



# **Partnership**





• 谢谢 CPSS-PSMA Workshop



## Power Sources Manufacturers' Association

- Promotes the interests of the Power Electronics industry
- Sponsors conferences, workshops, research
- On-line industry standards database
- Power Technology Roadmap (PTR)
- PSMA is 35 years old in 2019
- Congratulations to CPSS for 35 years in 2018!



Capacitor

Lead-Free

Reliability



Education



**Energy Harvesting** 



Energy Management



Magnetics



Packaging & Manufacturing



Power Technology Roadmap



Safety & Compliance



Semiconductor



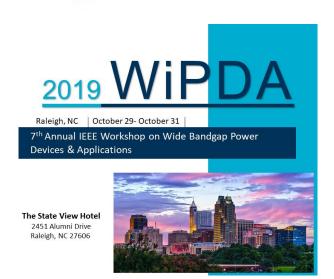
Transportation **PowerElectronics** 



# Conferences, Workshops

















# Power Technology Roadmap (PTR)

- Guidance on
  - Product metrics
  - Technology
  - Applications

...for the next 3-5 years

- 17 presentations from industry on trends, new technologies
- Industry commentary on product applications and component technology
- Started 1994, now every 2 years. 2019 = 670 pages
- Based on surveys of PSMA & CPSS members 谢谢
  - Metrics include cost, efficiency, power conversion density
  - Drivers and barriers to change are identified



#### **Organizing Committee Chairs**

Dhaval B. Dalal
ON Semiconductor

Conor Quinn
Artesyn Embedded Technologies

#### **Segment Leaders**

Ajay Hari
ON Semiconductor
Application Trends 2015, 2017, 2019

Vittorio Crisafulli ON Semiconductor Component Technologies 2017, 2019

> Mark Scott Miami University Isolated Dc-Dc Converters 2019

Xin Zhang IBM Non-Isolated Dc-Dc Converters 2019

Arnold Alderman Anagenesis Inc. Non-Isolated Dc-Dc Converters 2009, 2011, 2013, 2015, 2017, 2019

Stephen Oliver
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Ac-Dc External Power Supplies 2017, 2019
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Robert V. White Embedded Power Labs University Research 2019 Upal Sengupta Continental Corporation Application Trends 2019

Tim McDonald Infineon Technologies Component Technologies 2017, 2019

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> John Wiggenhorn ON Semiconductor Ac-Dc External Power Supplies 2013, 2015, 2017, 2019

Ed Massey Methode Corporation Ac-Dc Front-End Power Supplies 2019

Brian Zahnstecher PowerRox Ac-Dc Front-End Power Supplies 2015, 2017, 2019



# Roadmap: Application Trends

- Automotive / Electric Vehicle
- Battery Charging
- Data Center and Cloud Computing
- Energy Harvesting
- LED Lighting
- Variable Speed Motor Trends in HVAC and Appliance
- Renewable Energy / Grid Storage
- Safety and Compliance

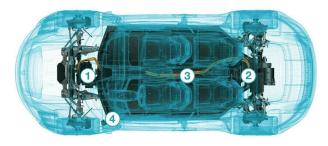


Figure 1. Porsche Taycan 800 V Powertrain (image courtesy of Porsche) (1) Front Motor (2) 800 V Battery (3) Rear Motor (4) Charge Inlet

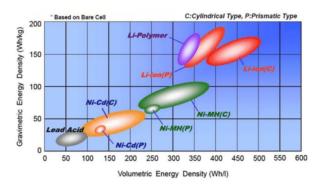


Figure 6. Comparison of Energy Density in Battery Cells [NASA-National Aeronautics and Space Administration]

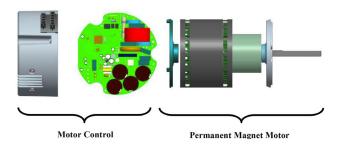


Figure 32. Typical Residential HVAC Integrated Motor Drive

# Roadmap: Component Technologies

- Prismatic Aluminum Electrolytic Technology
- The Future of Magnetics
- Low Voltage MOSFETs
- Silicon Super Junction MOSFETs
- Isolated Gate Drivers
- SiC Diodes and MOSFETs Overview
- GaN Devices and Integrated Circuits
- Packaging in High Power
- First-Time-Right Discrete Power Electronic Design



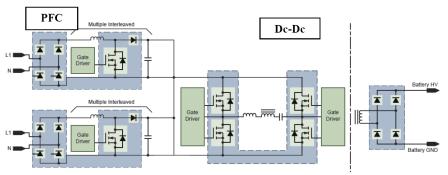


Figure 57. Circuit Scheme of an EV On-Board Charger (source: http://www.onsemi.com/pub/Collateral/BRD8044-D.PDF, 2017)

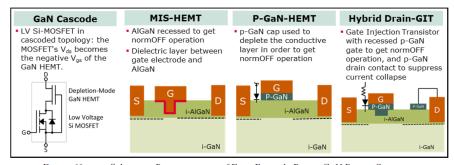


Figure 60. Schematic Representation of Four Example Power GaN Device Structures

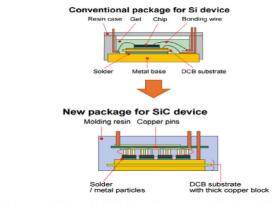


Figure 65. Conventional Power Module Cross Section versus New Power Module for SiC Technology



# **Power Supply & Converter Trends**

- AC-DC Front-End Power Supplies
- AC-DC External Power Supplies
- Isolated DC-DC Converters
- Non-Isolated DC-DC Converters
- Power Supply on a Chip (PSiP)
- Power Supply on a Chip (PwrSoC)
- A Subsection of Non-Isolated DC-DC Converters
- Note: % = number of designs (not production quantity)



## **AC-DC Front-End Power Supplies (200-2,000W)**

- Market: "Efficiency!" → "Power Density!"
  - Platinum -> Titanium...? Cost?
- HVDC input
  - 2019 = 9% → 2021 = 16%
- Bridgeless Topologies (AC/PFC)
  - 2019 = 11% → 2021 = 24%
- Wide Band Gap
  - Big Increase in SiC, GaN
  - Reduction in Si FETs, IGBTs
- Digital, digital control





# **AC-DC External Power Supplies**

#### Market:

- USB-A and custom connector → USB-C, USB-PD/PPS
- Bigger phone batteries (and 5G) → higher power chargers
- "One-for-all" & more 2-/3-output chargers
- Efficiency up, Power Density up
  - 2x smaller, 2x lighter
- Topology, Frequency
  - CrCM PFC (BLB?), QRF, ACF, LLC, buck...
  - 65 kHz 600 kHz
  - Bobbin → planar transformer
- Wide Band Gap
  - Si → GaN
  - Aftermarket → In-box







## **Isolated DC-DC Converters**

- Full brick → half → quarter → custom?
- More 'narrow'  $48V_{IN}$  (2019 =  $12\% \rightarrow 2023 = 21\%$ )
- More HVDC (26% → 30%)
- 150 kHz  $\rightarrow$  500 kHz  $\rightarrow$  1 MHz
- Wide Band Gap (primary switch)

• Si 
$$2019 = 70\%$$
  $\rightarrow$   $2021 = 26\%$ 

• GaN 
$$2019 = 4\%$$
  $\rightarrow 2021 = 54\%$ 





## **Non-Isolated DC-DC Converters**

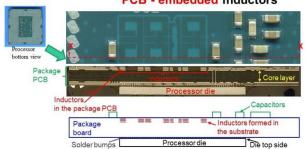
- Load V down ~25 mV / year, but A & W up 10% / year
  - 1.2 V to stay ~25%, also 1.8 V for Intel (FIVR on-board regulators)
  - Others moving from ~1 V to ~0.6 V<sub>OUT</sub>
- Focus was power density, EMI, noise
   → now power density, transient response & heat (efficiency)
- 12  $V_{IN} \rightarrow$  48  $V_{IN}$  (high-end server, automotive)
- Very slow Si → GaN conversion (cost)
- PSiP (Power Supply in Package (<=1 in³, include L, C)</li>
  - Most ~12 V<sub>IN</sub>, 3-10 A<sub>OUT</sub> can be 100 A (1.2 V)
  - Focus power density, easy-to-use
- PwrSoC (Power Supply on Chip)
  - Embedded L, C (e.g. FIVR, iVRM)
  - Early research into GaN integration













# "The Research Lab Today Holds The Future's New Products"



# **International University Research**















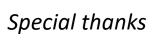


















25 universities invited to participate, 13 responded



# **Responding University Data**

University or Institution	Number of Tenured or Tenure Track Faculty	Number of Instructors or Non-Tenure Track Faculty	Number of Master's Degree Students	Number of Ph.D. Students	Approximate Annual Research Funding (US\$)
Federal University Of Santa Catarina	1	3	12	4	500,000
Harbin Institute Of Technology	14	10	90	40	25,000,000
MIT	3	1	10	20	No Response
NC State/ FREEDM Center	No Response	No Response	No Response	No Response	No Response
Ohio State University	7	1	20	38	5,000,000
Polytechnic University of Madrid	5	2	12	6	1,000,000
Swiss Federal Institute Of Technology	No Response	No Response	No Response	No Response	No Response
Tyndall Research Institute	No Response	No Response	No Response	No Response	No Response
University of Aalborg	30	20	50	75	3,000,000
University of Arkansas - Fayetteville	14	5	20	60	10,000,000
University Of Colorado - Boulder	3	4	50	20	1,500,000
University of Illinois, Urbana- Champaign	3	_	20	20	700,000
University of Texas at Austin	2	5	3	20	1,000,000
Xi'an Jiaotong University	16	2	110	40	1,500,000



## **Most Common Research Areas**

- Renewable energy related power electronics
  - Converters for solar, wind and energy storage
  - AC and DC microgrids: systems, converters, controls
- Electrification of transportation
  - Converters for electric vehicle drive systems
  - Battery chargers and battery management systems
  - Power electronics for aerospace & marine applications
- Application of wide bandgap devices (SiC, GaN)
  - Medium voltage converters incl. motor drives and solid-state transformers
- Advanced packaging and integration
  - High power modules
  - Power Supply on Chip (PwrSoC)
  - Power Supply in Package (PSiP)
  - Integration of power devices with drivers and control

- Drivers: "Follow the money"
- Most government-funded, focus:
  - Climate change
  - Economic, industrial competitiveness
  - Emphasis on electric transportation and renewable energy



#### **Least Common**

# **Unique Topics**

- Wide band gap devices
- MHz+ converters
- Switched capacitor converters
- Robotics
- Server/data center power
- Digital power (0)

- Ohio State
  - Converters, motor drives operating at the high end of medium voltage (69 kV)
- ETH Zurich
  - Automating the design process (optimize vs. efficiency, power conversion density, initial cost, and life cycle cost)
- University of Texas Austin
  - Gallium oxide (GaO) power semis for very HV switching devices



# Industrial Sponsorship Of Research is Small

- Power supply companies are ahead of academia
- Difference in research goals
  - Academia: publications
  - Industry: ready-to-manufacture product / revenue
- Conflict over IP (including patents)
  - Universities: "we thought it up, we own it"
  - Industry: "we paid for it, we own it"

The differences can be to give something



# Thank you, 谢谢



Capacitor



Education



**Energy Harvesting** 



Management

Energy



Lead-Free



Magnetics

Safety &

Compliance





Packaging & Manufacturing



Power Technology



Semiconductor



Roadmap

Transportation **PowerElectronics** 



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Reliability