

# SIMPLE AND EFFECTIVE TECHNIQUE TO VERIFY IMPACT OF HIGH TEMPERATURE AND HIGH VOLTAGE HIGH FREQUENCY STRESSES ON INDUCTOR ELECTRICAL PERFORMANCE



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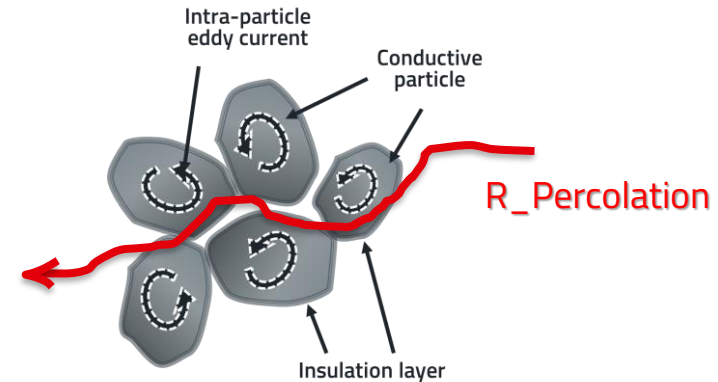
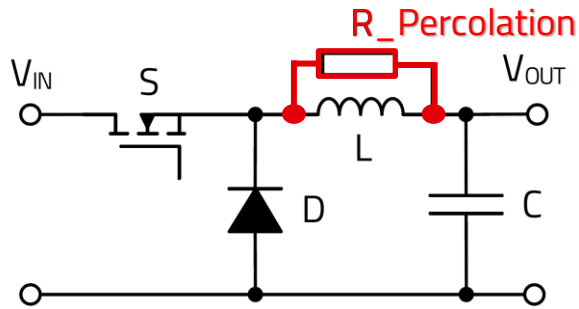


POWER MAGNETICS @ HIGH FREQUENCY  
WORKSHOP 2025

WÜRTH ELEKTRONIK MORE THAN YOU EXPECT

# INTRODUCTION

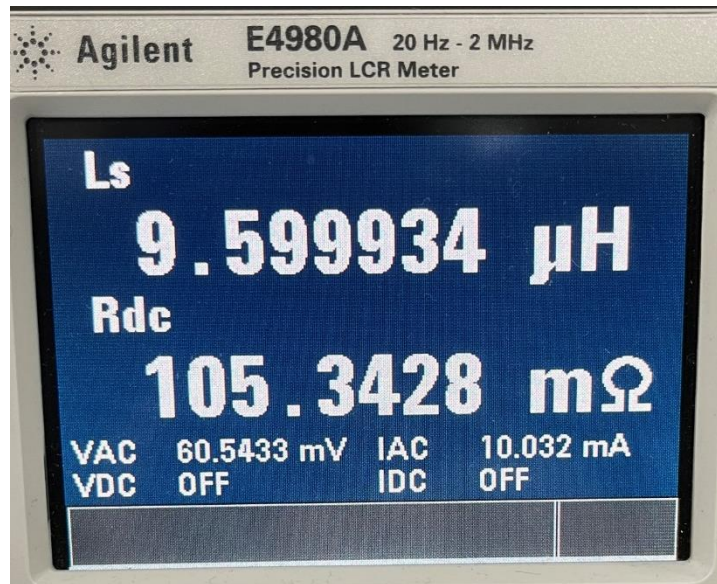
Molded Power Inductors degradation due to **percolation phenomena**:



**WE have „discovered“ that molded power inductors exhibit a percolation behavior as a result of being exposed to higher temperatures or voltages. This leads to a passive device degradation, which in turn affects the DC–DC converter's long-term performance.**

# UNDETECTABLE PHENOMENON

- Material degradation is not detectable during standard AECQ200 qualification testing



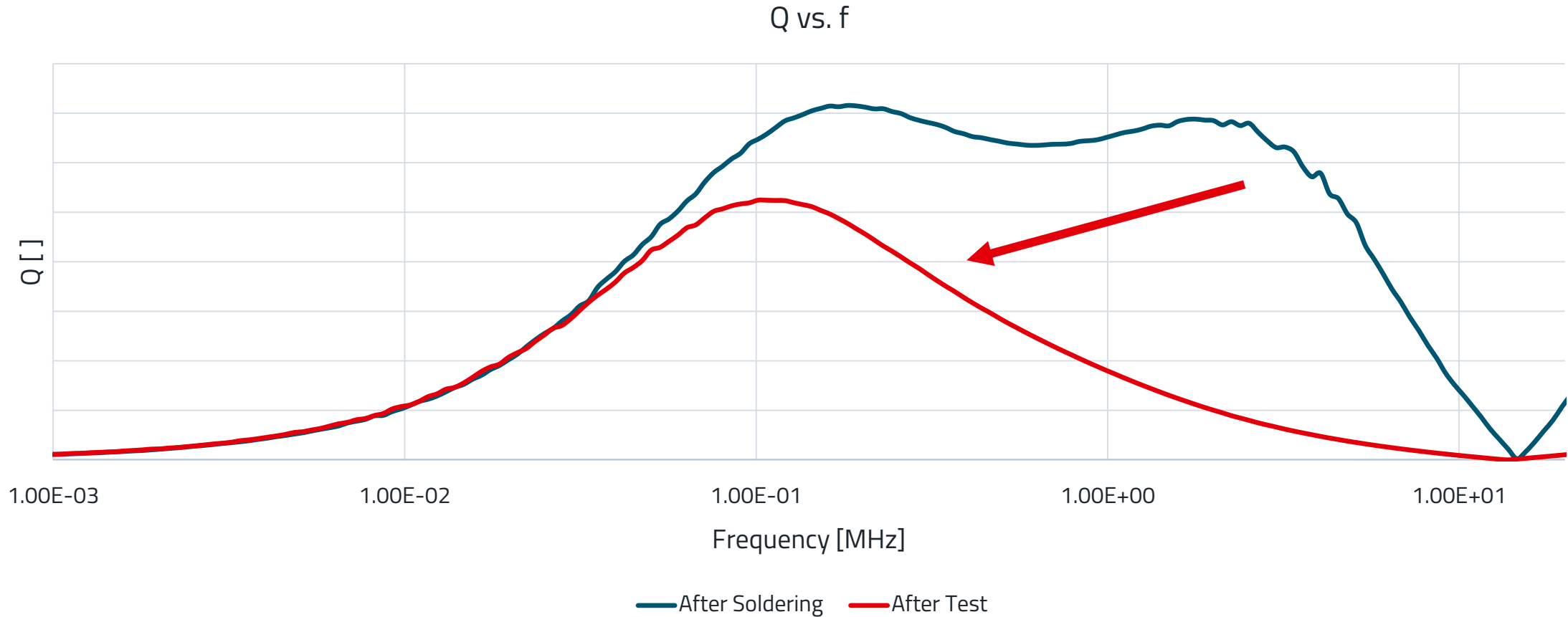
*Good part*



*Compromised part*

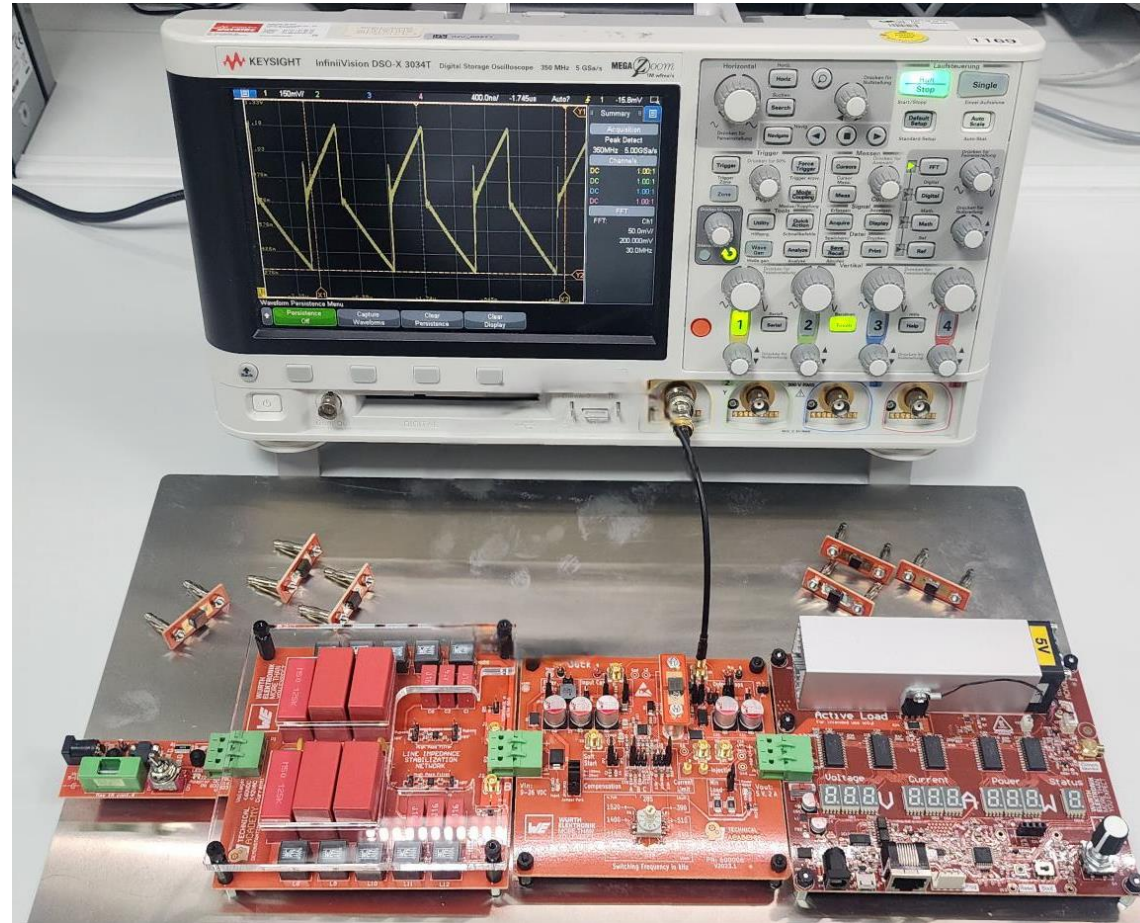
# MOLDED INDUCTOR PHENOMENON

Change in Q is the main driver of this phenomenon!



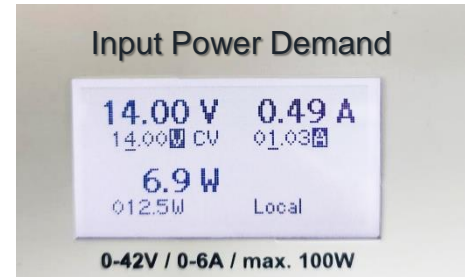
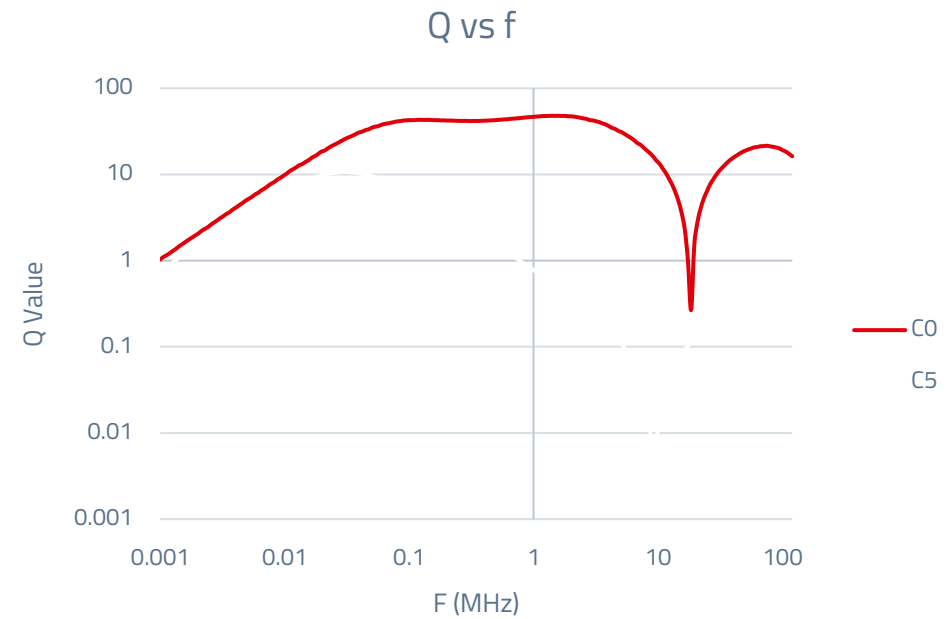
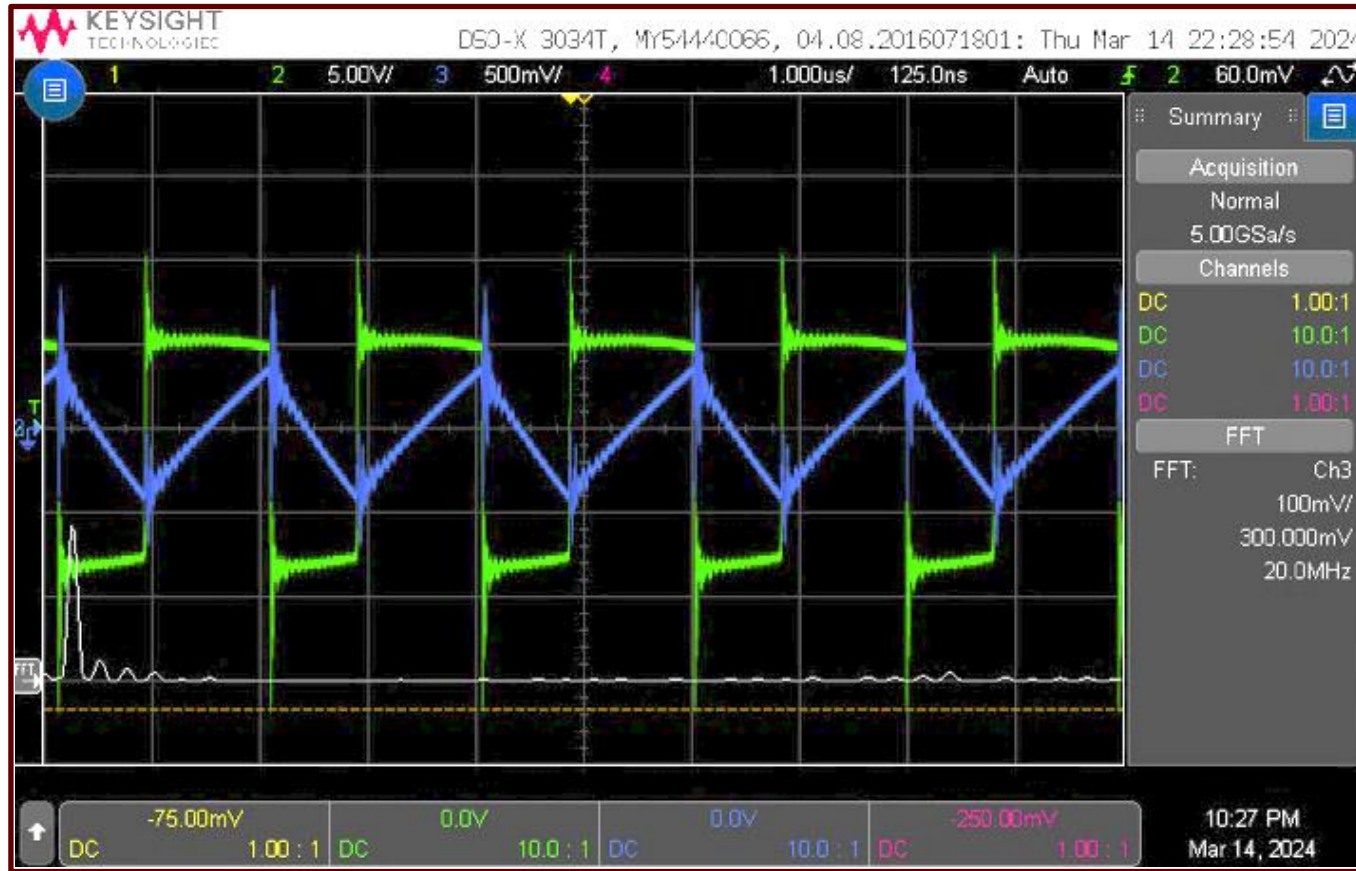
# DEMONSTRATION SETUP

Showing components affected by high temperature or high voltage in a DC-DC Converter



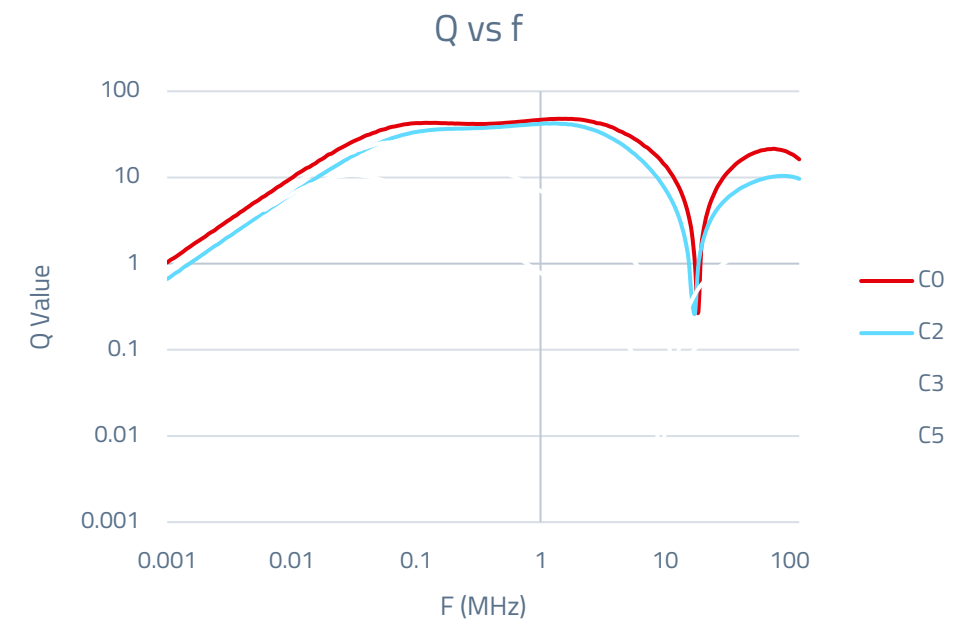
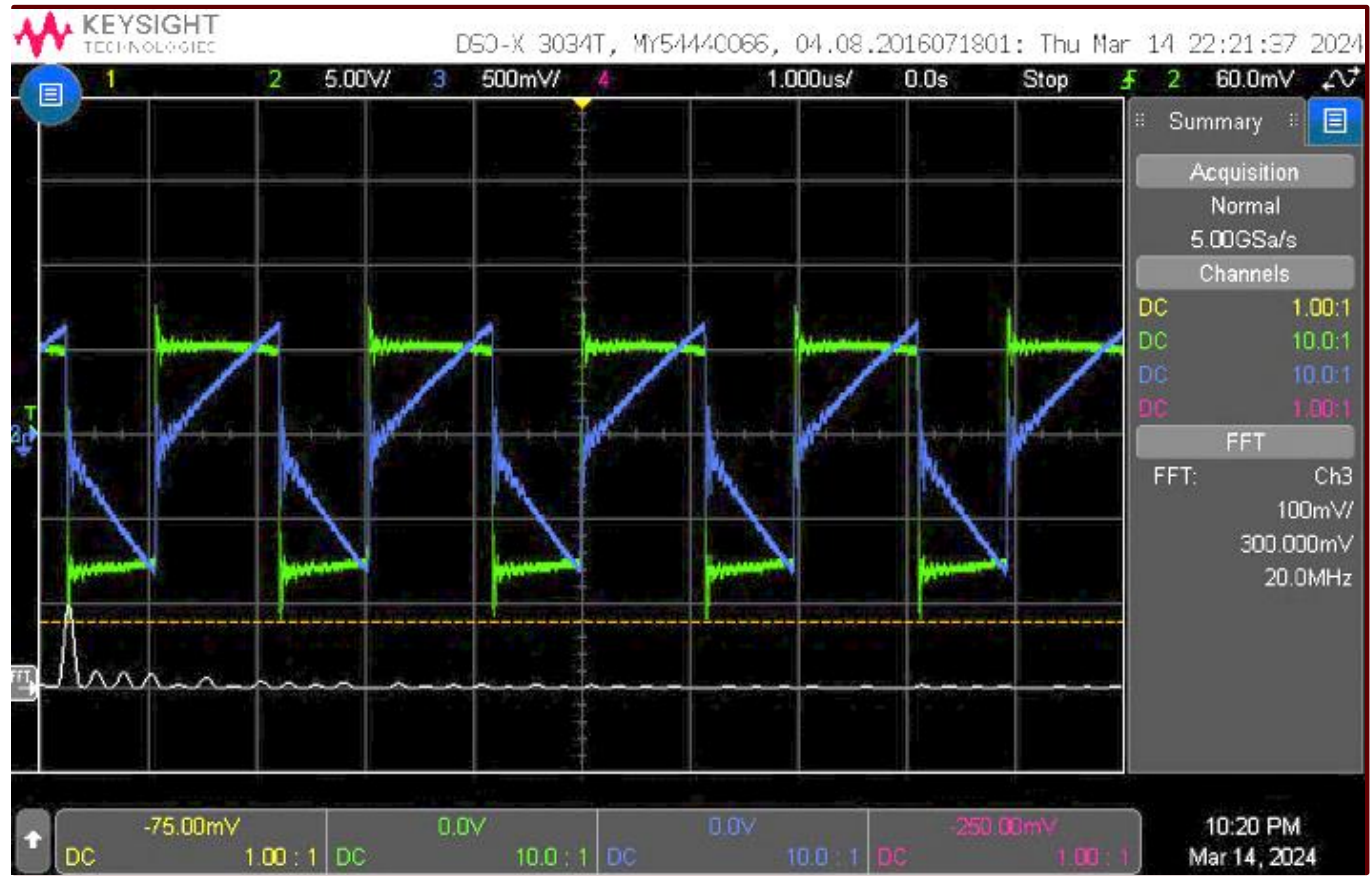
# EFFECTS ON A DC-DC CONVERTER:

Before high voltage



# EFFECTS ON A DC-DC CONVERTER:

Start of phenomenon



**Input Power Demand**

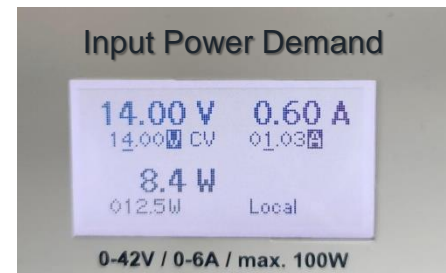
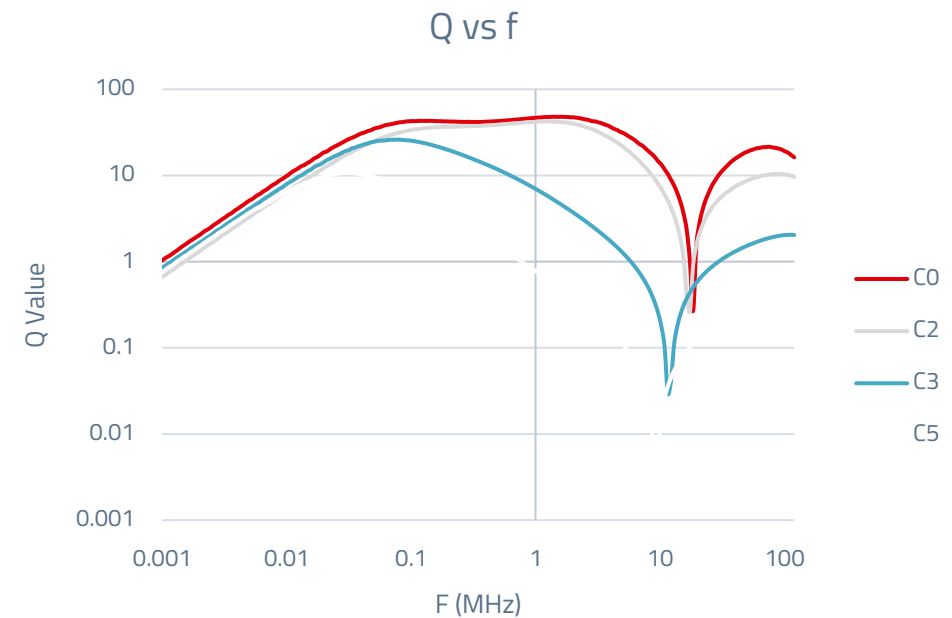
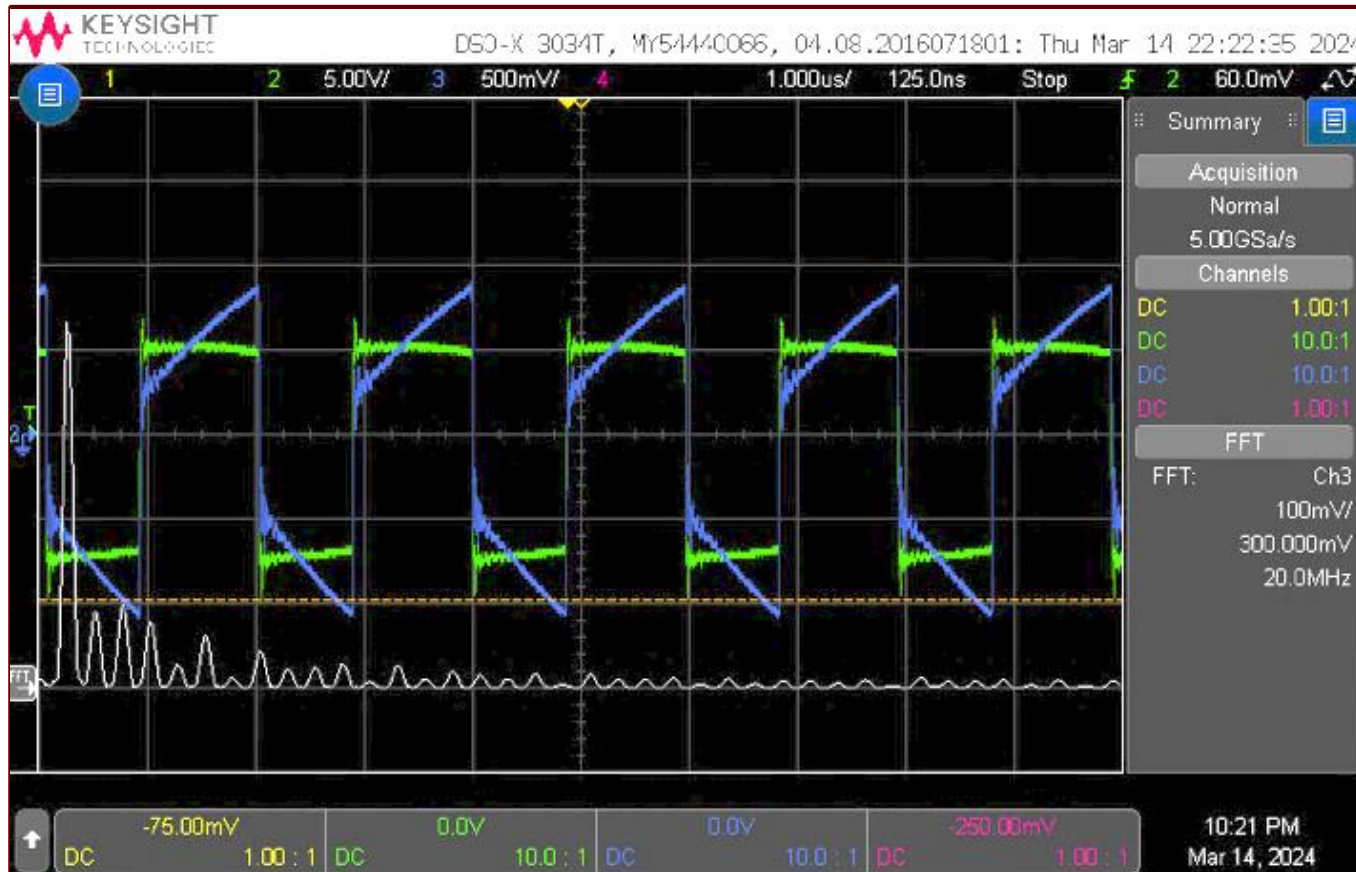
14.00 V	0.52 A
14.00 V DC	0.103 A
7.3 W	Local
0.125 W	

0-42V / 0-6A / max. 100W



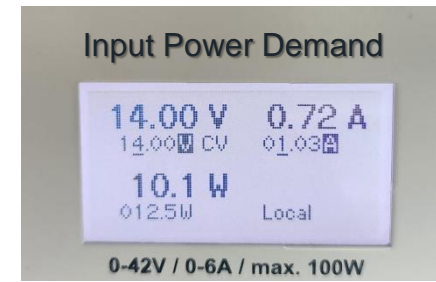
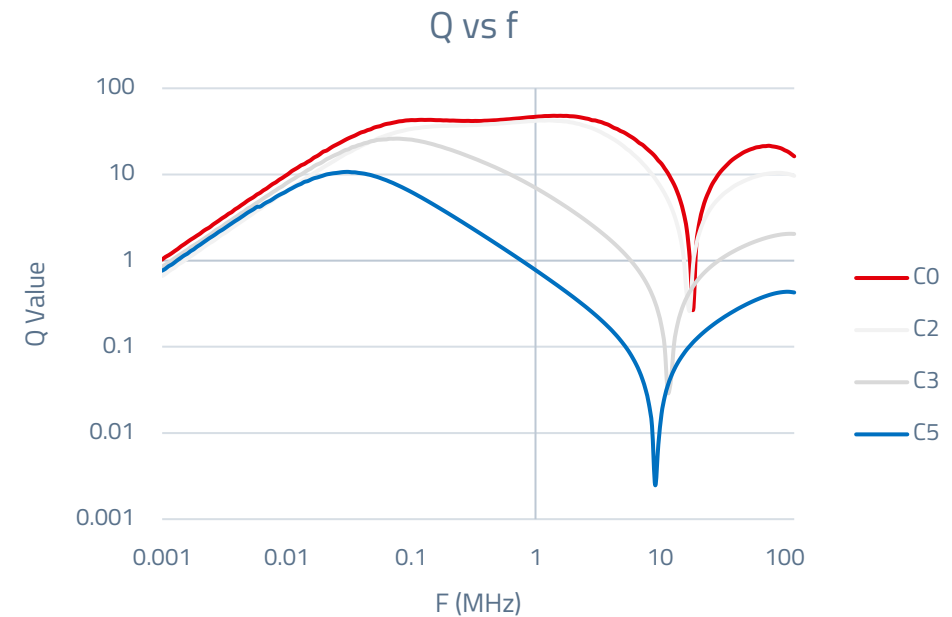
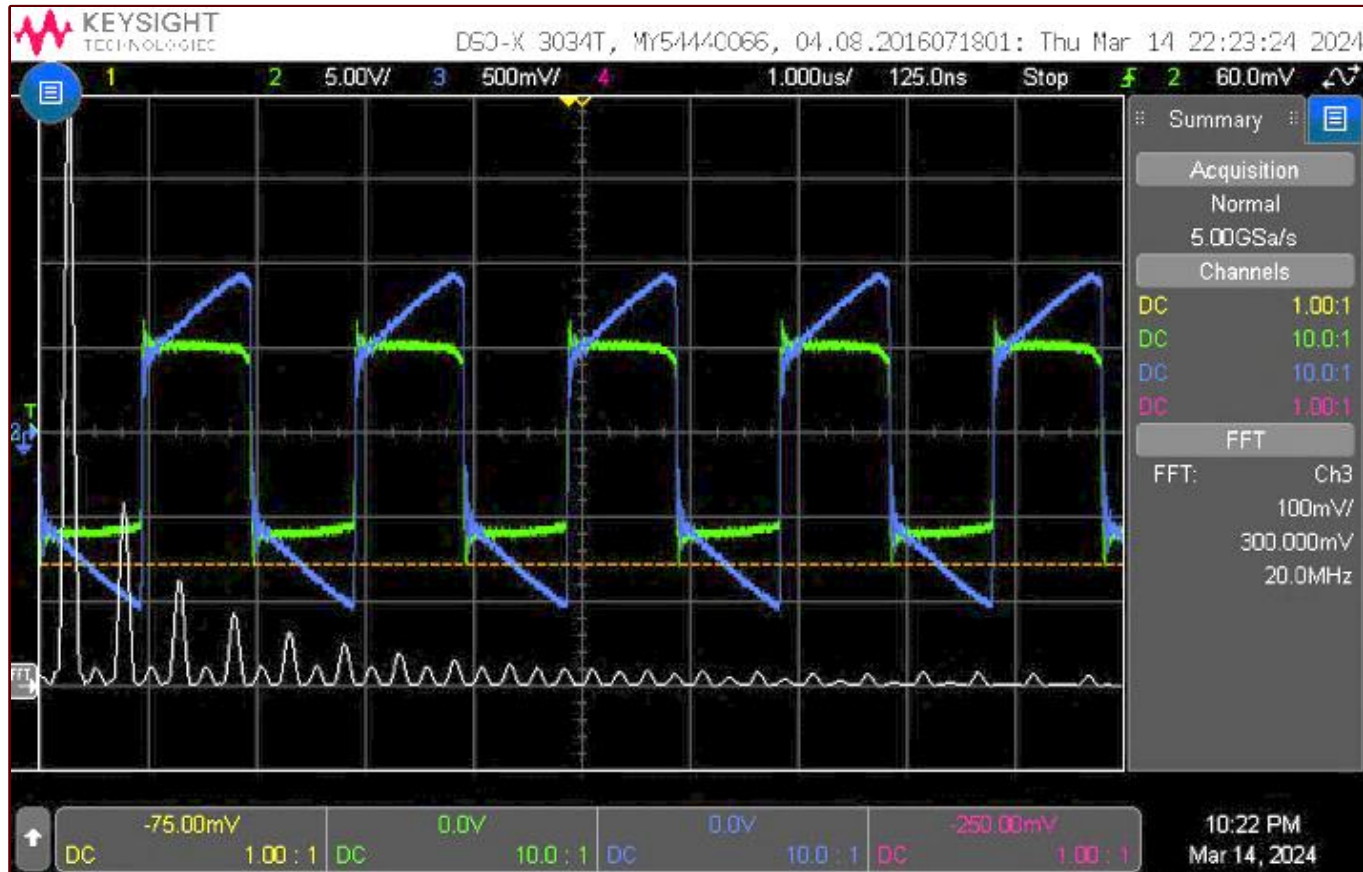
# EFFECTS ON A DC-DC CONVERTER:

Part with percolation



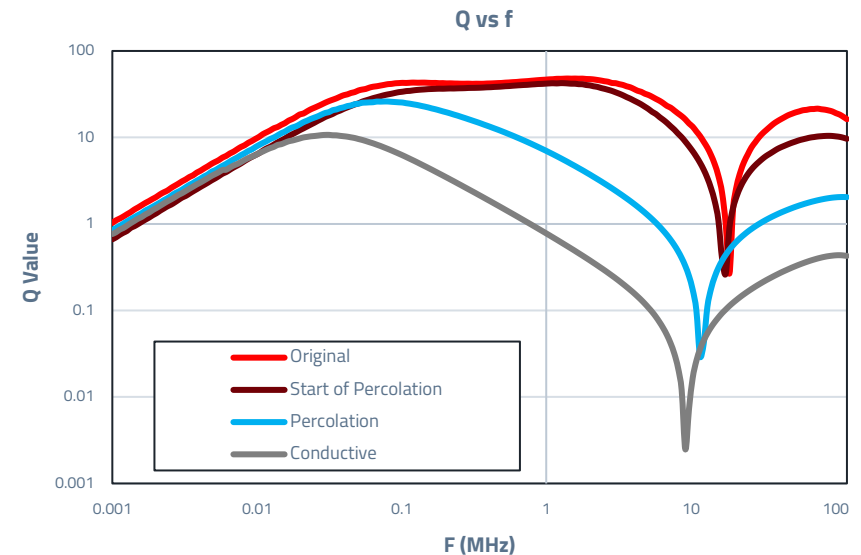
# EFFECTS ON A DC-DC CONVERTER:

Part severely compromised



# CONCLUSIONS

- The material degradation allows the start of percolation phenomenon. It is more evident when it transitions from an insulating to a conductive state, by the increase of the core losses due to higher eddy currents.
- This process starts after the exposure to high temperature or high voltage. It is distinctly measured as a critical decrease of Q Value at high frequencies.
- It is evident from the change in the inductor ripple current, the increased harmonics, and consequently, the efficiency decreases when used in a DC converter over time.



Thank you for your interest!



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