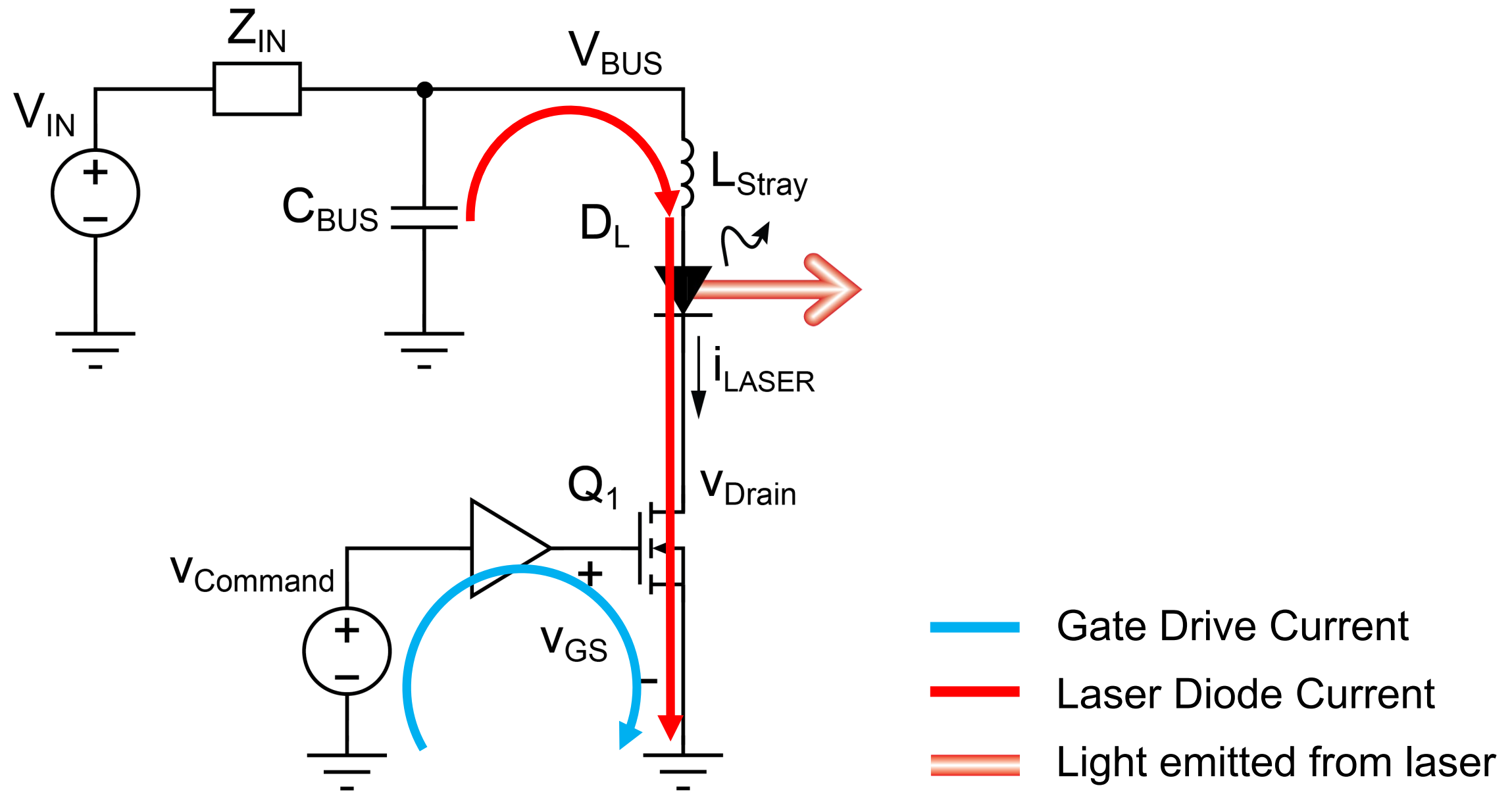
Slow transition

- Nonlinear response
- Computation required

Amplitude (Both)

- Higher pulse amplitude = increased range
- Pulse amplitude limits:
 - Laser thermal limitations
 - Eye safety limits

Laser Transmitter Circuit



Pulse Width and Amplitude



Short-Range Lidar

Target: Up to 10 m
Pulse: 0.5 ns – 5ns
5 A – 50 A



Long-Range Lidar

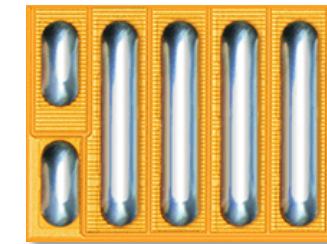
Target: Up to 300 m
Pulse: 5 ns – 50 ns
50 A – 500 A



Why GaN?

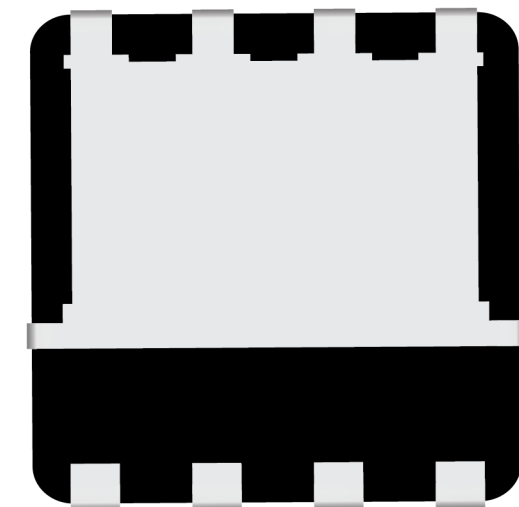
| Parameter | EPC2212 | Best in Class |
|------------------------------------------------|----------------------|---------------|
| Technology | GaN FET | Si MOSFET |
| $V_{DS,max}$ (V) | 100 | 100 |
| $R_{DS(on)}$ (m Ω) | 14 | 21 |
| $I_{pulse,max}$ (A) @ 4.5 V | 75 | 80 |
| Q_{Gtot} (nC) | 3.2 | 7.6 |
| R_{gate} (W) | 0.4 | 1.0 |
| $R_{gate} \cdot Q_{Gtot}$ ($\Omega \cdot$ nC) | 1.3 | 7.6 |
| L_{gate} (nH) | 0.2 | 3.0 |
| L_{source} (nH) | 0.1 | 0.3 |
| L_{drain} (nH) | 0.1 | 1.0 |
| Package (mm x mm) | LGA 2.1 x 1.6 | DFN 3.3 x 3.3 |
| AEC-Q101 | YES | NO |

GaN FET

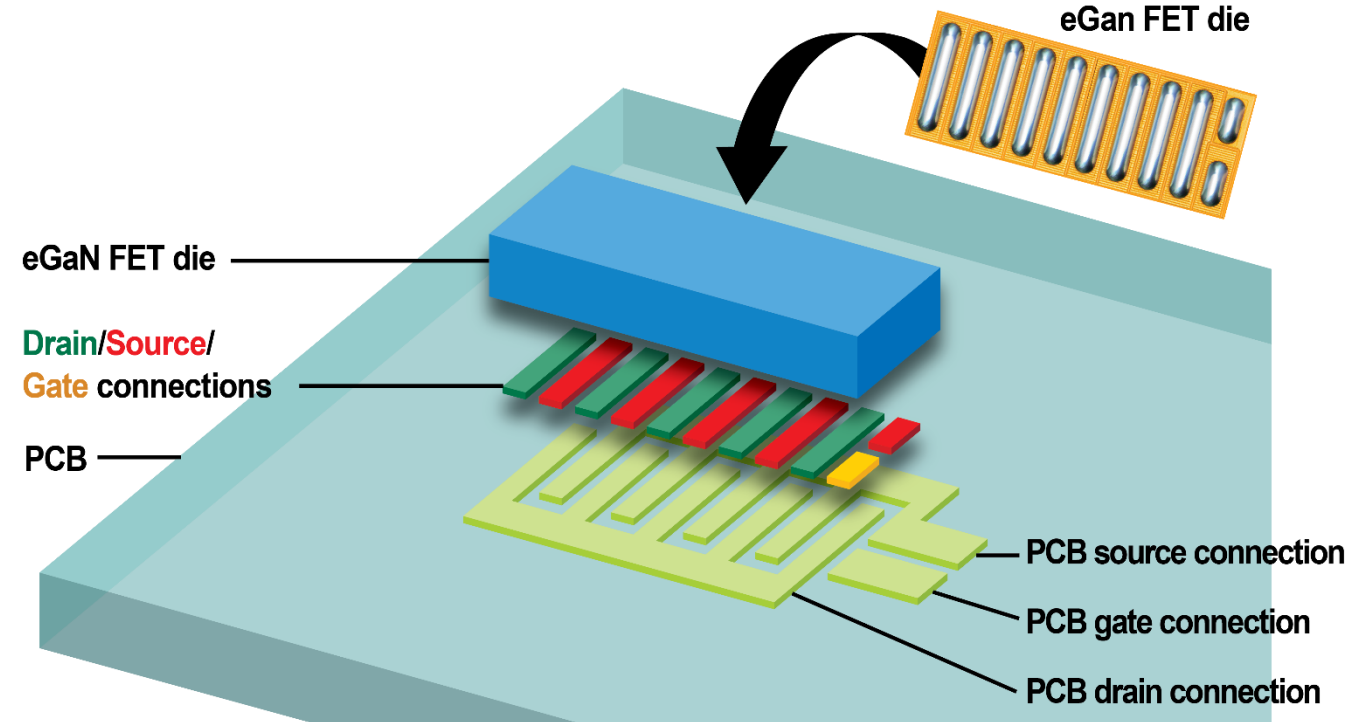


EPC2212

Si MOSFET

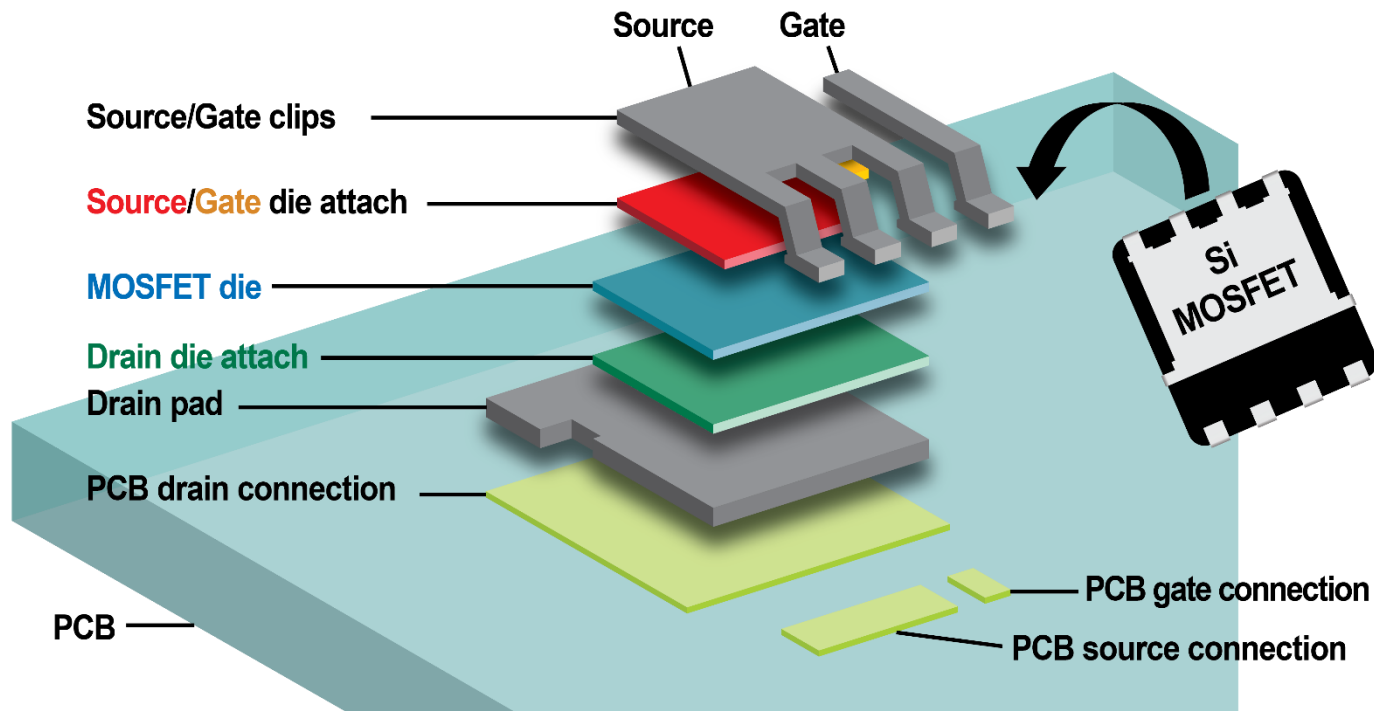


Why GaN?



Simple chip-scale package

- Low inductance
- Small size

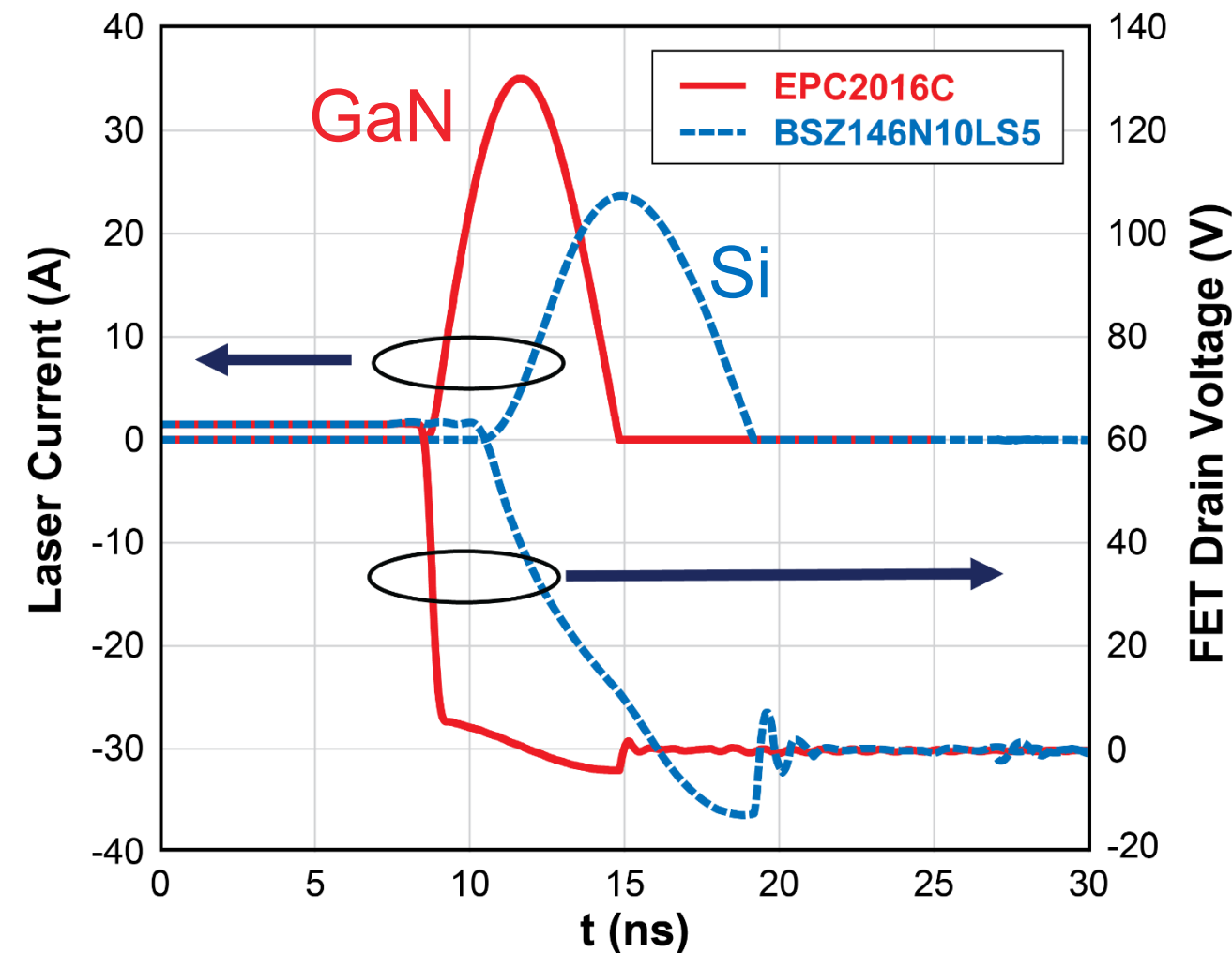


Complex package

- High inductance
- Large size

Simulated Performance

$I_{DLpk} = 36\text{ A}$, $L_{LASER} = 3\text{ nH}$, $t_w = 4.0\text{ ns} \rightarrow V_{IN} = 69.0\text{ V}$, $C_1 = 1.22\text{ nF}$

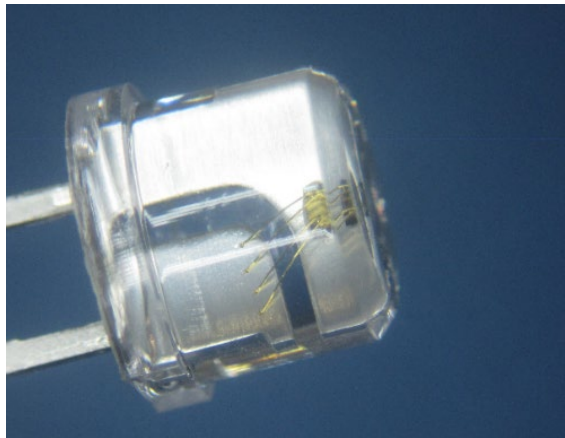


| FET | Tech | I_{DLpk} (A) | t_w (ns) |
|---------------|-------|----------------|------------|
| Ideal Switch | Ideal | 36.0 | 4.00 |
| EPC2016C | GaN | 35.1 | 4.02 |
| Best in Class | Si | 23.7 | 5.21 |

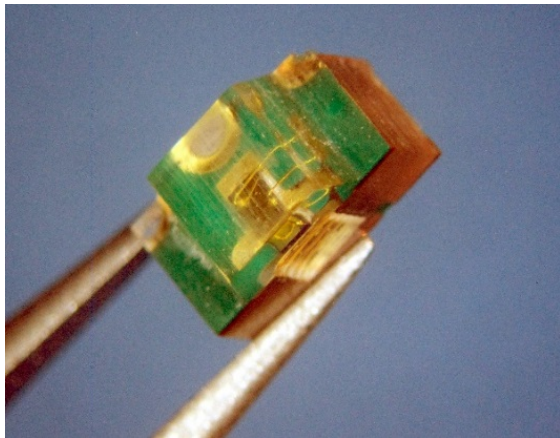
- Customer demands are for even higher current and shorter pulses
- *Silicon has already hit the limit!*

Laser Diodes

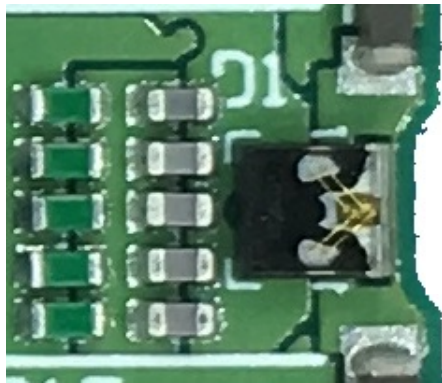
SPL PL90_3 (c. 2007)



TPGAD1S09H (c. 2013)



SPL S1L90A_3 A01 (2019)



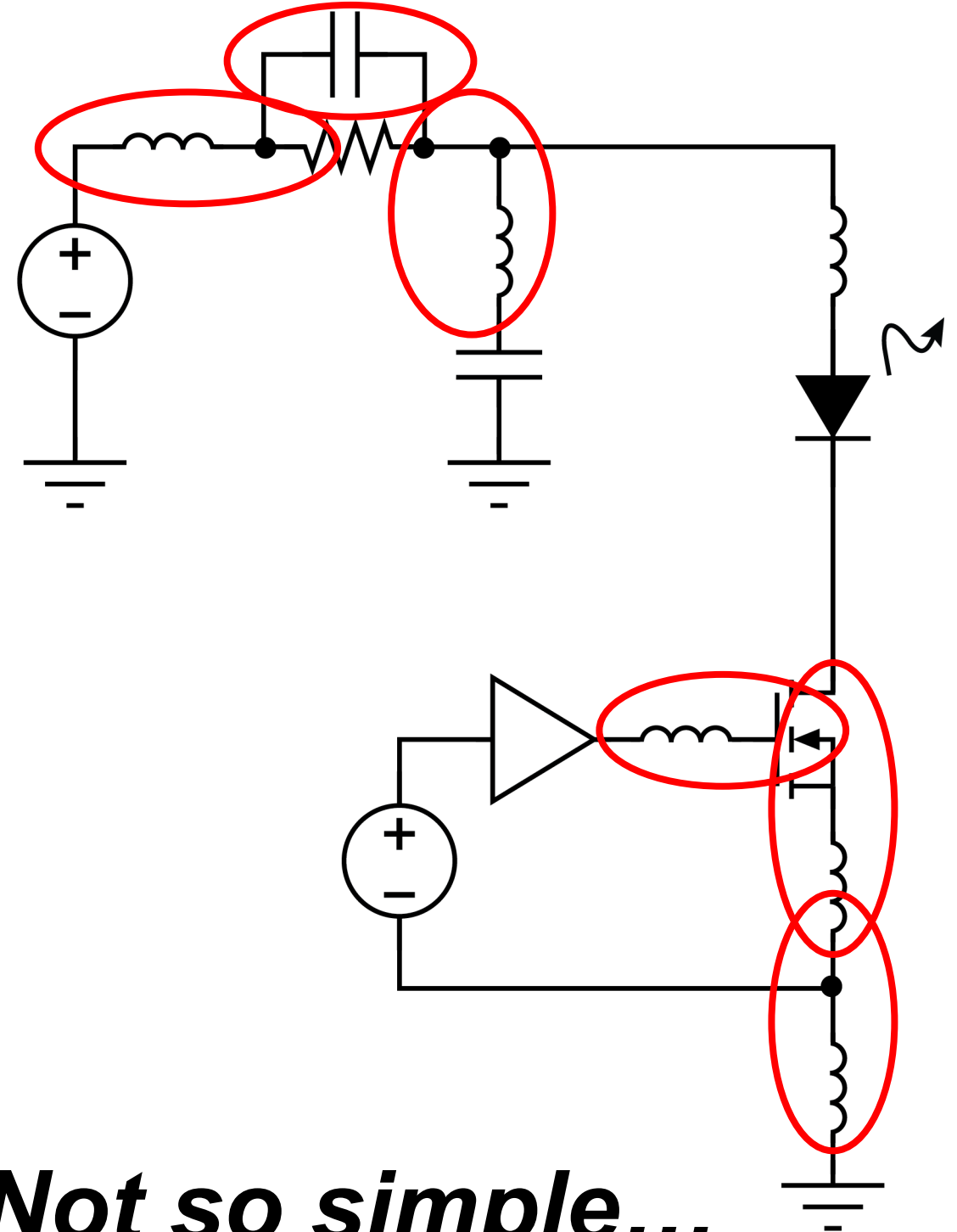
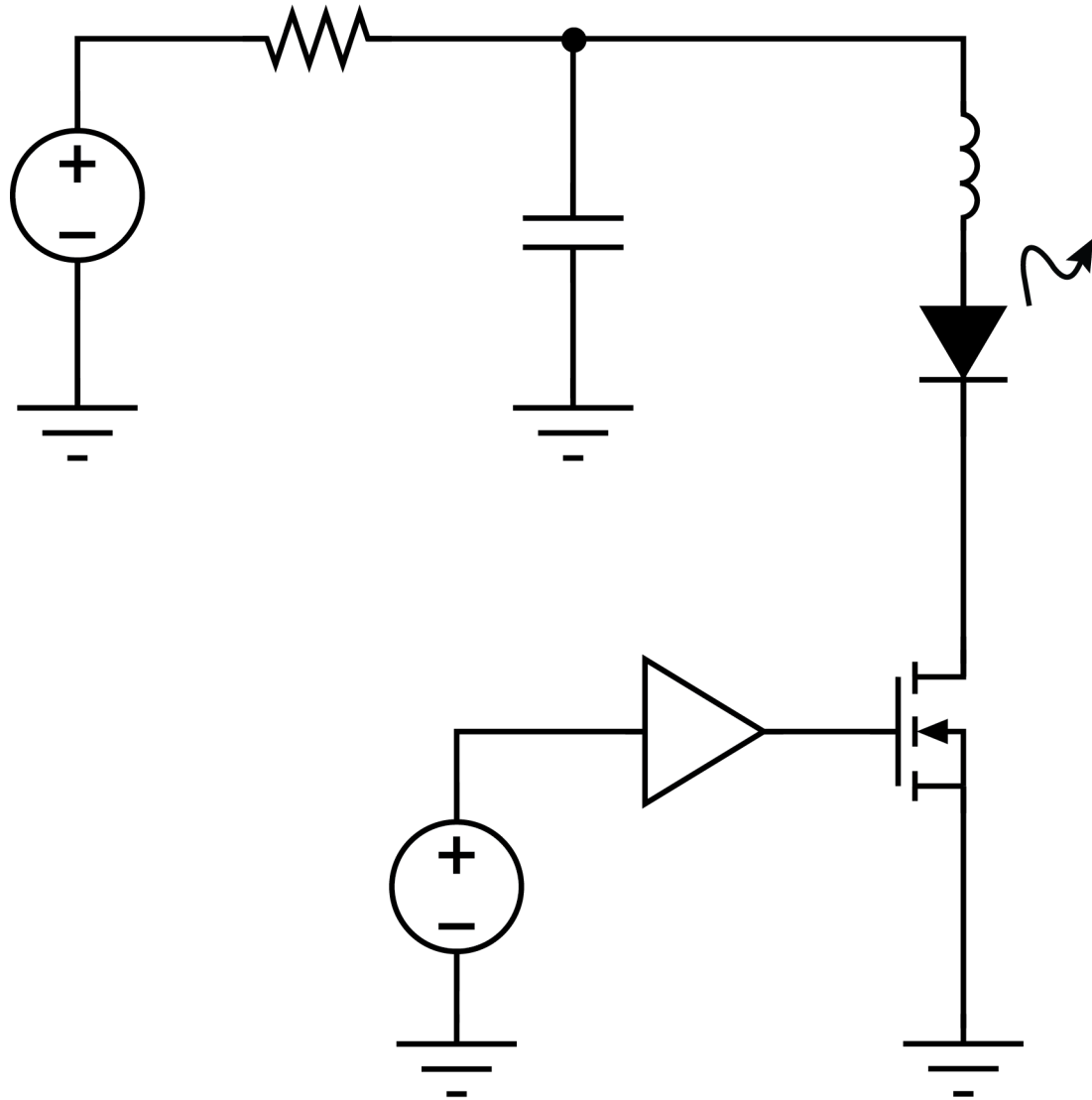
| Part No. | λ (nm) | I_{Fmax} (A) | V_{Fmax} (V) | $P_{opt,max}$ (W) | Package | L (nH) |
|------------------|-------------------|-------------------|-------------------|----------------------|---------------|-----------|
| SPL PL90_3 | 905 | 30 | 9 | 75 | Through hole | 5 |
| TPGAD1S09H | 905 | 30 | 12.5 | 75 | Surface mount | 1 |
| SPL S1L90A_3 A01 | 905 | 40 | 11 | 125 | Surface mount | ~ 0.5 |

Design and Layout

Minimize:

- Power loop inductance
- Gate loop impedance
- Mutual inductance

Simple?



Not so simple...

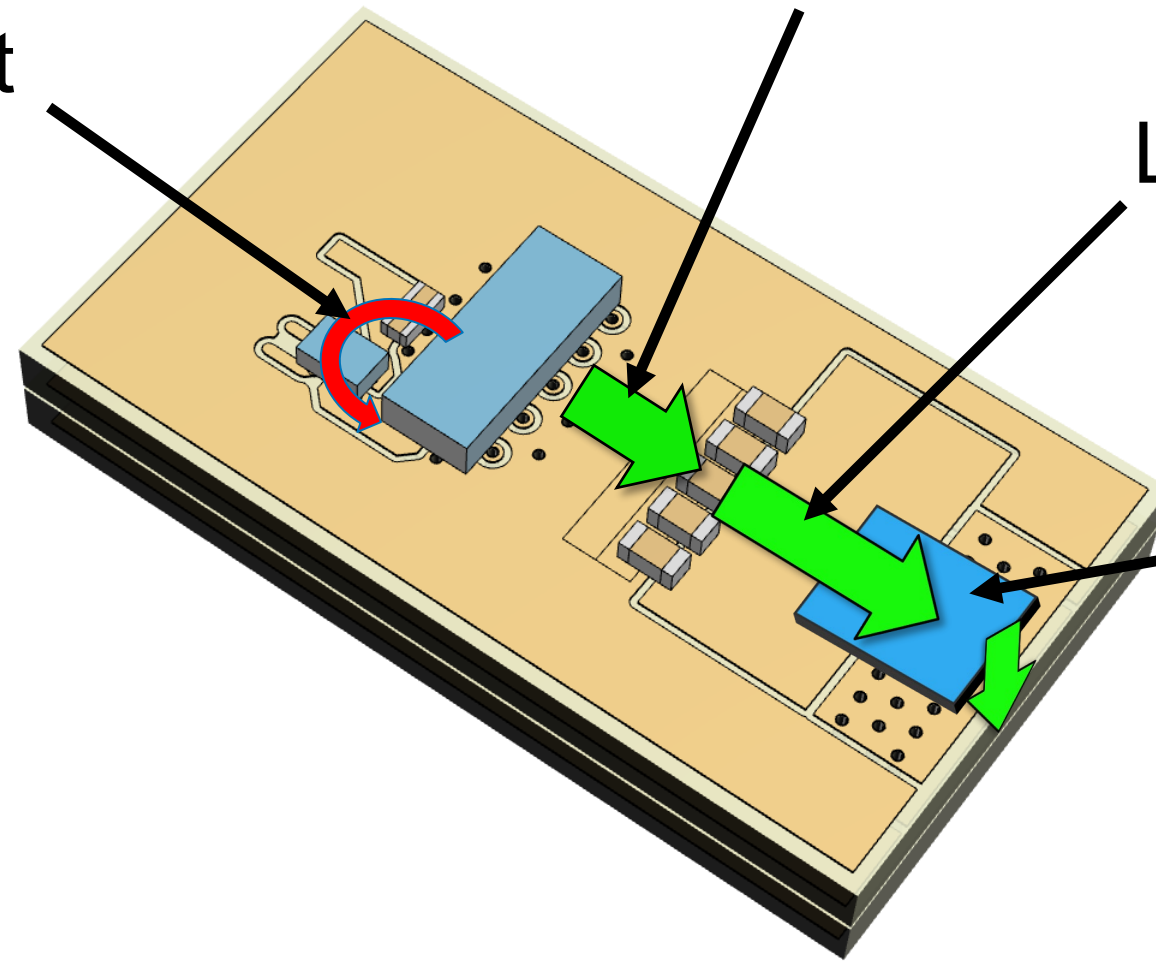
Layer 1 (top): Source Current

Gate drive
turn-on current

Power loop
source current

Load current

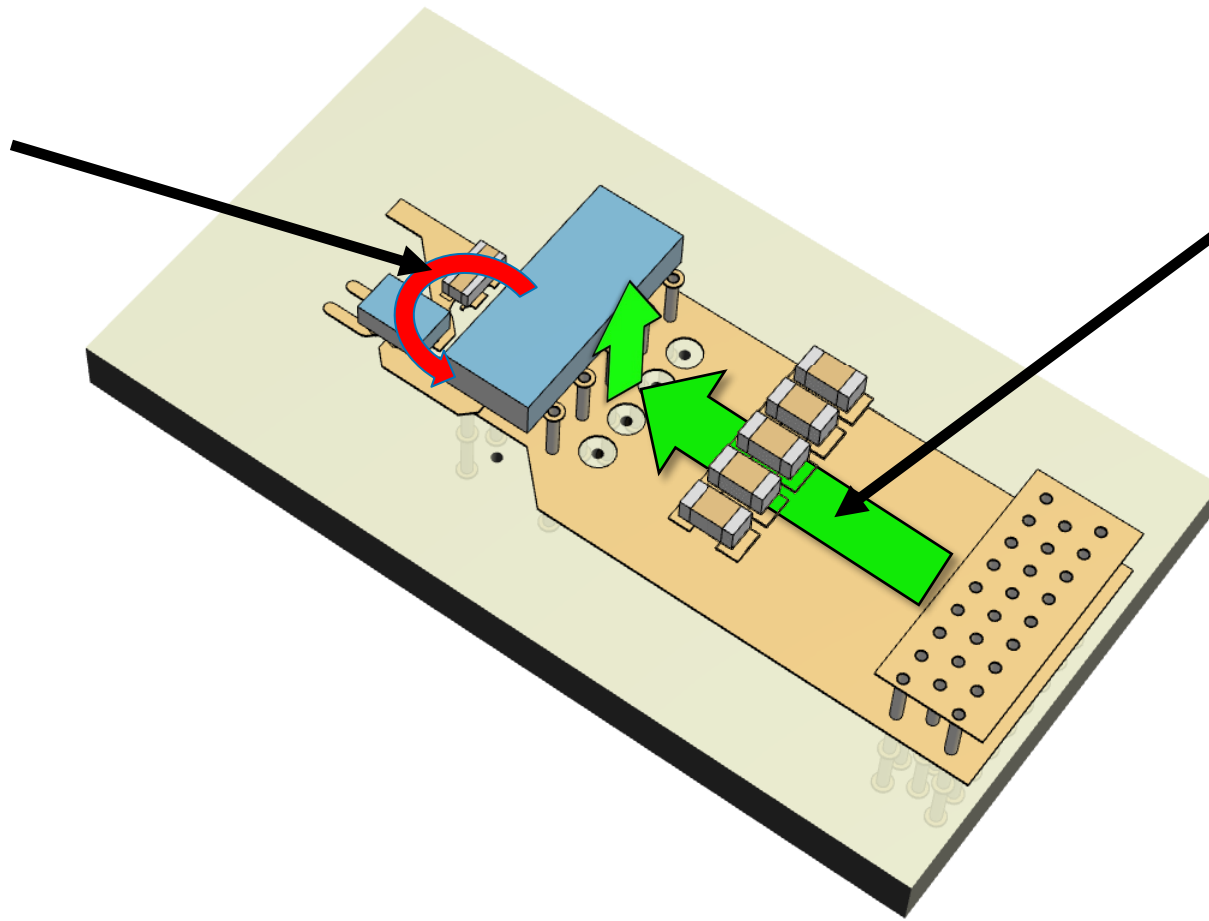
Load Z_{LOAD}



Layer 2: Drain Current

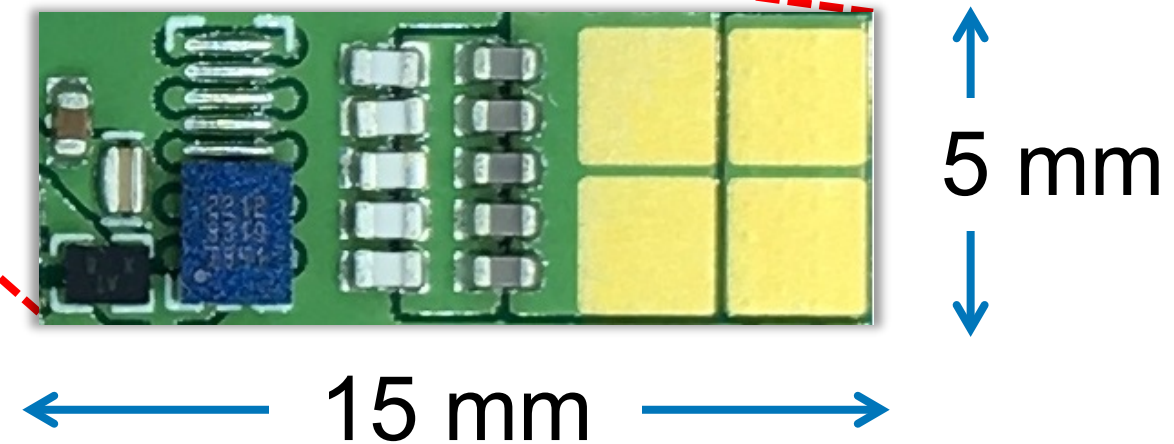
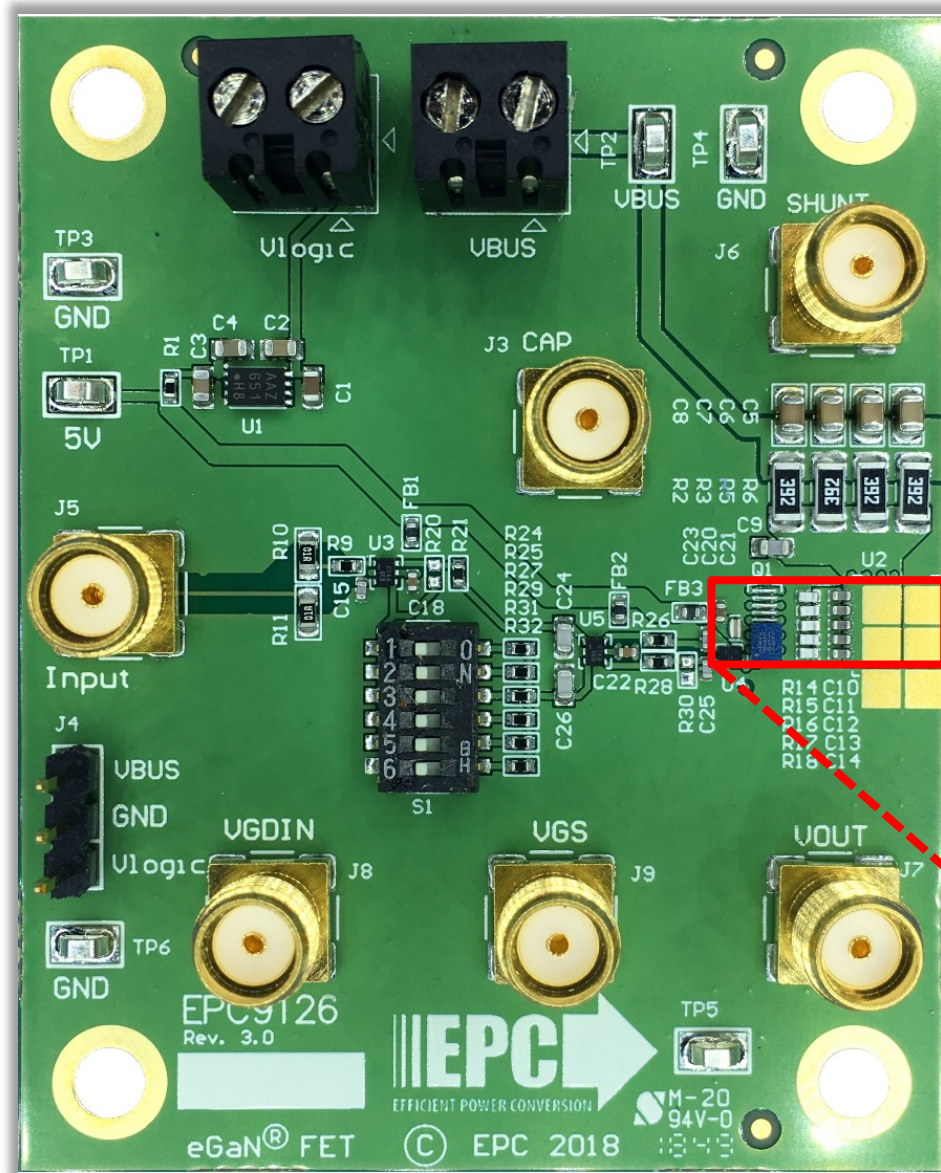
Gate drive
turn-on current

Drain current



EPC9126 Laser Driver (DToF)

- 75 A or 150 A FET
- Includes built in probes
- Fits many lasers



EPC9126 Laser Driver (DToF)

EPC2212
(AEC-Q101) or
EPC2001C

LMG1020 Gate driver

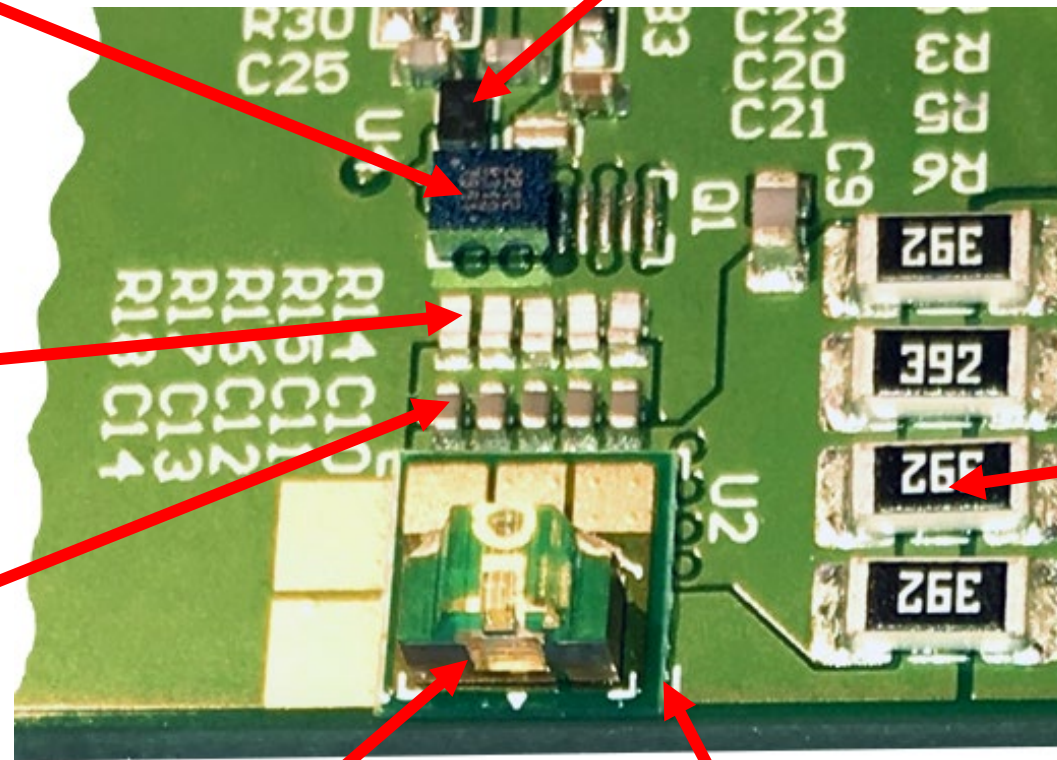
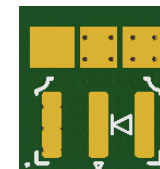
Current shunt

Discharge
capacitors

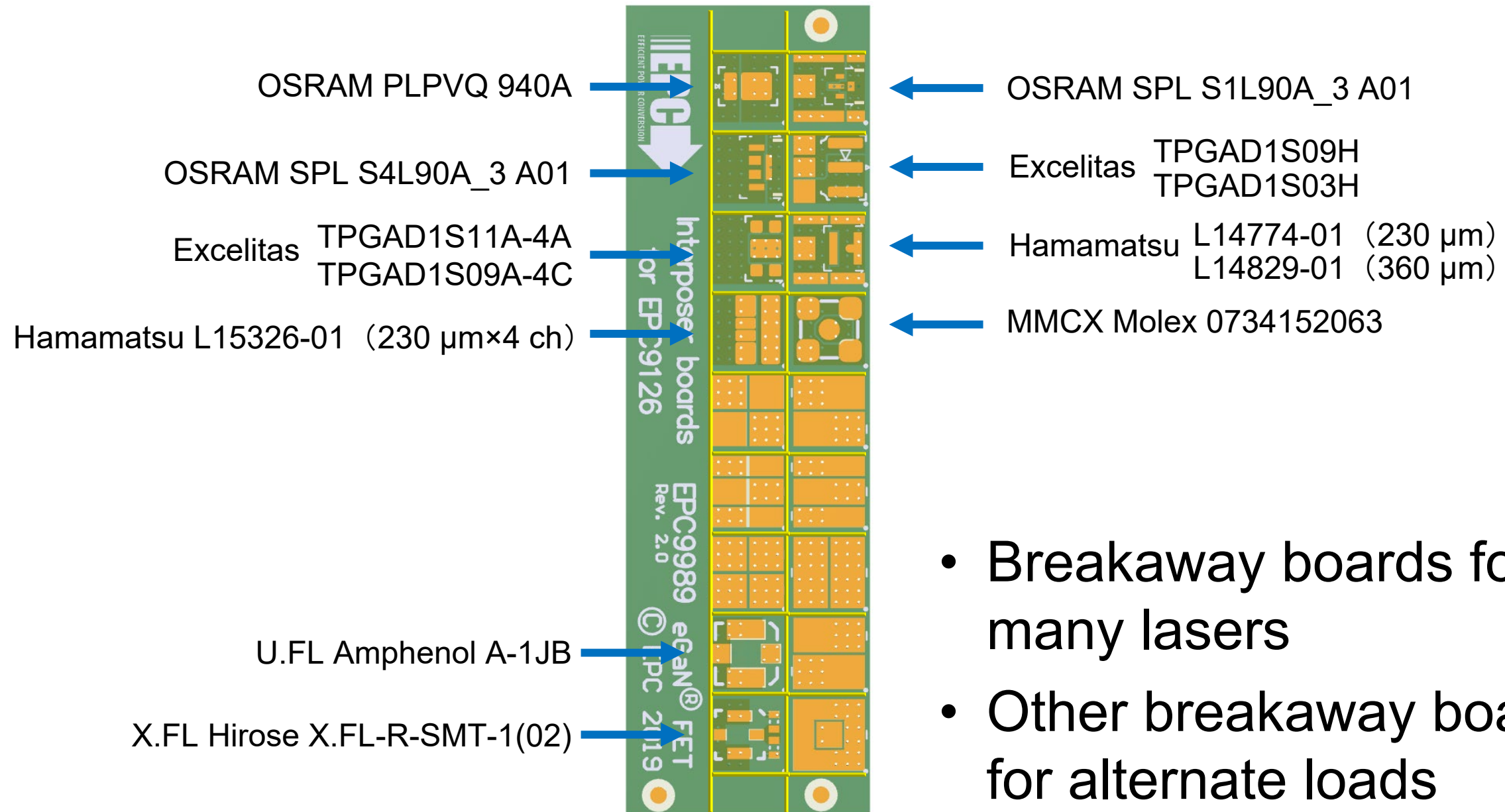
Recharging
resistors

Laser diode
or load

EPC9989
interposer

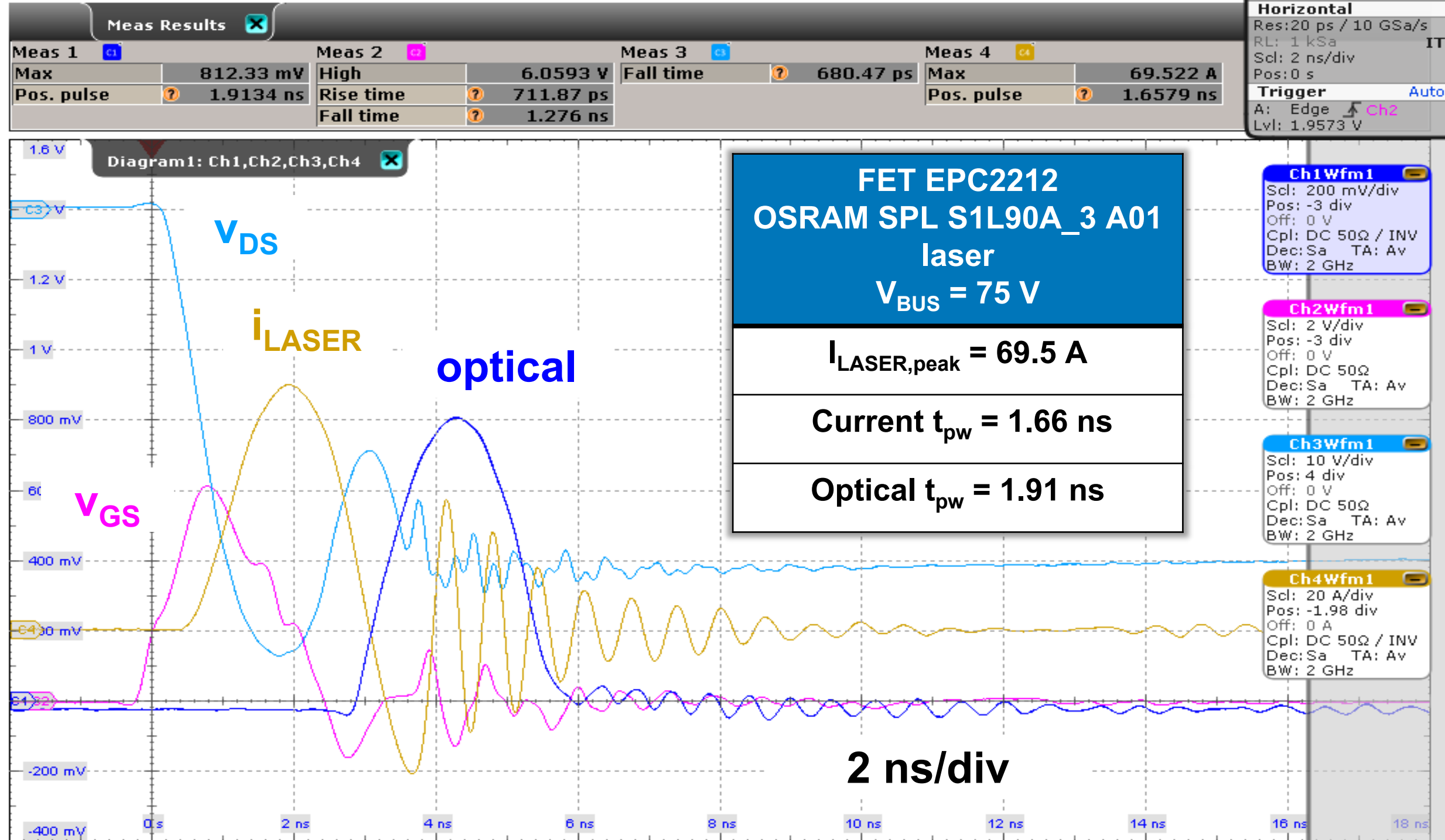


EPC9989 Interposer

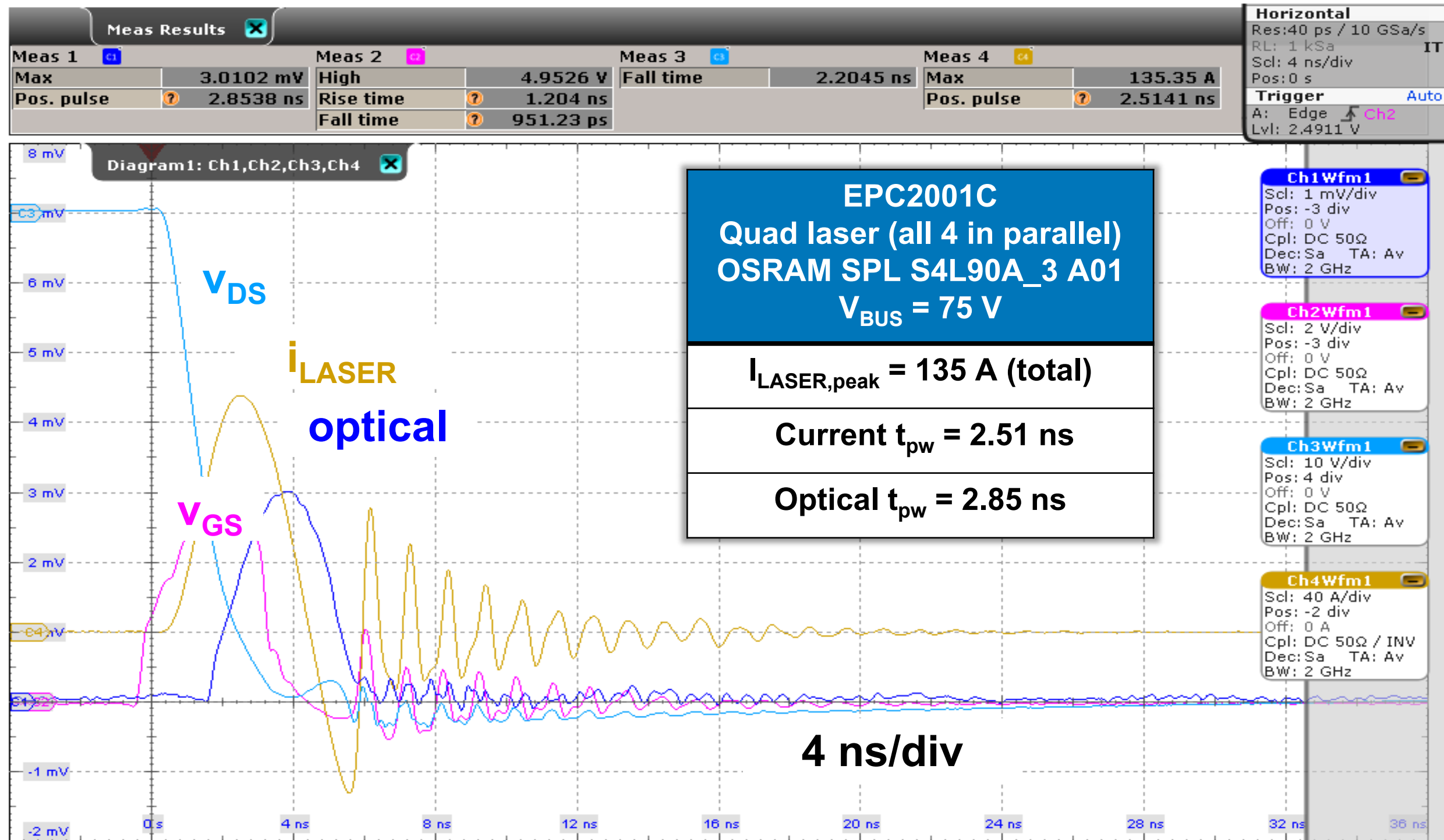


- Breakaway boards for many lasers
- Other breakaway boards for alternate loads

EPC9126 Rev 3 (DToF)

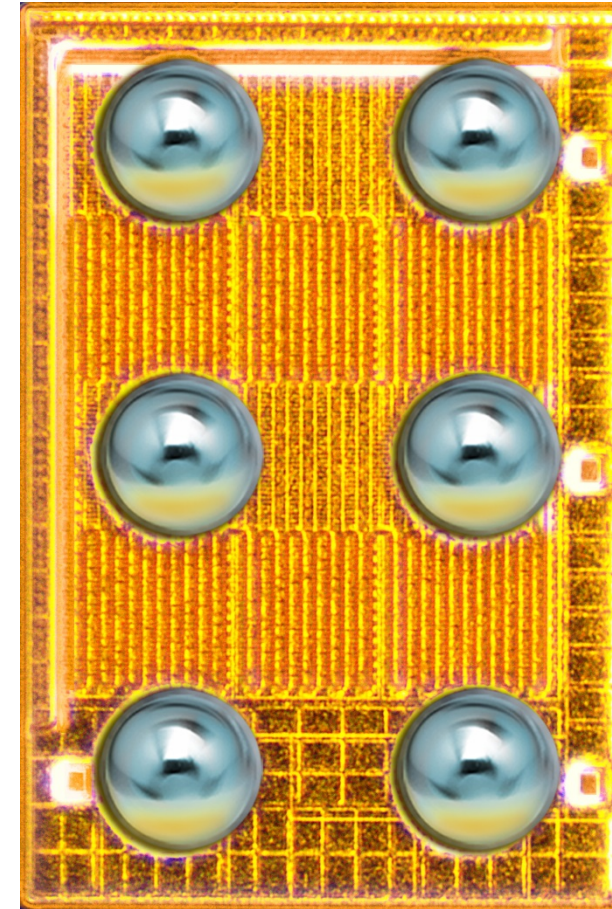


High Current EPC9126HC (DToF)



EPC2216 for *Picosecond* Speeds

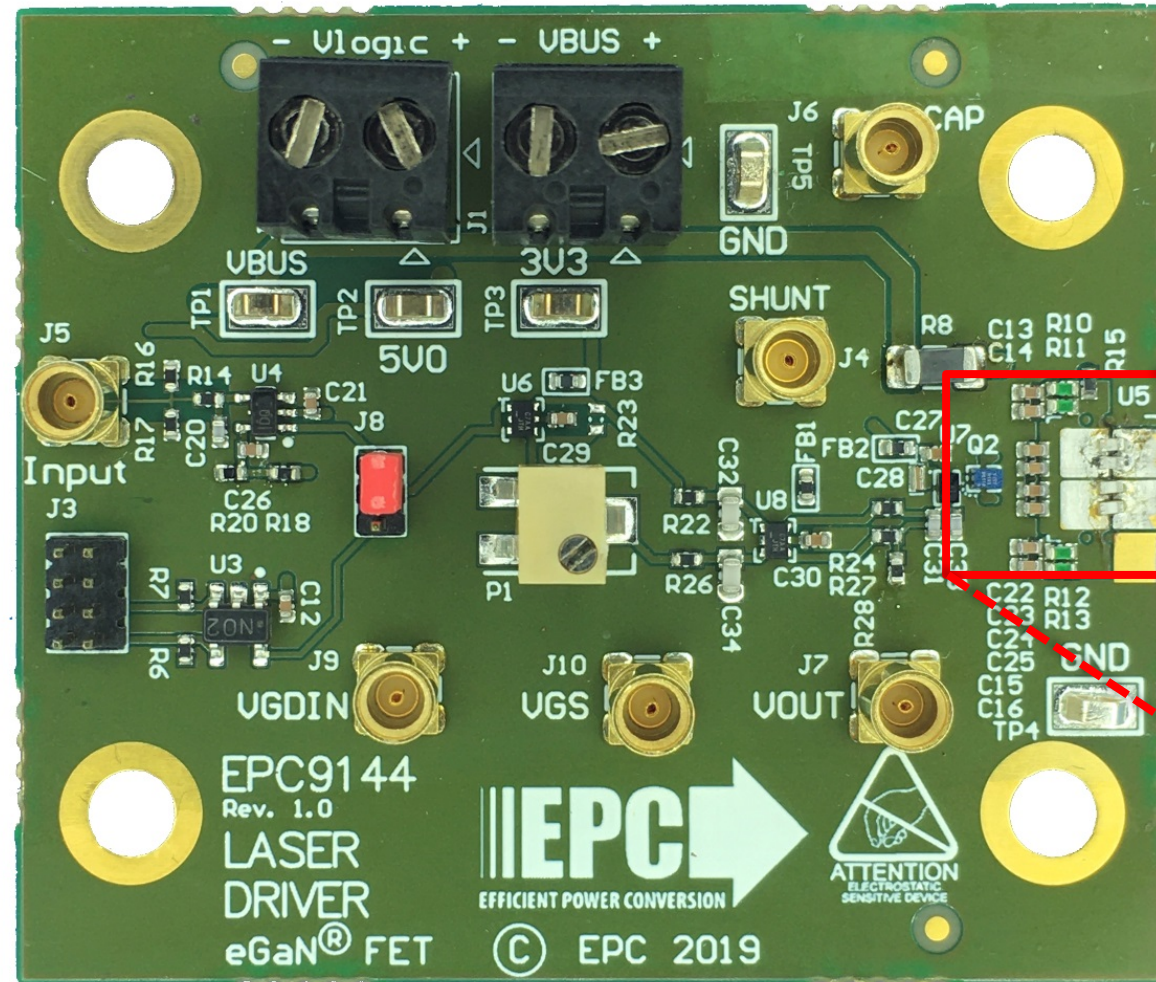
- **EPC2216 eGaN[®] FET**
 - 15 V, 3.4 A, 20 mΩ
 - 2 x 3 BGA
 - 870 pC gate charge
 - 28 A pulse current



0.85 mm x 1.2 mm

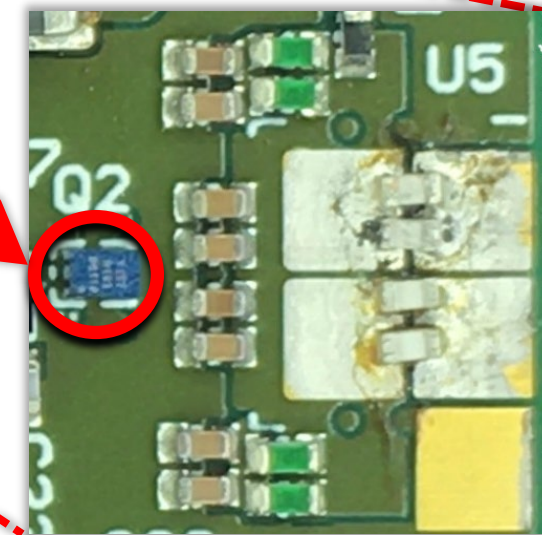
AEC-Q101 Automotive Qualified!

EPC9144 (IToF)



< 200 pH intrinsic power loop inductance!

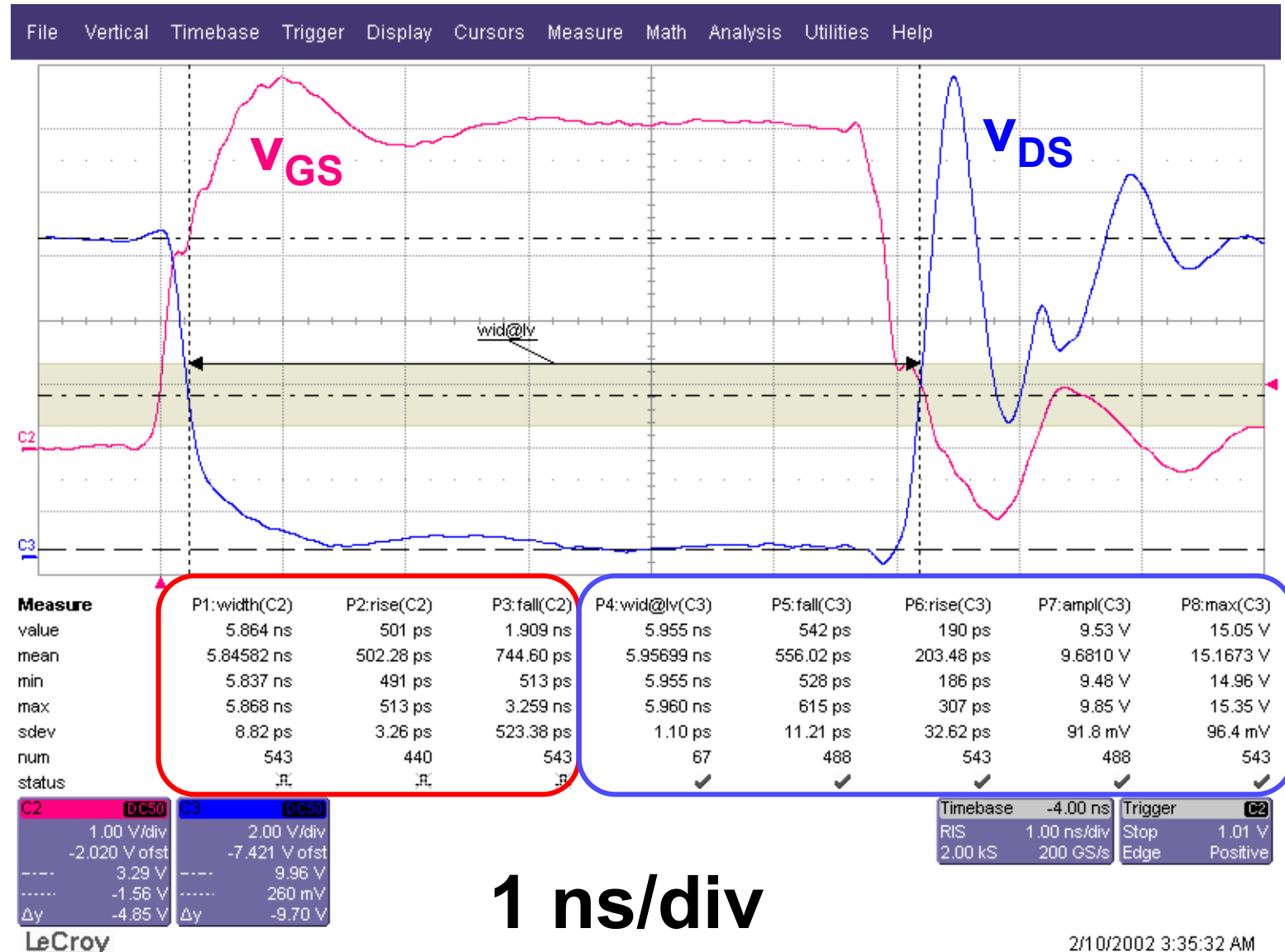
EPC2216



Driver stage detail

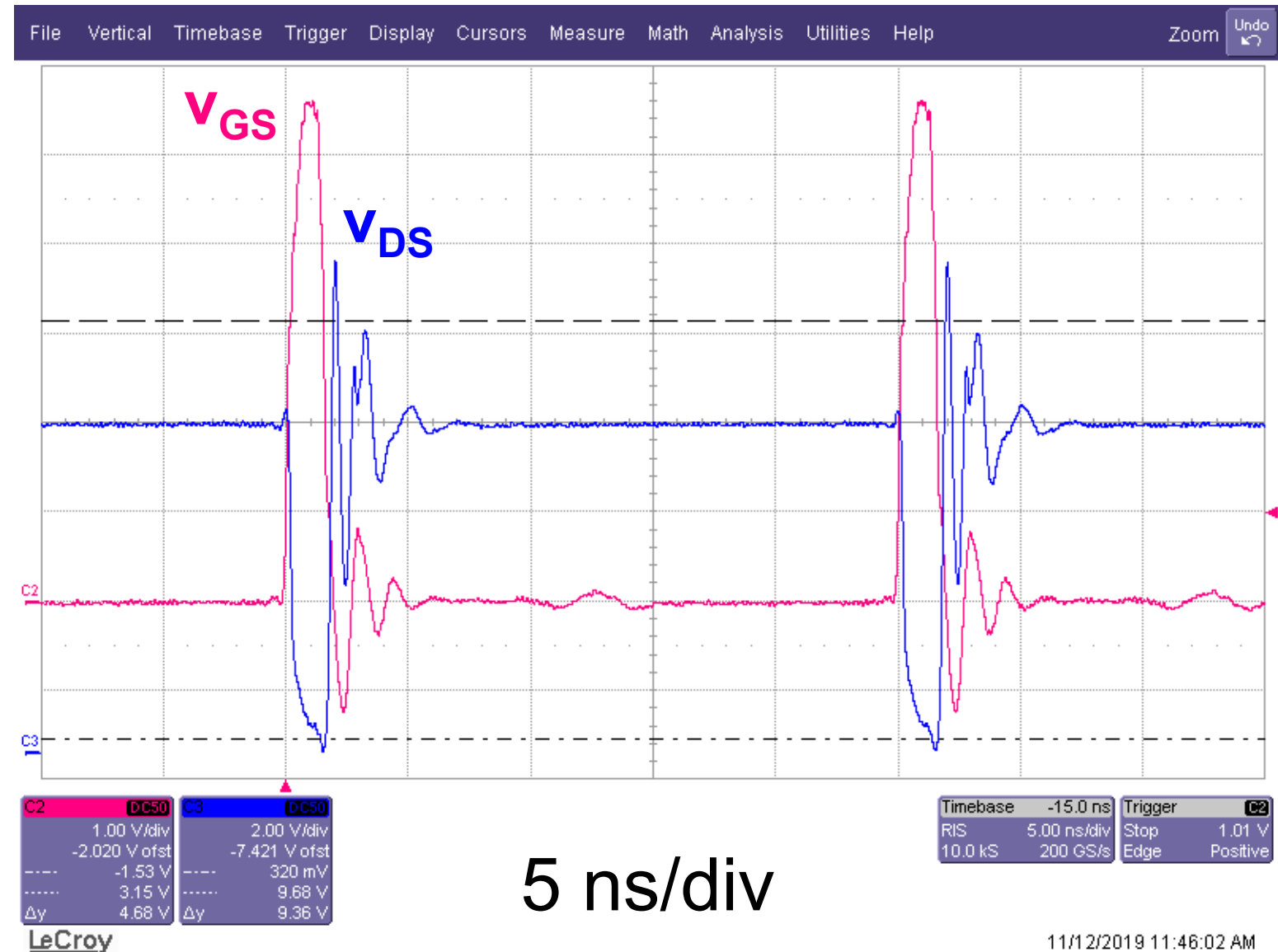
Long Pulse $V_{BUS} = 10.1\text{ V}$

- $1\ \Omega$ resistor load
- $I_{DS,max} = 9.9\text{ A}$
- $t_{on} = 556\text{ ps}$
- $t_{off} = 203\text{ ps}$

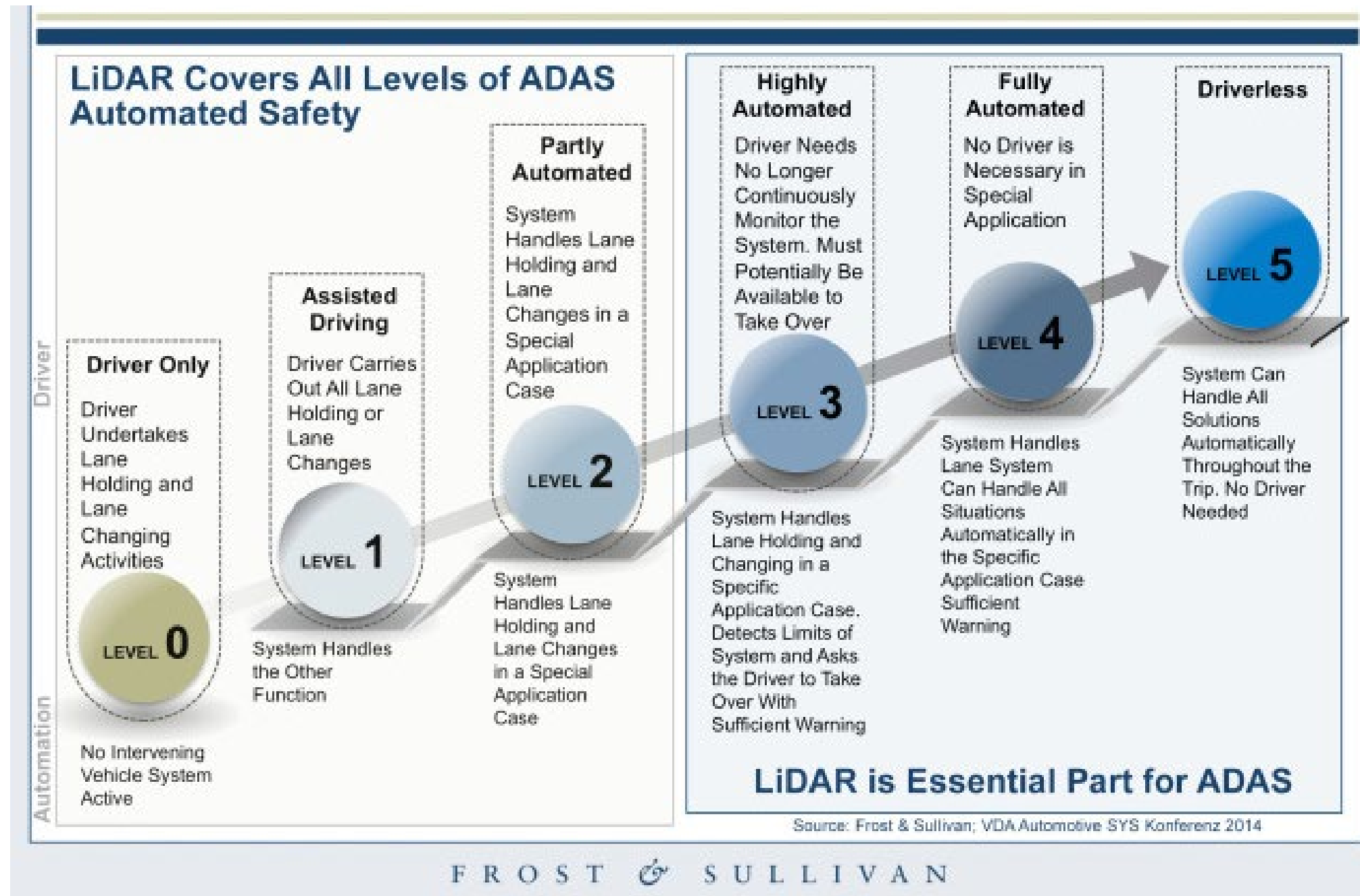


High Frequency $V_{BUS} = 7.9 \text{ V}$

- $1 \text{ } \Omega$ resistor load
- $I_{DS,max} = 7.4 \text{ A}$
- $t_w = 1.2 \text{ ns}$
- $f_{pulse} = 40 \text{ MHz}$



The Pathway to Self Driving Cars



What is Required for Autonomous Cars?

300 meters (Approximately 11 seconds at 60 mph)

- Higher output lasers
 - Going to longer wavelengths (1500 nm vs 903 nm) allows for higher output power without danger to the human eye.
 - 1440 nm lasers and detectors are more expensive
 - Edge emitting LEDs are more efficient than VCSEL and have superior brightness
 - VCSEL lasers can be lower overall cost, but shorter range
- More sensitive detectors
 - Geiger mode can detect single photons but takes time to “reset”.

How Waymo's Self Driving Car "Sees"

One of Waymo's three lidar systems that shoots lasers so the car can see its surroundings. Waymo says this lidar can detect a helmet two-football fields away.

A forward facing camera works with 8 others stationed around the car to provide 360 degrees of vision.

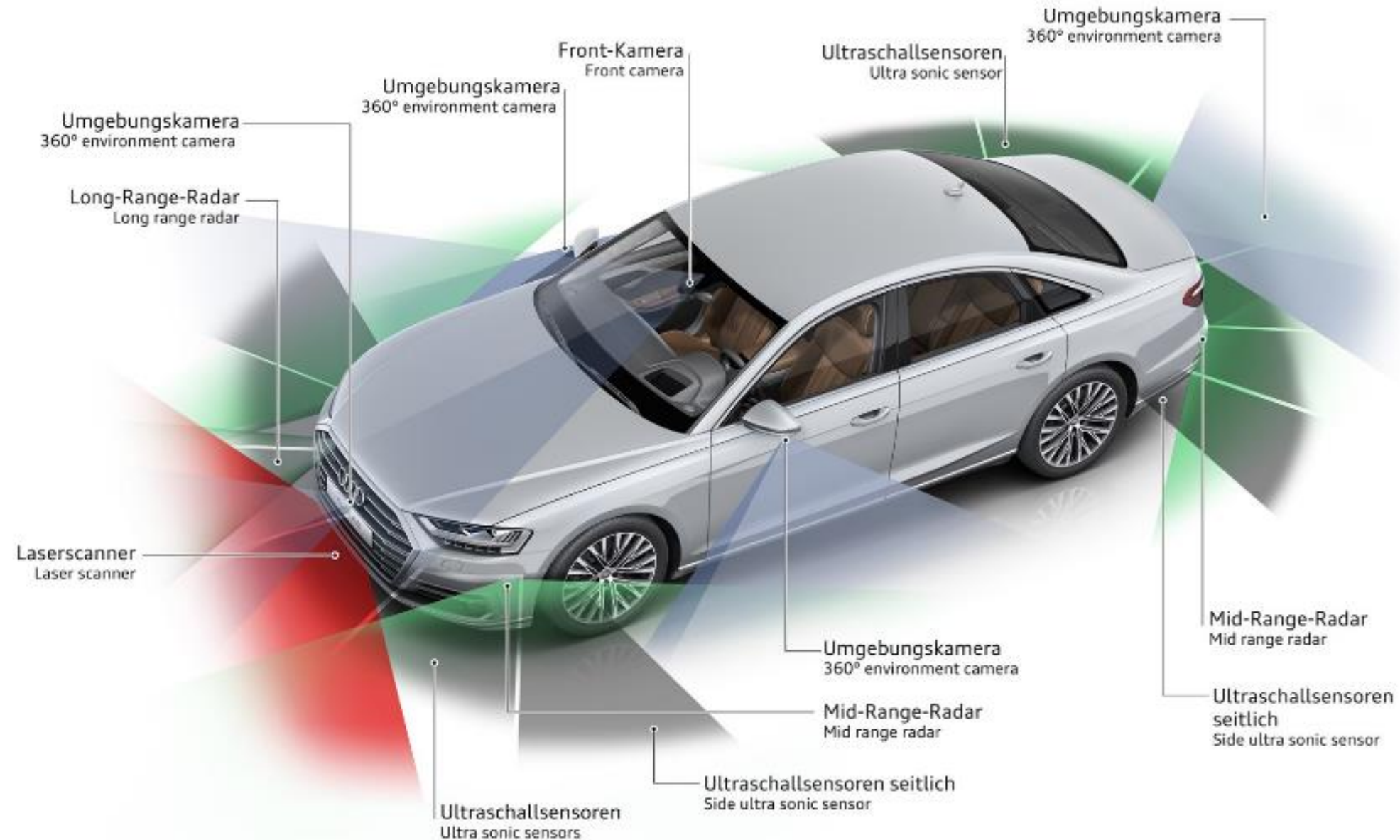
Radar sensors can detect objects in rain, fog, or snow.

Waymo's self-driving sensors are tightly integrated into the hybrid minivan created by Fiat Chrysler.



Source: Waymo

How Does Audi's ADAS A8 "See"



http://images.car.bauercdn.com/pagefiles/74157/audi_a8_level3_01.jpg

Lidar Myths

- Lidar can't see in fog, snow or rain.
 - Lidar can see as well as, or better than a human.
- Spinning disk Lidar is unreliable.
 - There are lots of reliable spinning disks in every car.
- Lidar is too expensive.
 - Flash Lidar is much less expensive than spinning Lidar
 - Automotive companies have a way of grinding down cost.

The Future

- Lidar will be used on all cars.
- Lidar will be about as expensive as a headlamp.
- Lidar (scanning) + Lidar (flash) + Camera will be able to handle most autonomous functions.

Upcoming Trends

- Laser arrays
- Fewer lasers in a system
- MEMS/solid-state beam steering
- Automotive uptake slow and steady
- Commercial, consumer, industrial taking off
- Huge innovation in optics and detection technology